

Diesel Engine Strategy & North American Market Challenges, Technology and Growth

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Overview

- GM's Energy & Propulsion Strategy
- The Diesel Engine's Role in Propulsion Strategy
 - Regional Contrast between Europe & United States
- Diesel Challenges & Technologies

Answer Question:

Why not put a diesel engine into every vehicle?

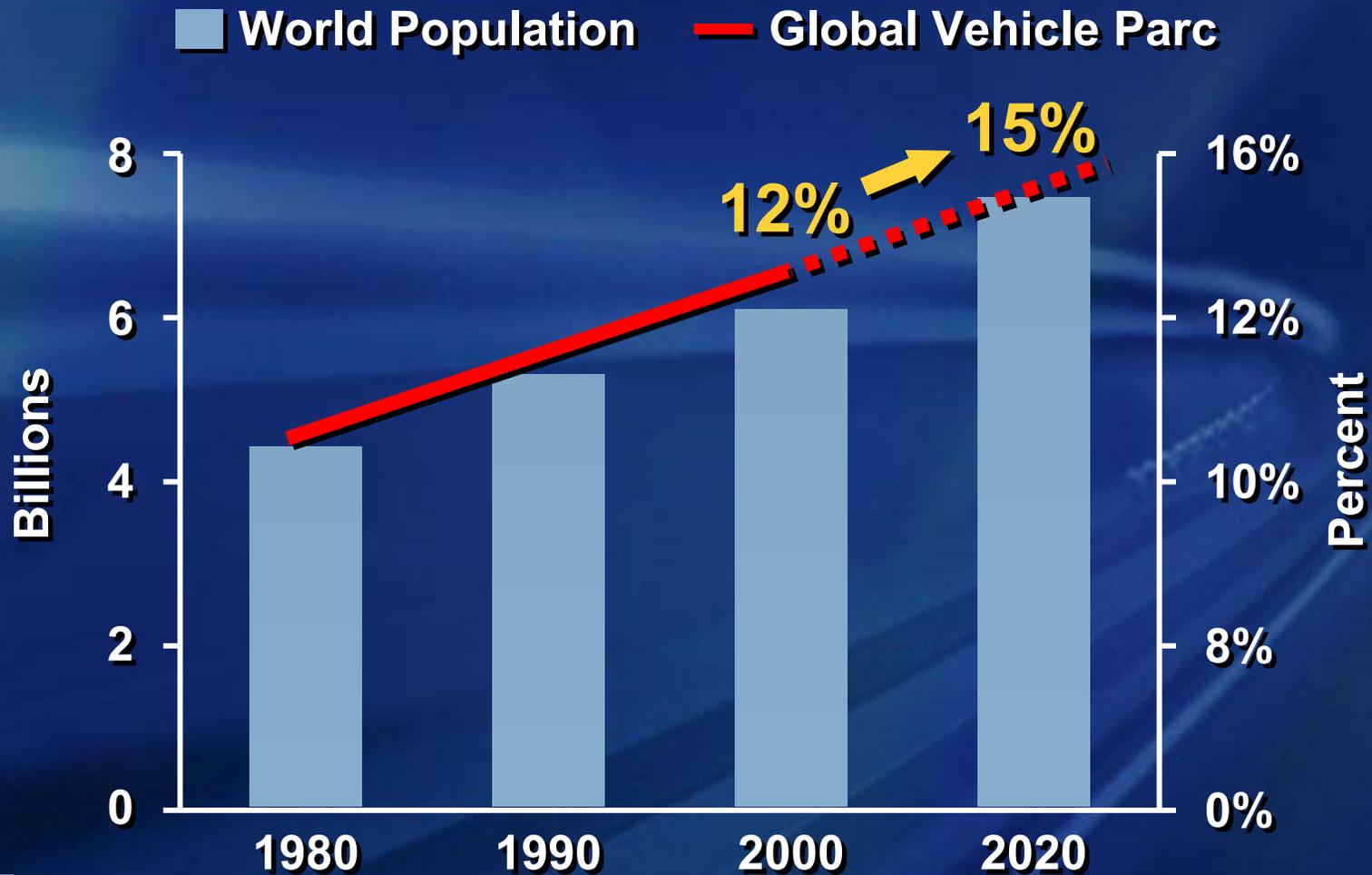


GM's Long Term Vision

Remove the automobile from
the energy & environmental
equation

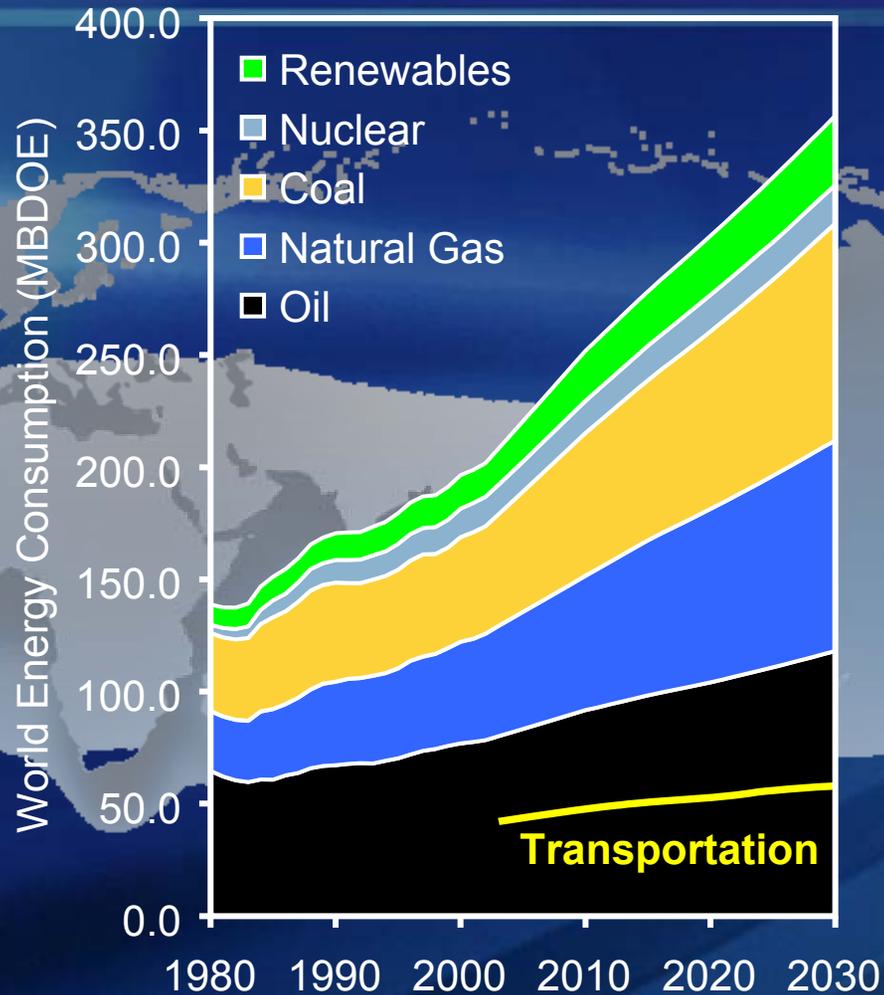


Transportation is a growth industry!



Sources: U.S. Census Bureau International Population Database, GM Global Market & Industry Analysis

Global Energy Consumption to 2030

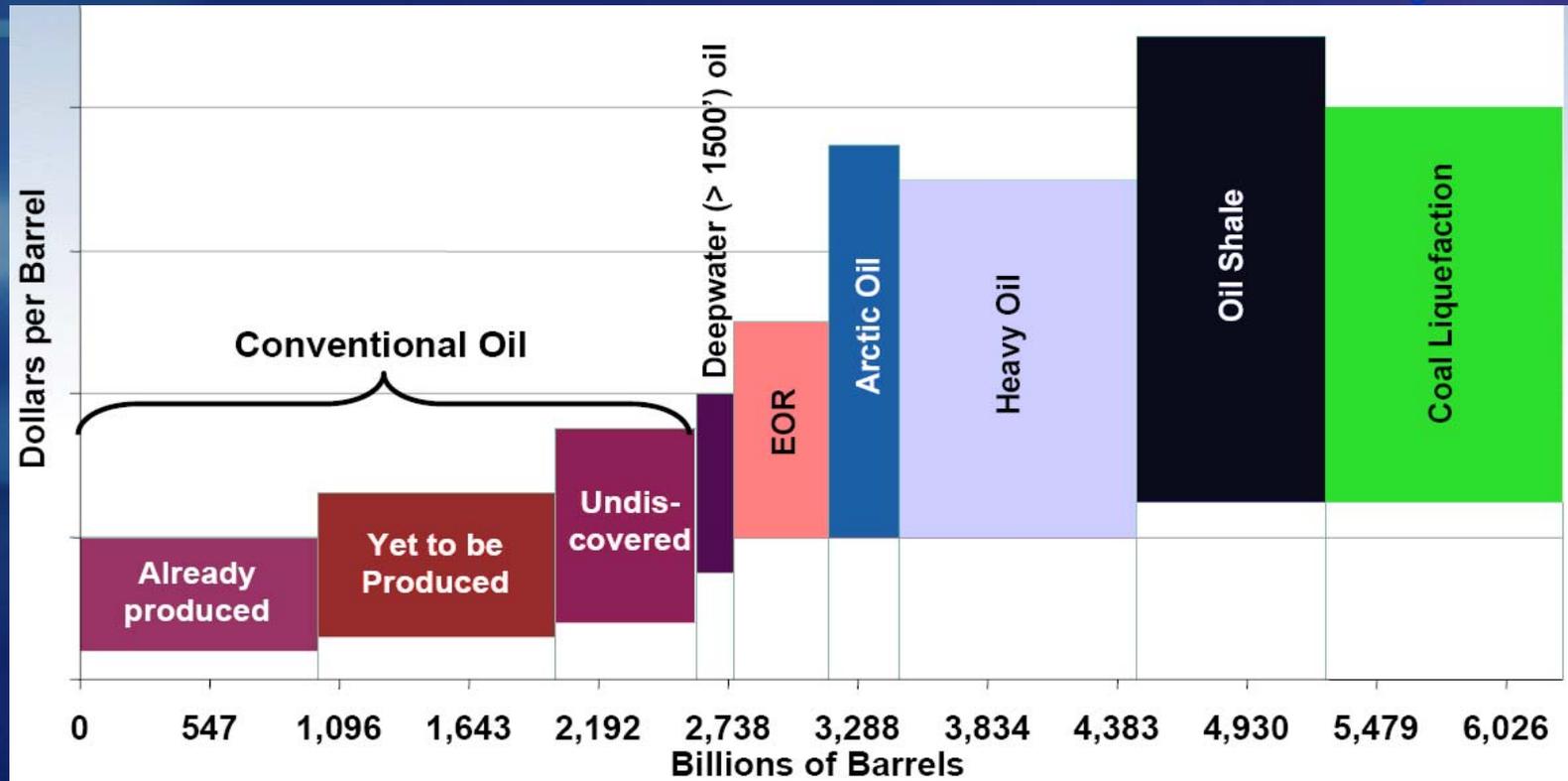


Oil

- 2006: 85MBD
1,000 barrels/second !
- 2030: 120 MBD projected
- 50% used for transportation
- Transportation is 98% dependent on petroleum

Fossil Fuel Resource Alternatives

Source: Global Insight 2006

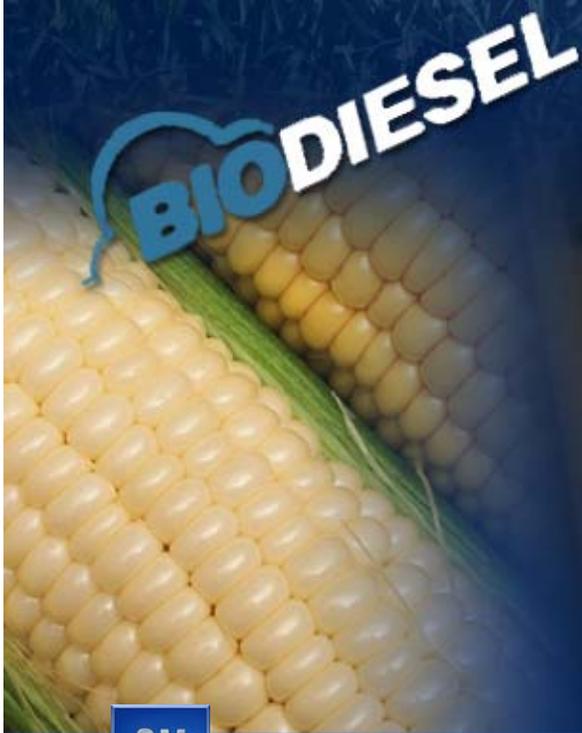


- Very large reserves from unconventional oil & coal
- Issues: Cost, CO₂ emissions & large energy required to extract



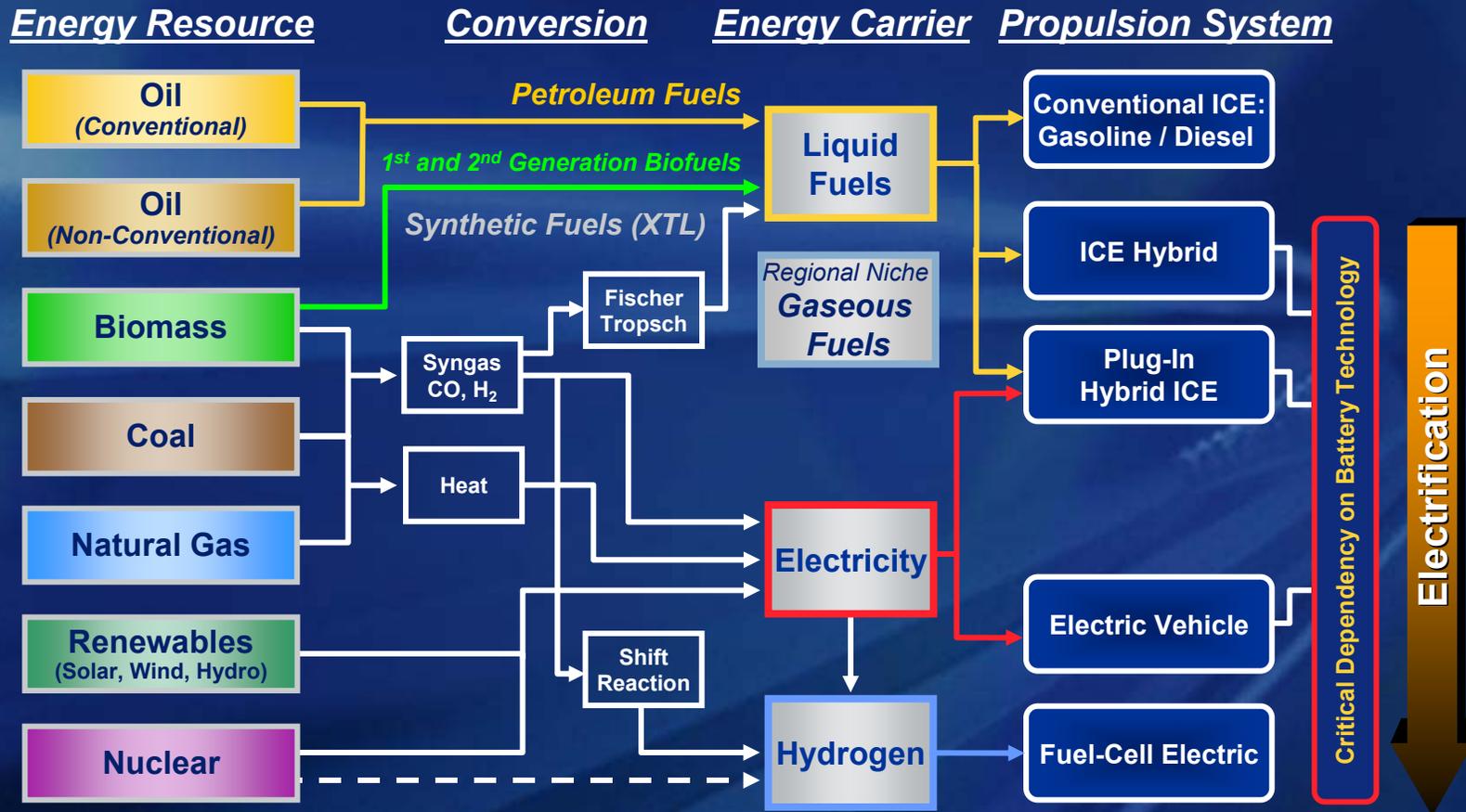
Source: Global Insight 2006

BIOFUELS



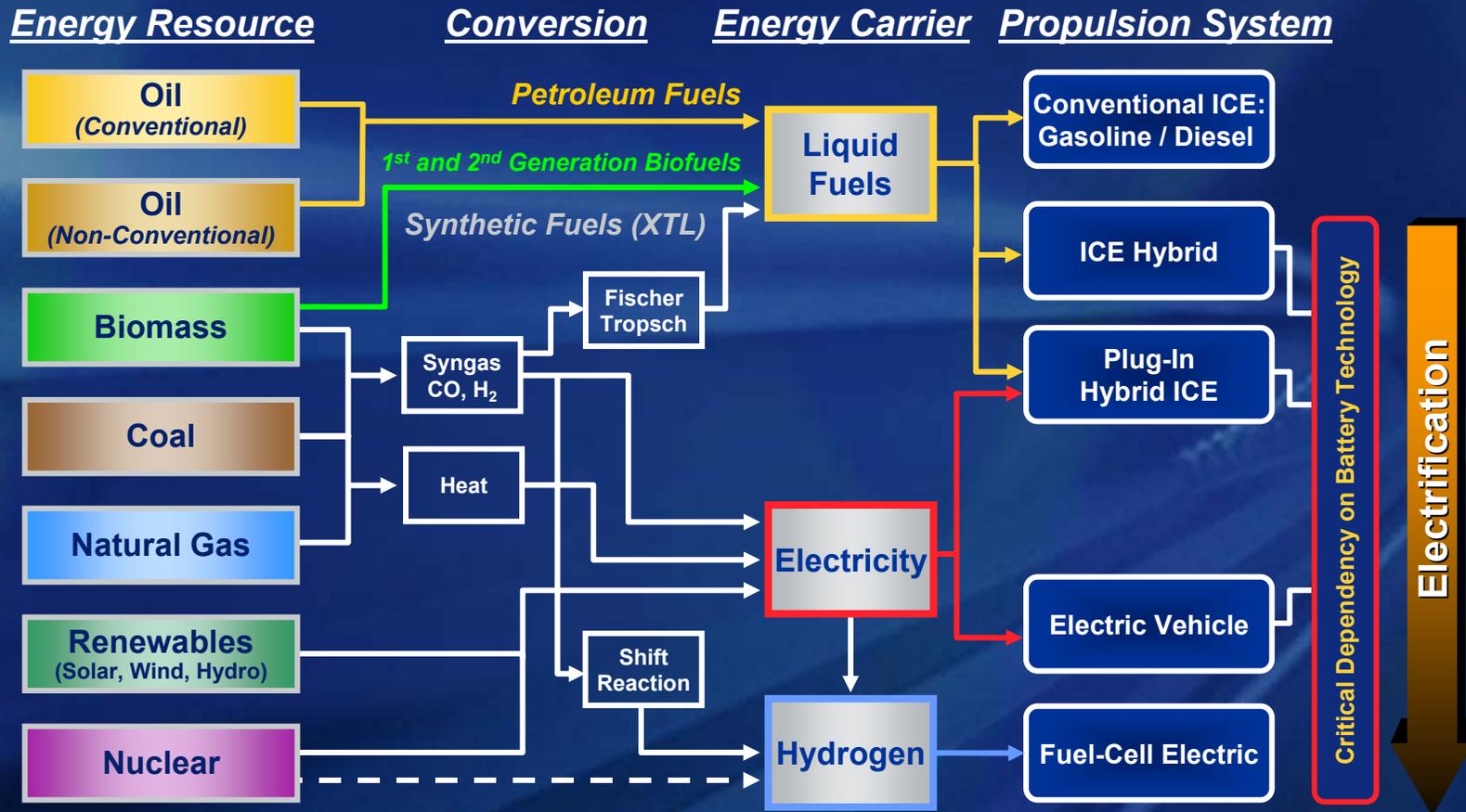
Alternate Resources – A Blending Strategy

Liquid Fuels / Electricity / Hydrogen as the In-Vehicle Energy Carriers

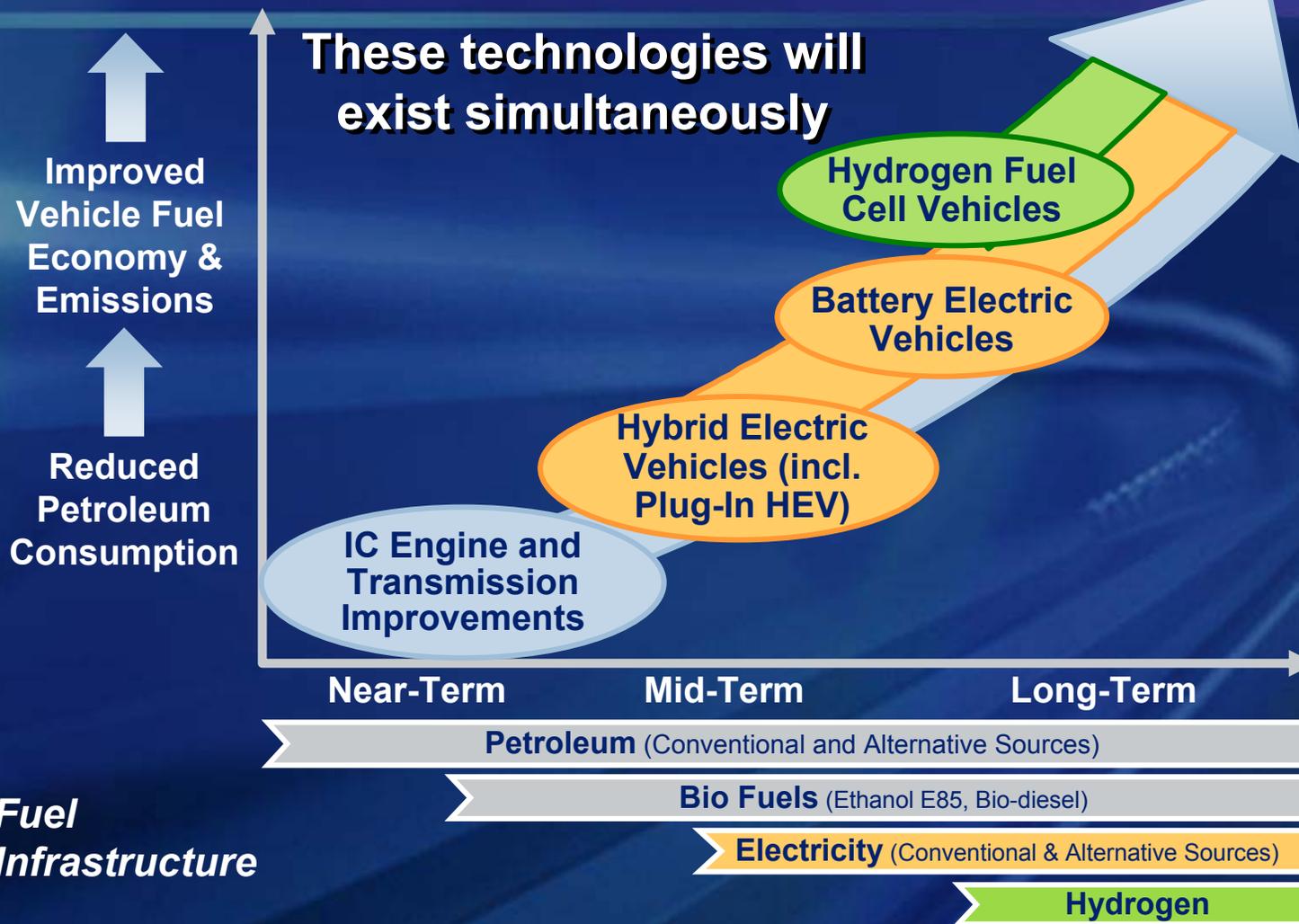


Alternate Resources – A Blending Strategy

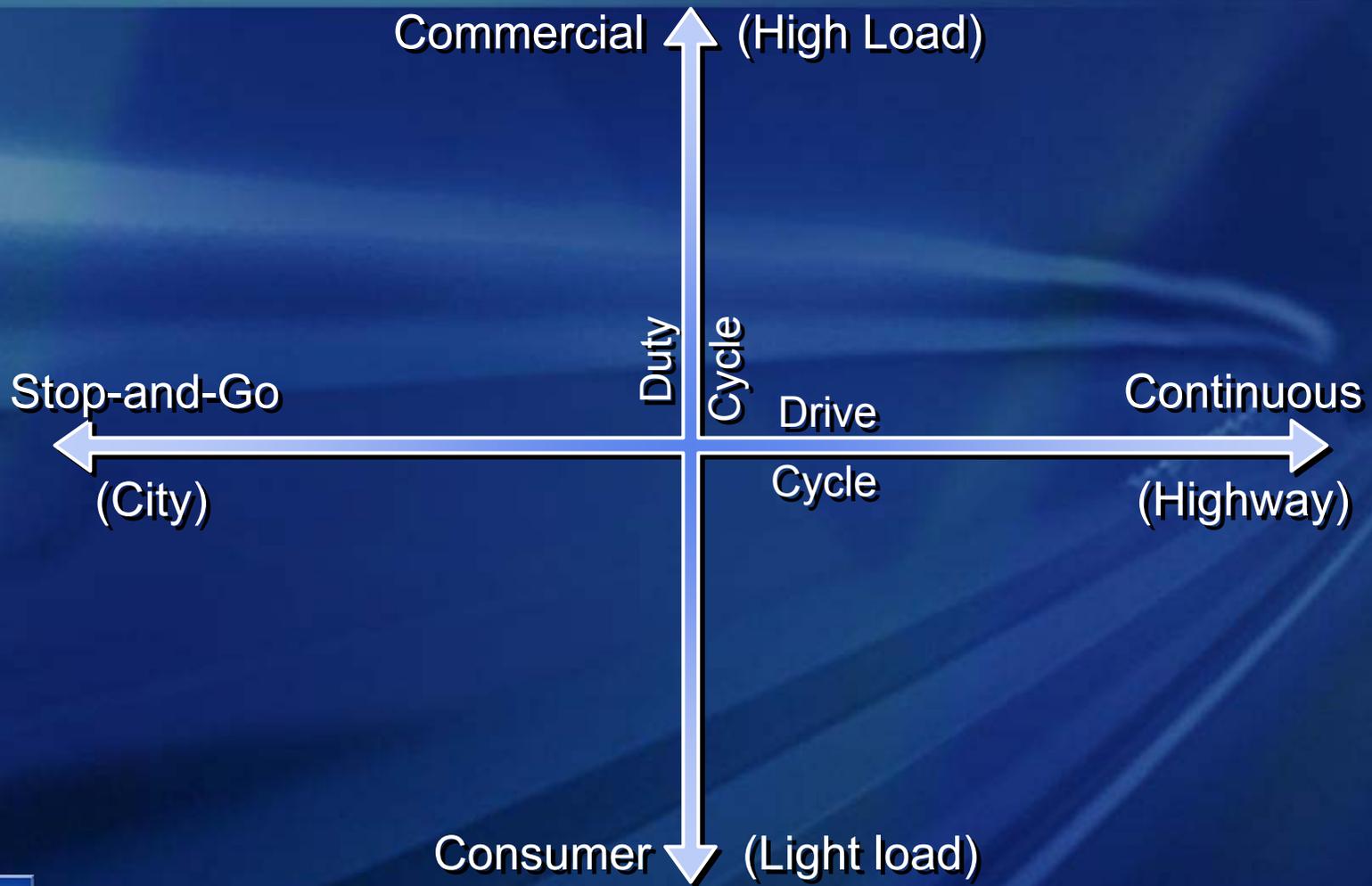
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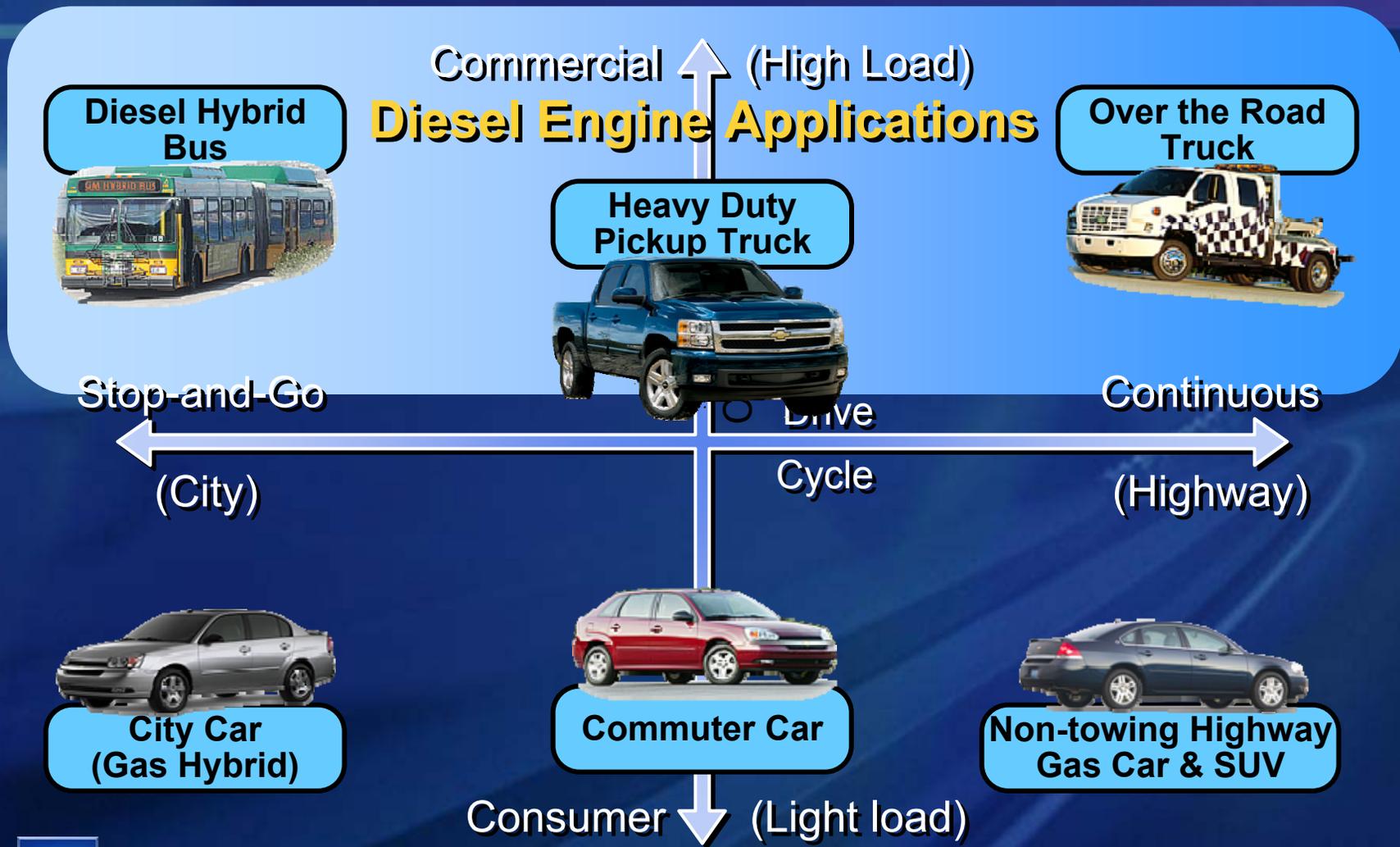
GM Advanced Propulsion Technology Strategy



Propulsion Application Map

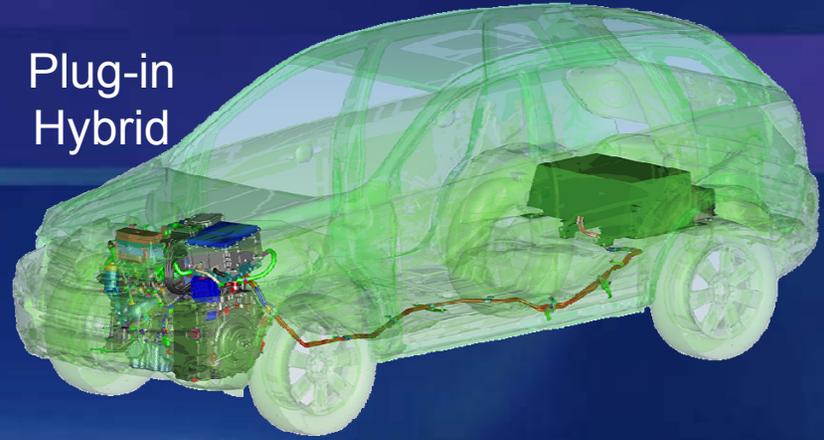


Propulsion Application Map





Plug-in
Hybrid



VOLT



E-FLEX



GM Advanced Propulsion Technology Strategy

↑
Improved Vehicle Fuel Economy & Emissions

↑
Reduced Petroleum Consumption



IC Engine and Transmission Improvements

Hybrid Electric Vehicles (incl. Plug-In HEV)

Hydrogen Fuel Cell Vehicles

Battery Electric Vehicles

Near-Term

Mid-Term

Long-Term

Petroleum (Conventional and Alternative Sources)

Bio Fuels (Ethanol E85, Bio-diesel)

Electricity (Conventional & Alternative Sources)

Hydrogen

Fuel Infrastructure



Conventional Propulsion Systems

Gasoline



Improve fuel efficiency:

- ➔ Port Deactivation
- ➔ Variable Valve Timing (VVT)
- ➔ Direct Injection
- ➔ Turbocharging
- ➔ Lean Combustion: HCCI / Stratified

Diesel



Improve Emissions:

- ➔ Low-Temperature Combustion
- ➔ Advanced Air Handling
- ➔ Model-Based & Closed-Loop Control
- ➔ Efficient NO_x aftertreatment

GM's Diesel Portfolio

Market Perspective

- GM is committed to developing global diesel solutions
- Capacity for over 1.3 million diesels per year
- Support world markets with products ranging from 1.3L 4-cylinder diesel engine in Opel Astra to 6.6L V8 Duramax diesel in the U.S. Silverado/Sierra
- Diesel powertrains satisfy unique vehicle requirements
 - Utility & large vehicles
 - Diminishing returns when applied to smaller U.S. vehicles
- Significant technological challenges exist for long term light duty North American presence
 - NO_x aftertreatment & fuel limitations
- GM is development technologies to address challenges



GMPT Global Portfolio Diesel Engines



1.3L I-4 CDTi

90 hp / 200 Nm (148 lb-ft)



1.7L I-4 CDTi

125 hp / 280 Nm (207 lb ft)



1.9L I-4 CDTi

150 hp / 320 Nm (236 lb. ft)



2.0L I-4

150 hp / 310 Nm (229 lb. ft)



NEW IN 2009 – Europe



3.0L V-6 CDTi

180 hp / 420 Nm (310 lb ft)



NEW IN 2009



Duramax 6.6L V-8

365 hp / 895 Nm (660 lb ft)

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NEW IN 2009 – Europe

2.9L V-6

250 hp / 550 Nm (406 lb ft)



3.0L V-6 CDTi

180 hp / 420 Nm (310 lb ft)



NEW IN 2009

Duramax 4.5L V-8

310 hp / 704 Nm (520 lb ft)



Duramax 6.6L V-8

365 hp / 895 Nm (660 lb ft)

The All-New 2008 CTS



Cadillac



Where to Use Diesels?

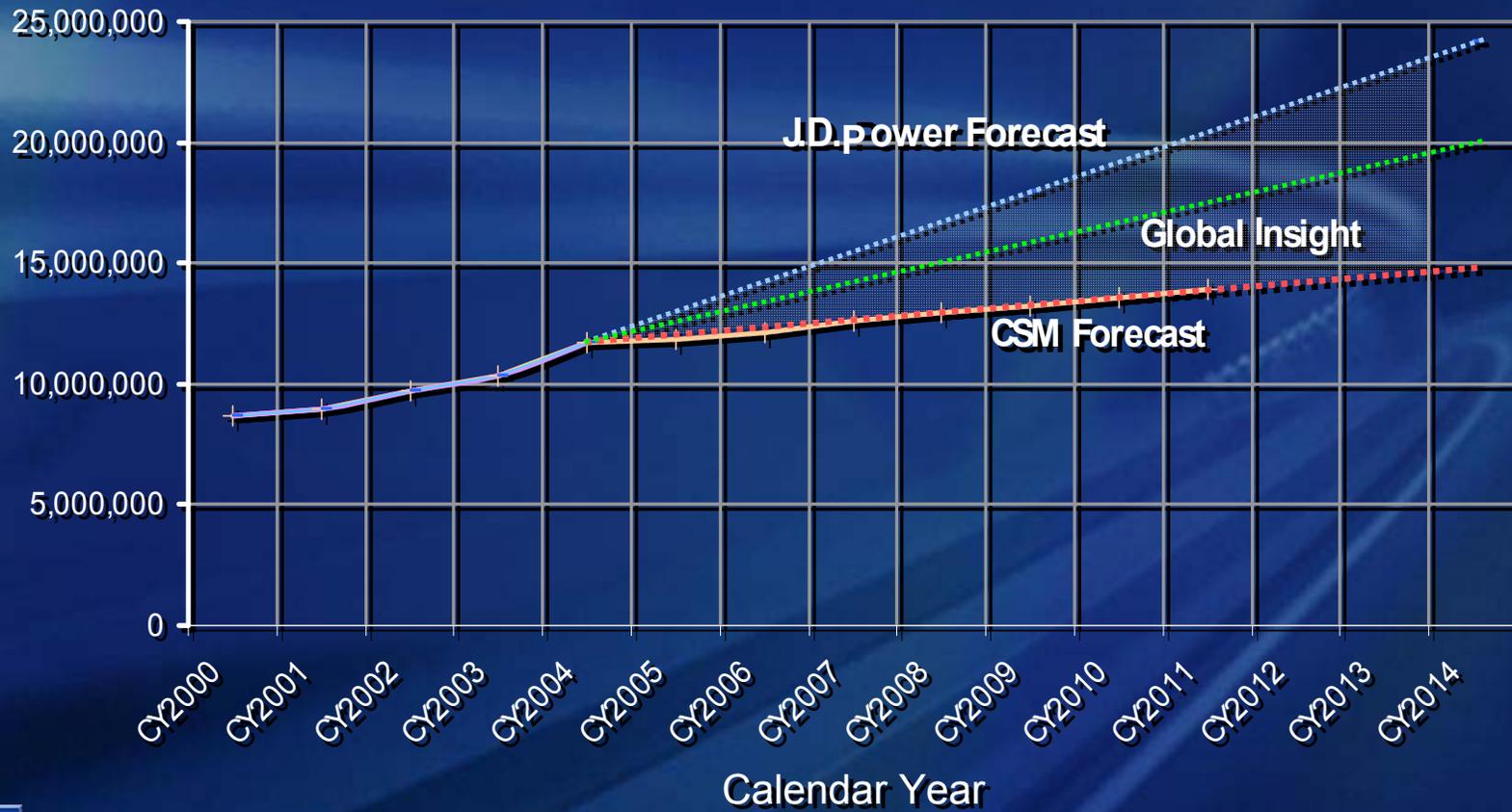
- European light duty vehicles (near 50%)
- Heavy duty Class 7 & 8 trucks for cargo hauling
- Heavy duty diesel hybrid buses
- Asia-Pacific
 - Korea, India and potentially China are growing markets
 - Strong diesel bias in Korean SUV market (over 90% diesel)
- North America
 - First introduced diesel engines in larger vehicles
 - Consumer recovery of additional financial investment
 - Utility applications
 - Towing & hauling



Global Diesel Sales

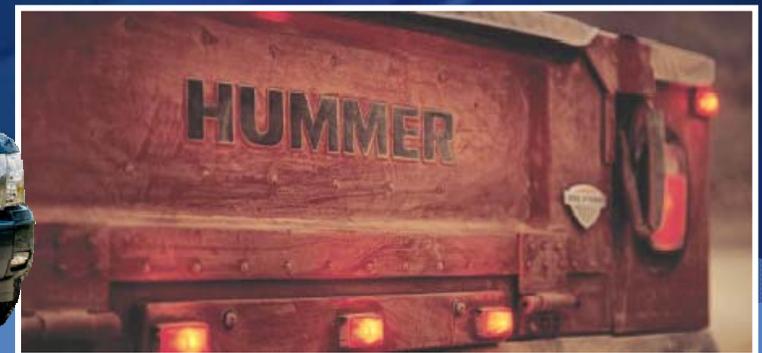
Growth Projections

Diesel Vehicle Sales



Why Use Diesels?

- Heavy duty towing & hauling
 - Improved utility & towing capabilities
 - Increased durability
- Satisfy fuel economy improvement objectives
 - Positive influence on CO₂ & CAFE
 - Real world fuel economy improvement – a robust solution
 - Fuel economy advantage is greater under high load
- Improve vehicle performance with less displacement
 - Fun to drive
- Tax incentives in European markets



Economic Model

Comparison between U.S. & Europe – Diesel Break-Even

Vehicle Mileage Required to Recover Diesel Engine Cost

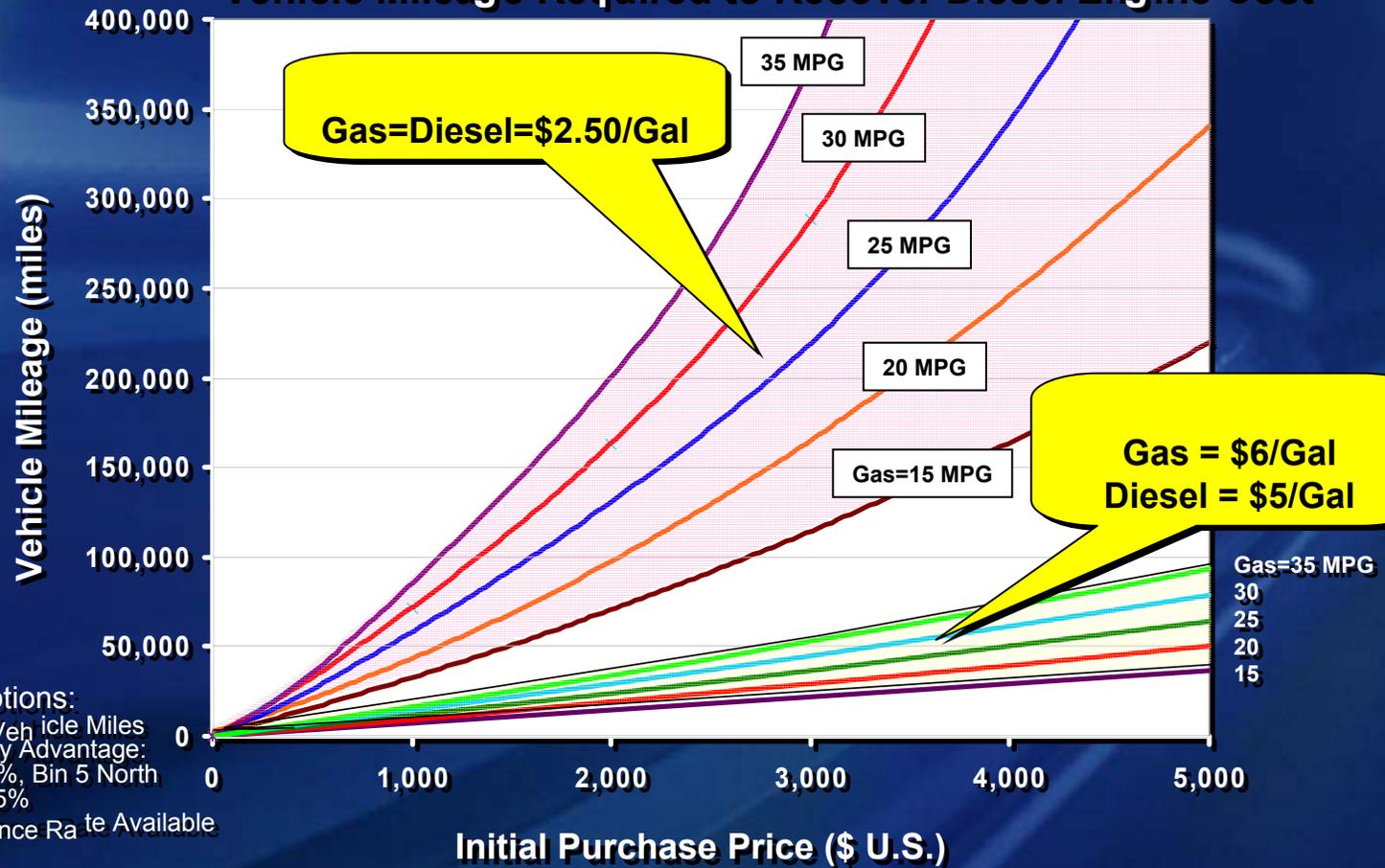
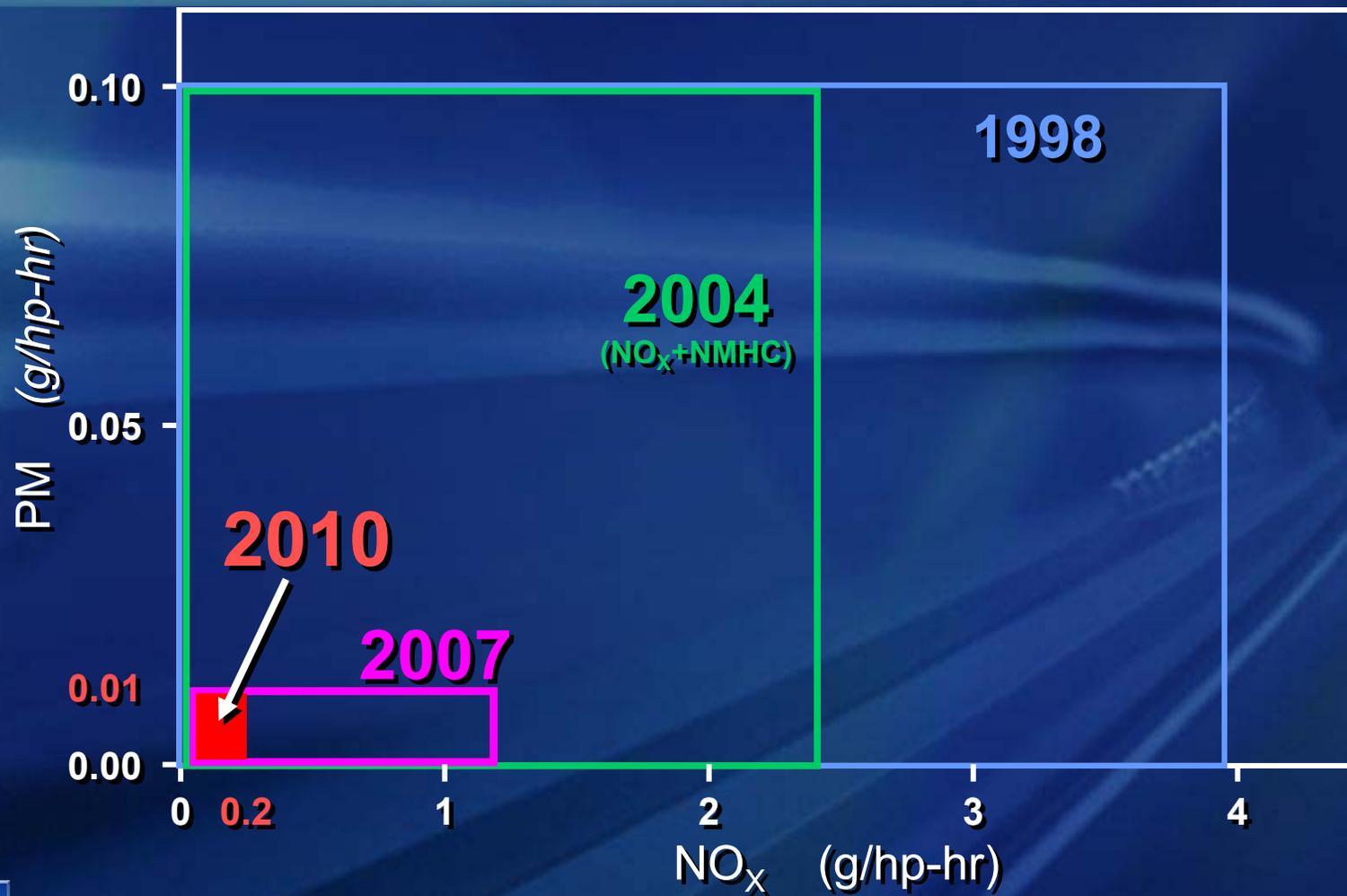


Chart Assumptions:
• 20,000 Annual Vehicle Miles
• Diesel Efficiency Advantage:
 Europe 30%, Bin 5 North
 America 25%
• 6% Annual Finance Rate Available



U.S. Heavy Duty Emissions Standards

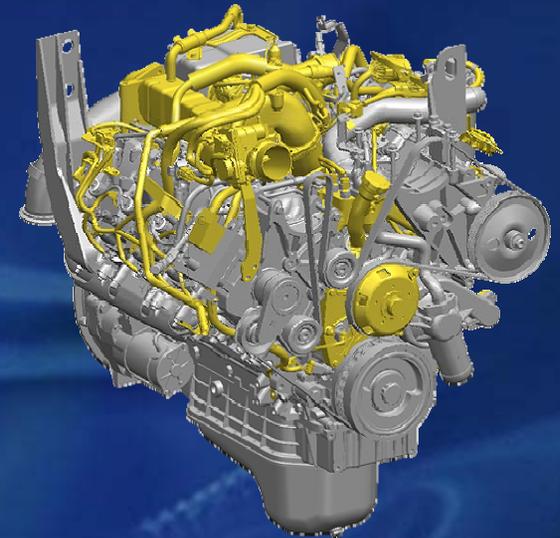


2007 Duramax 6.6L V8 LMM Engine

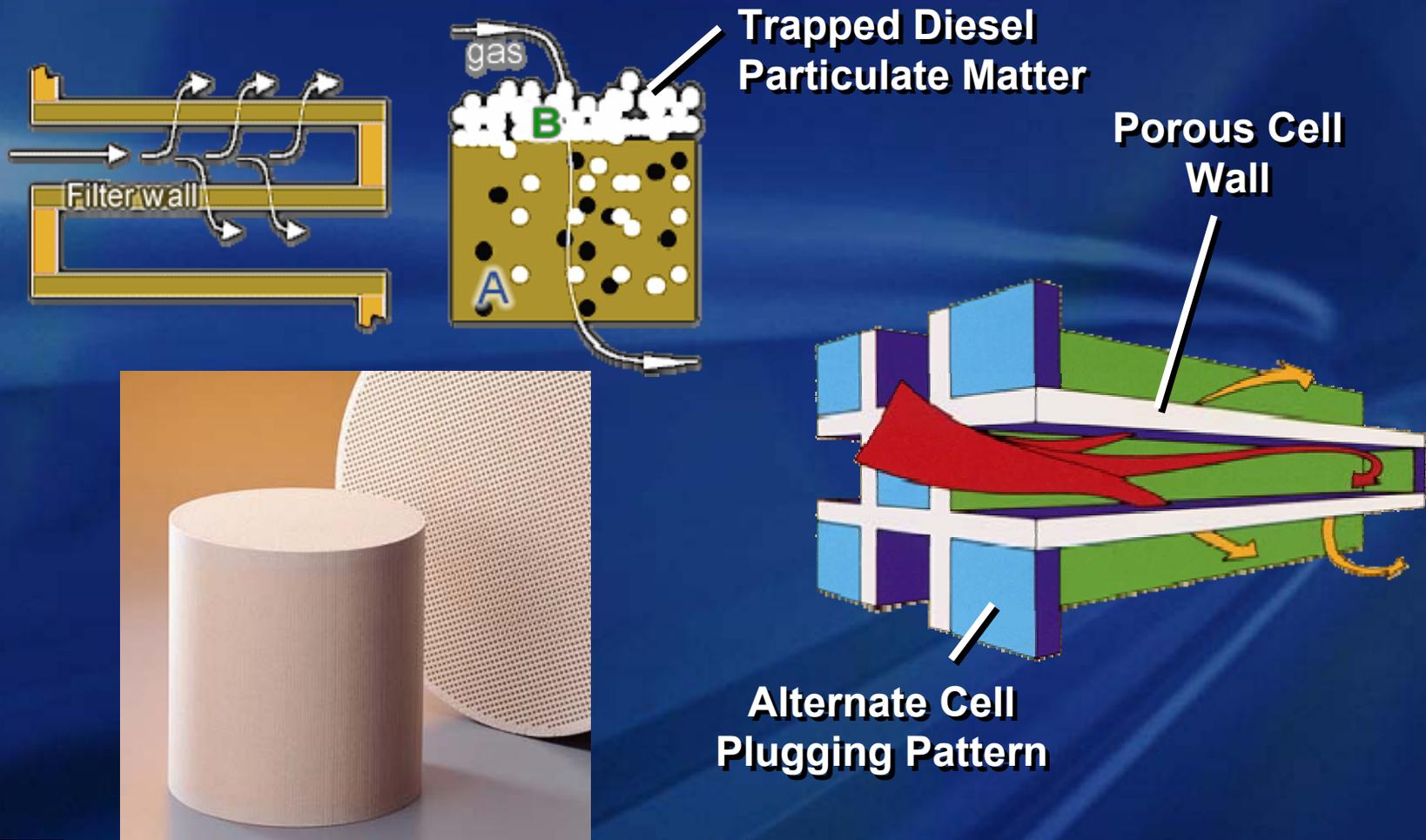
Base Engine Modifications for Emissions

Major emissions related changes include:

- Structural improvements
- High pressure fuel system updates
- Intake throttle
- Higher capacity EGR cooler
- Revised cooler circuitry
- Extensive engine software and calibration changes
- Diesel Particulate Filter (DPF)
- Post injection to support DPF regeneration
- Updated internal turbocharger upgrades



Diesel Particulate Filter (DPF) Function



Global Emissions (Europe vs. U.S. Applications) Light Duty



1.7L I-4



Opel Astra

≠



6.6L V-8



Chevrolet Silverado

Emission
(g/mile)

=

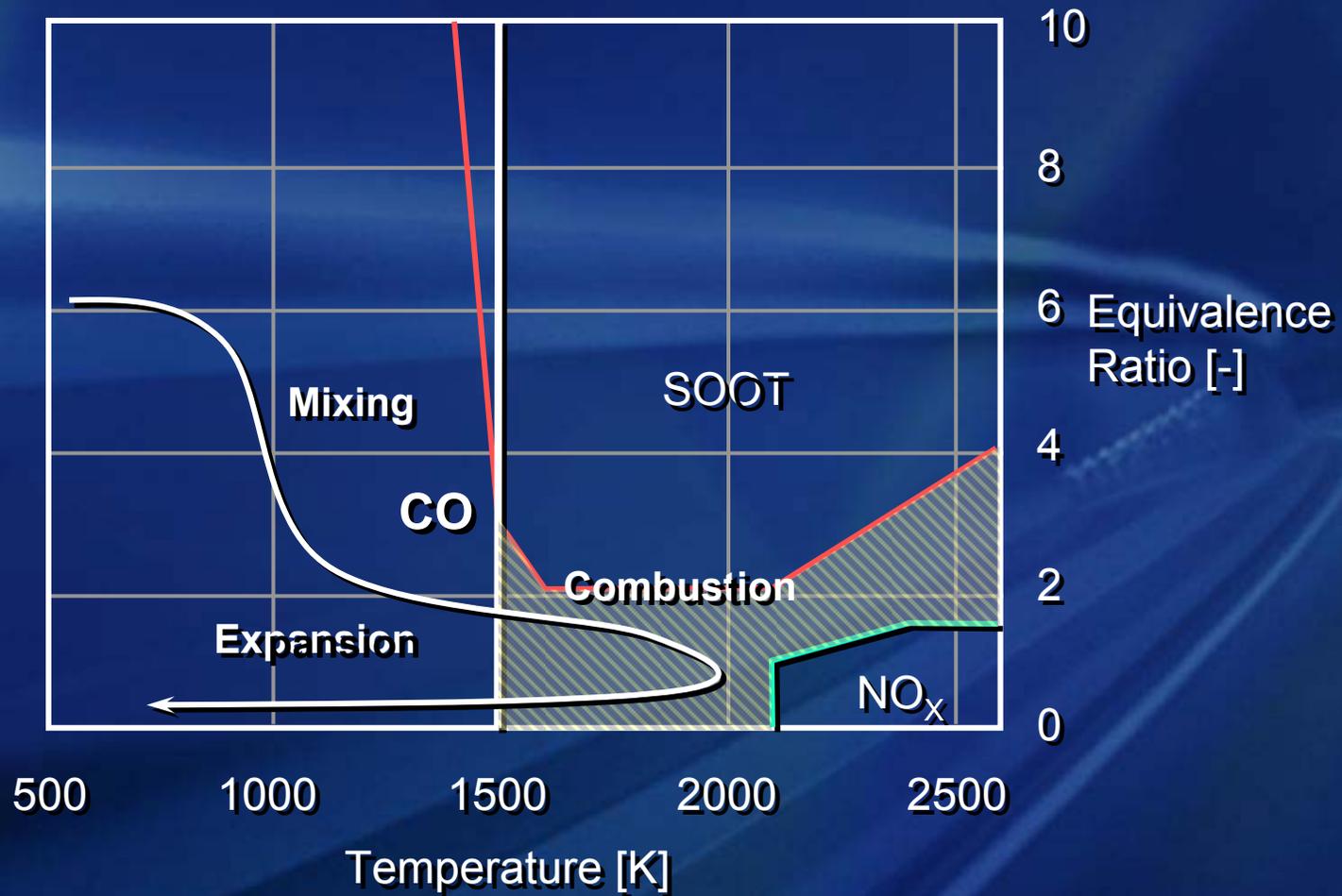
Emission Index
(g/kg fuel)

X

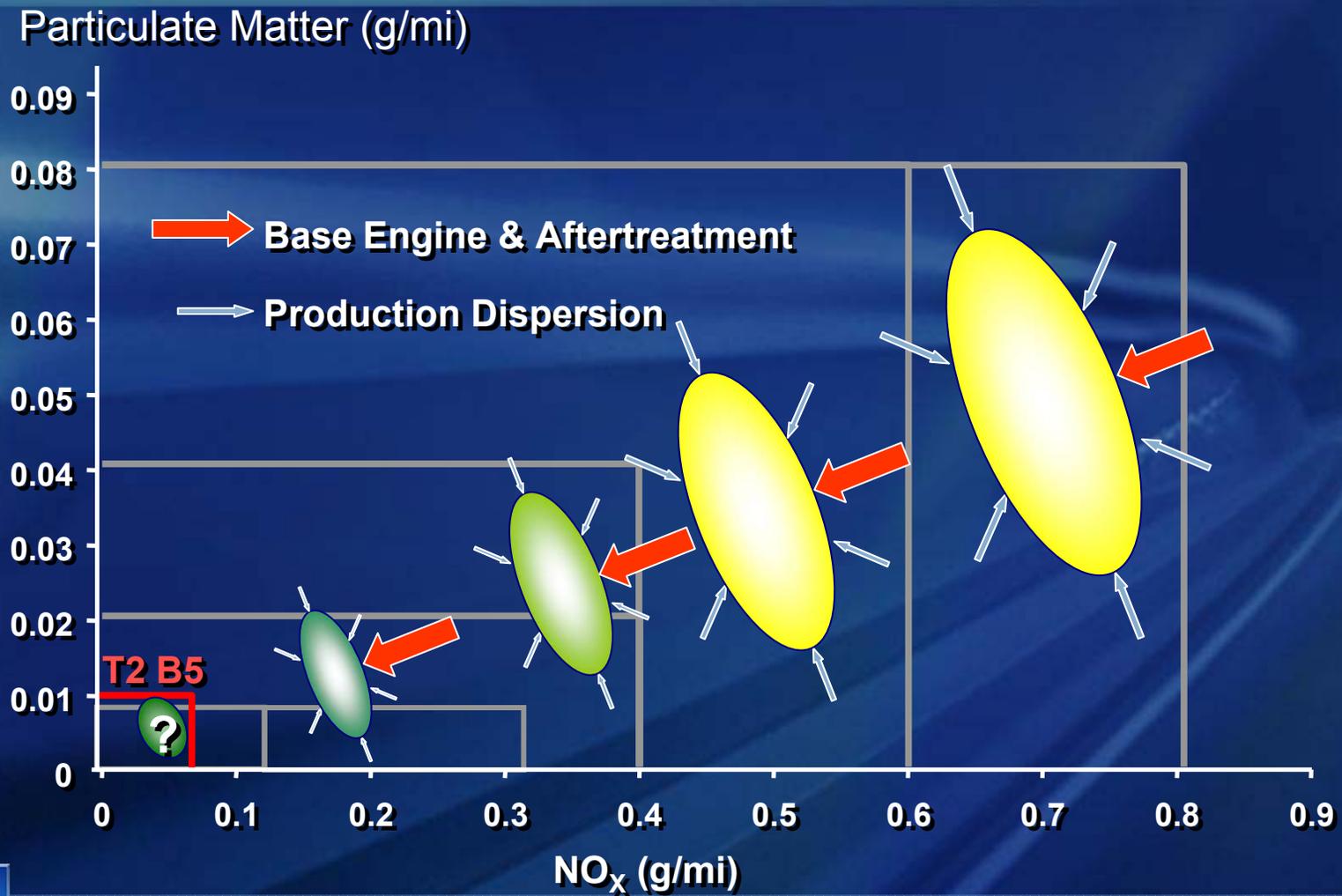
Fuel Consumption
(kg fuel/mile)

Diesel Advanced Combustion Technology

Path to Engine-Out NO_x /PM Reduction

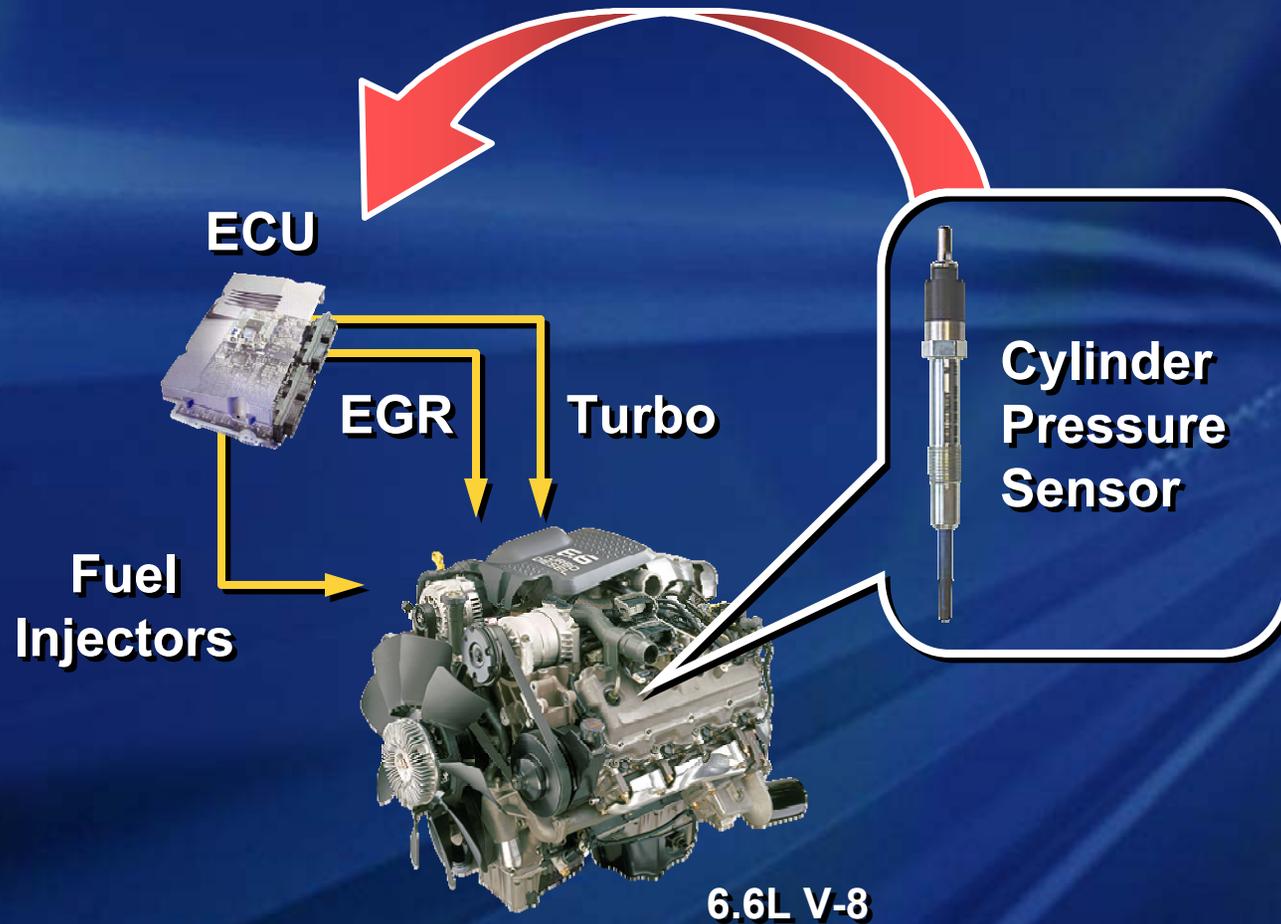


Tier 2 Bin 5 and Production Dispersion



Technologies to Reduce Engine-out Emissions

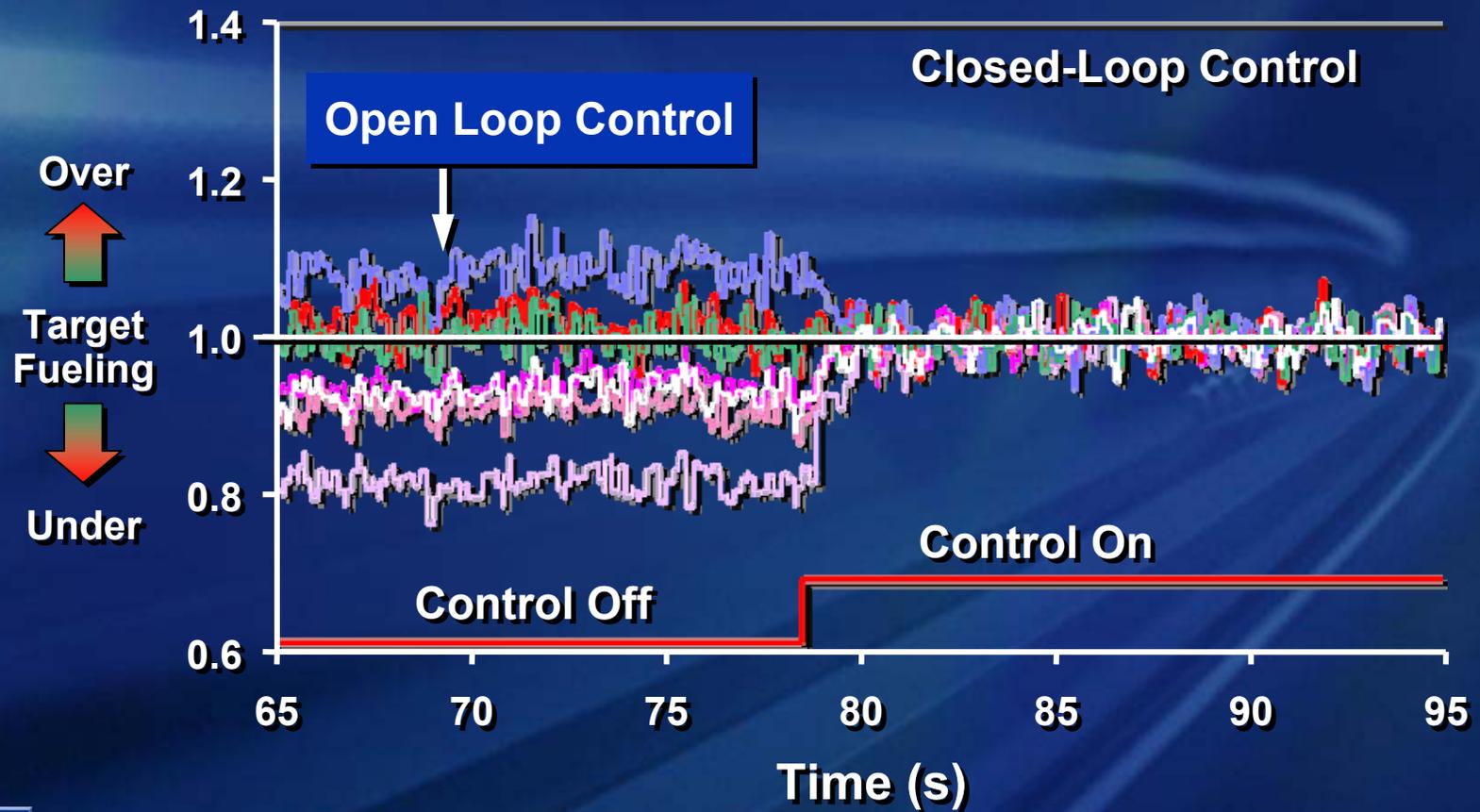
Closed Loop Diesel Combustion Control



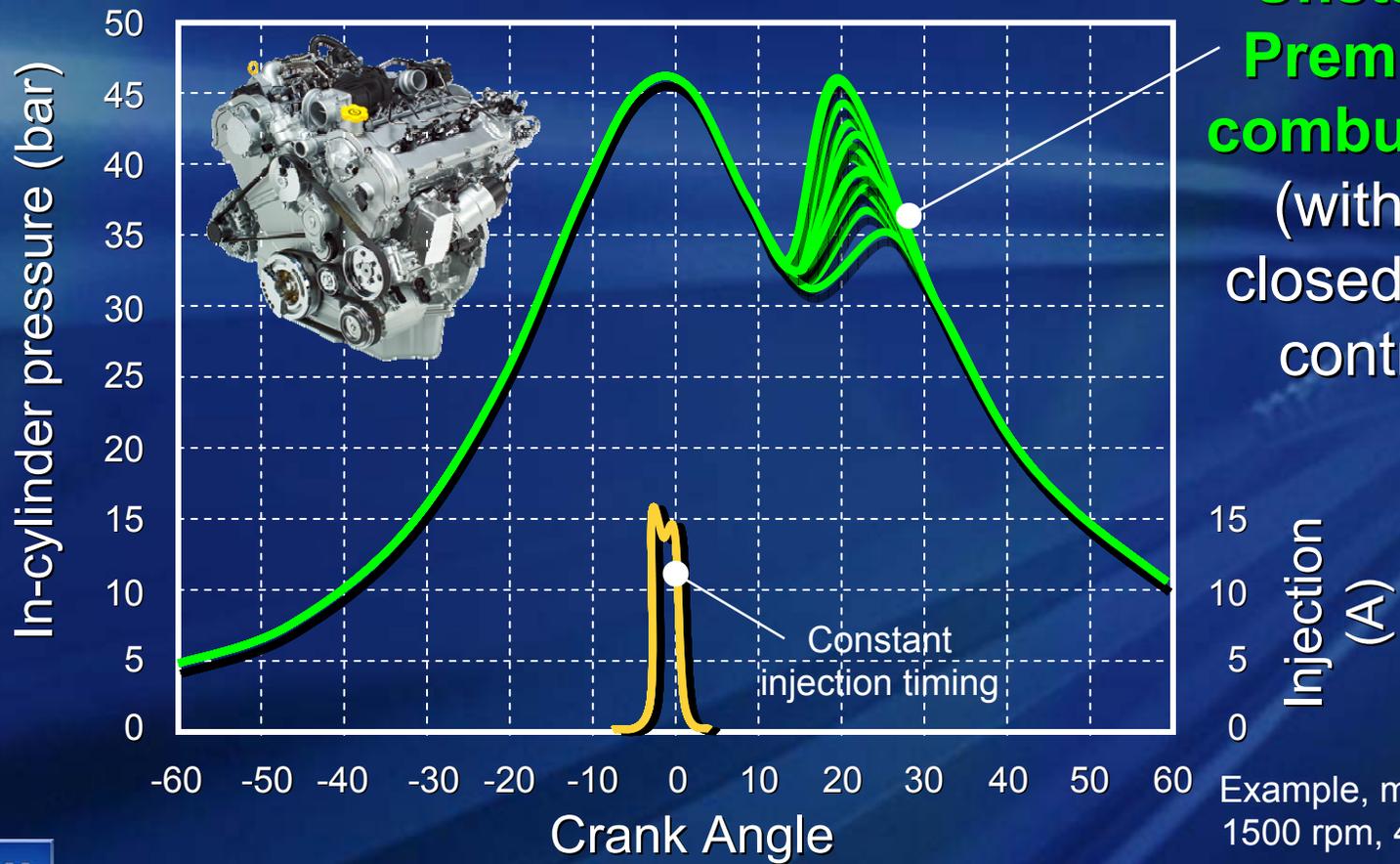
Technologies to Reduce Engine-out Emissions

Closed Loop Diesel Combustion Control

Fuel Dispersion Control: Injection Quantity



Combustion Stability



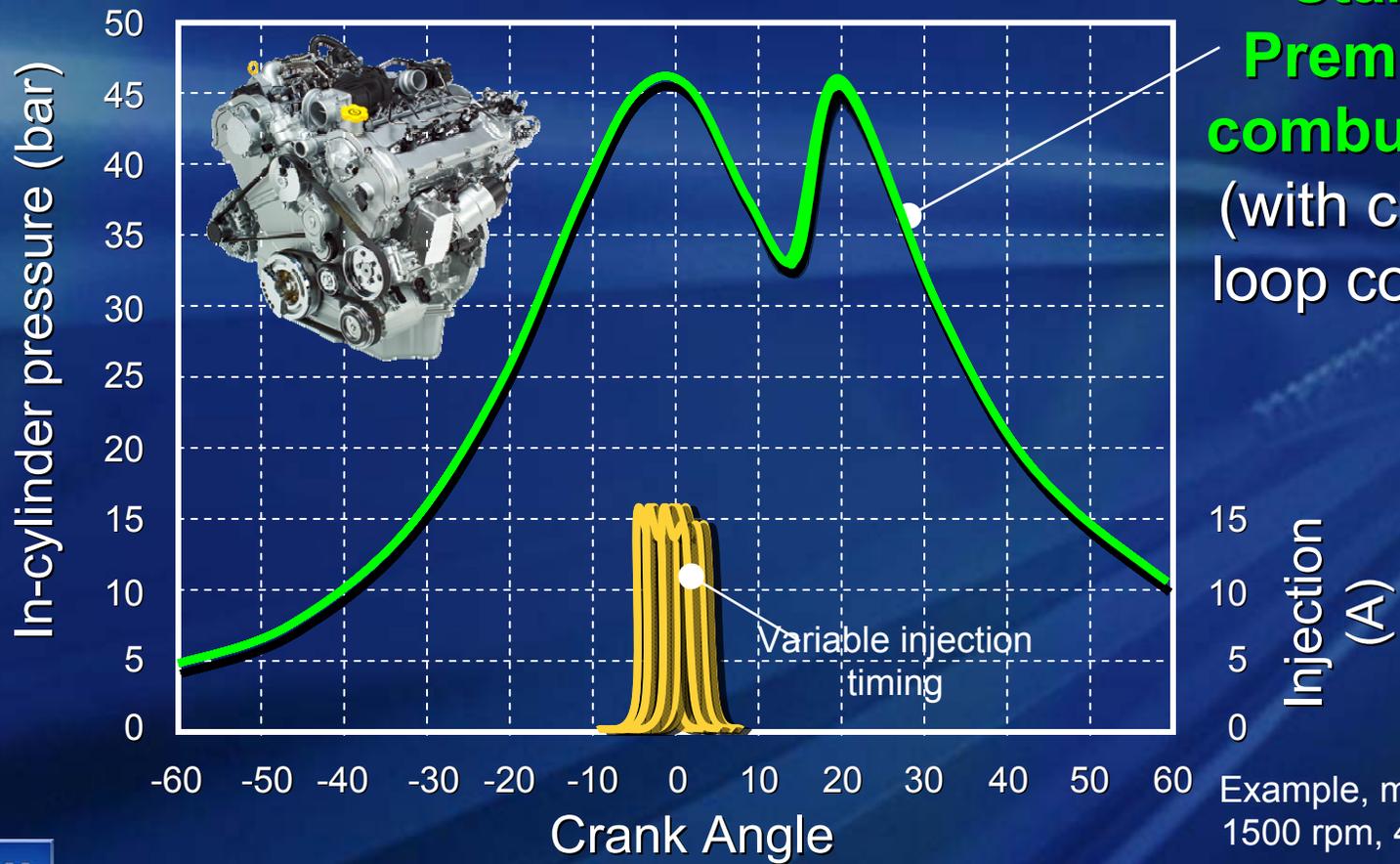
**Unstable
Premixed
combustion**
(without
closed loop
control)

Injection
(A)

Example, measured at
1500 rpm, 4 bar BMEP



Closed Loop Combustion



**Stable
Premixed
combustion**
(with closed
loop control)

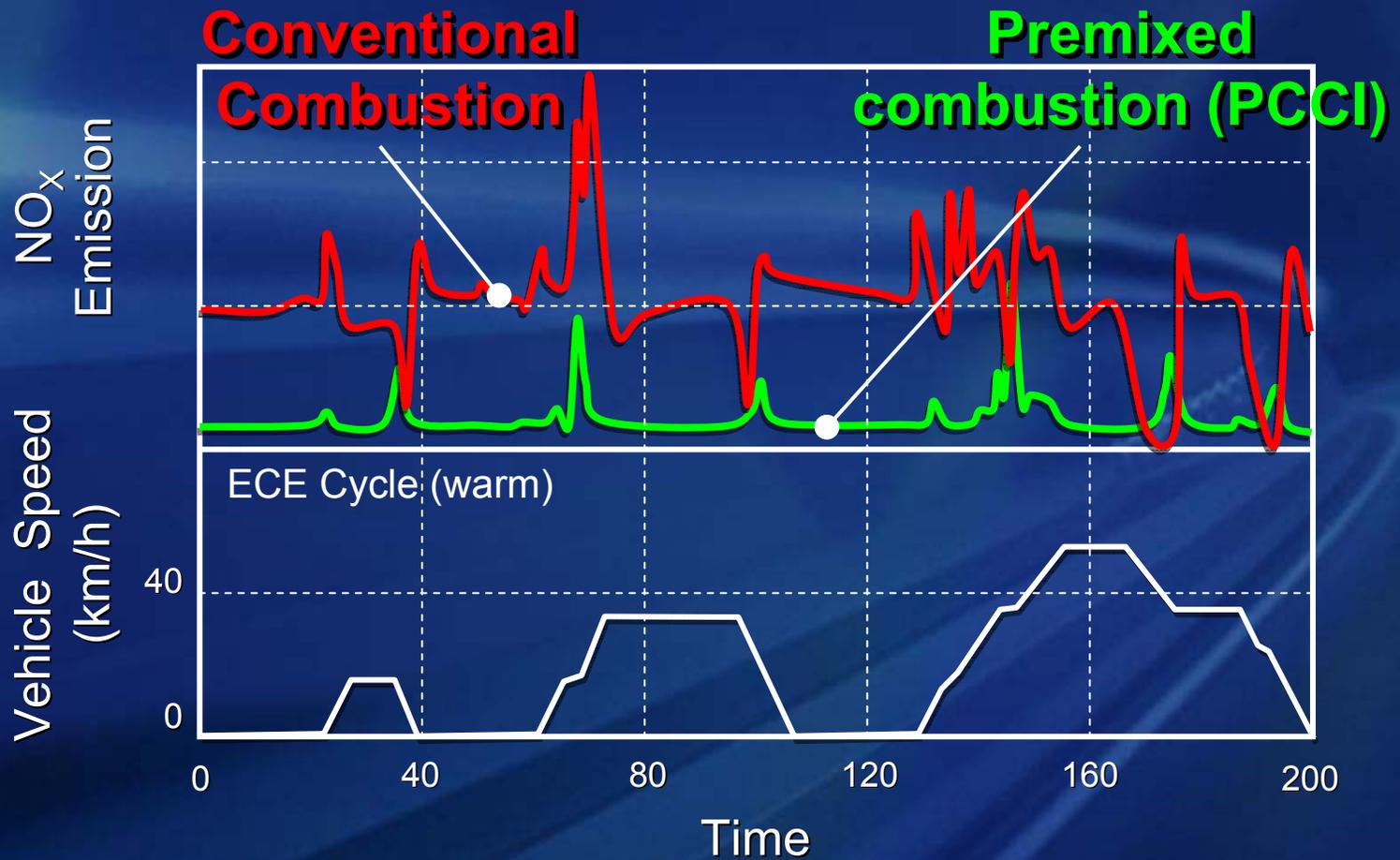
Variable injection
timing

Injection
(A)

Example, measured at
1500 rpm, 4 bar BMEP

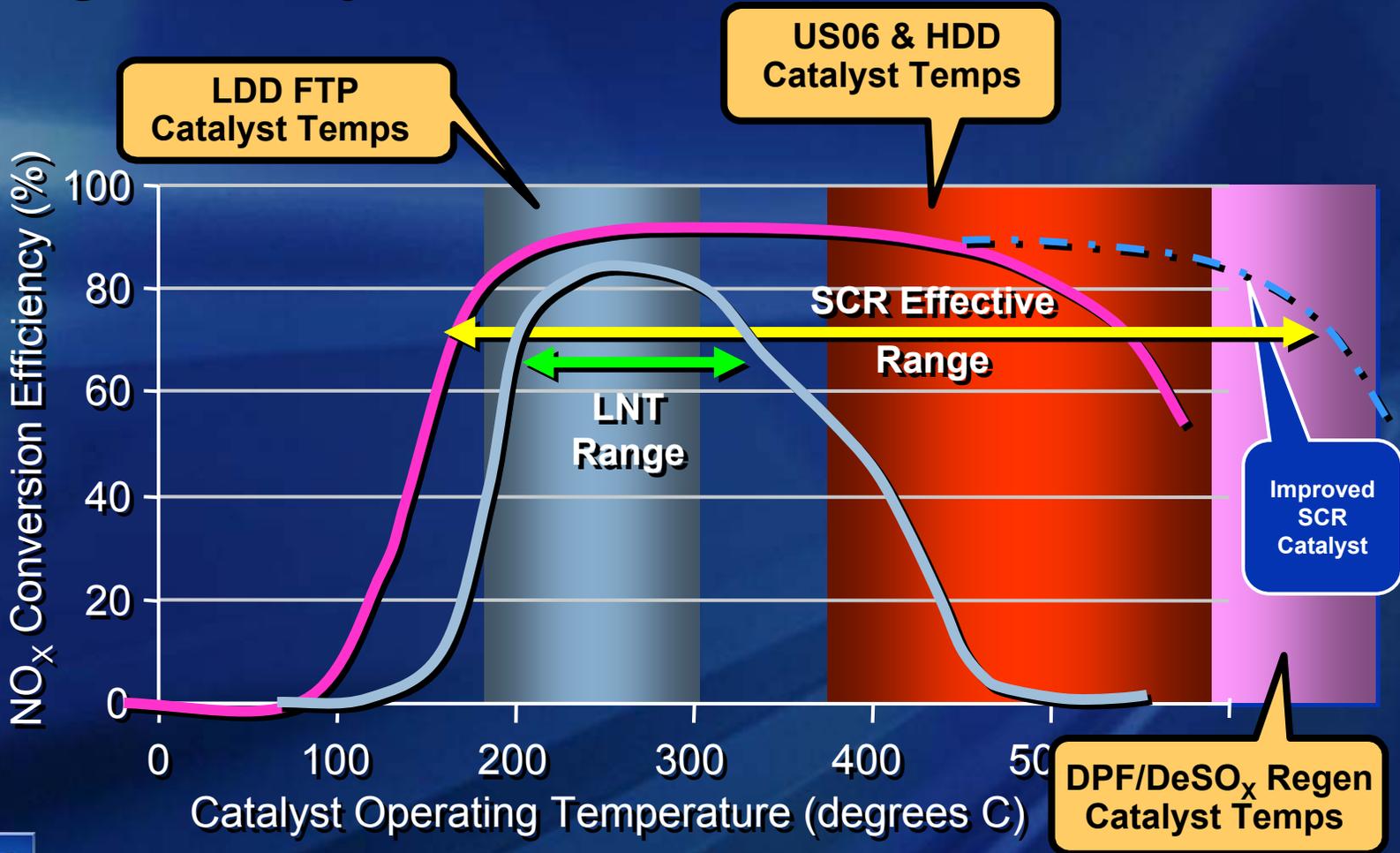


NO_x Reduction in MVEG Cycle



Typical Operating "Windows"

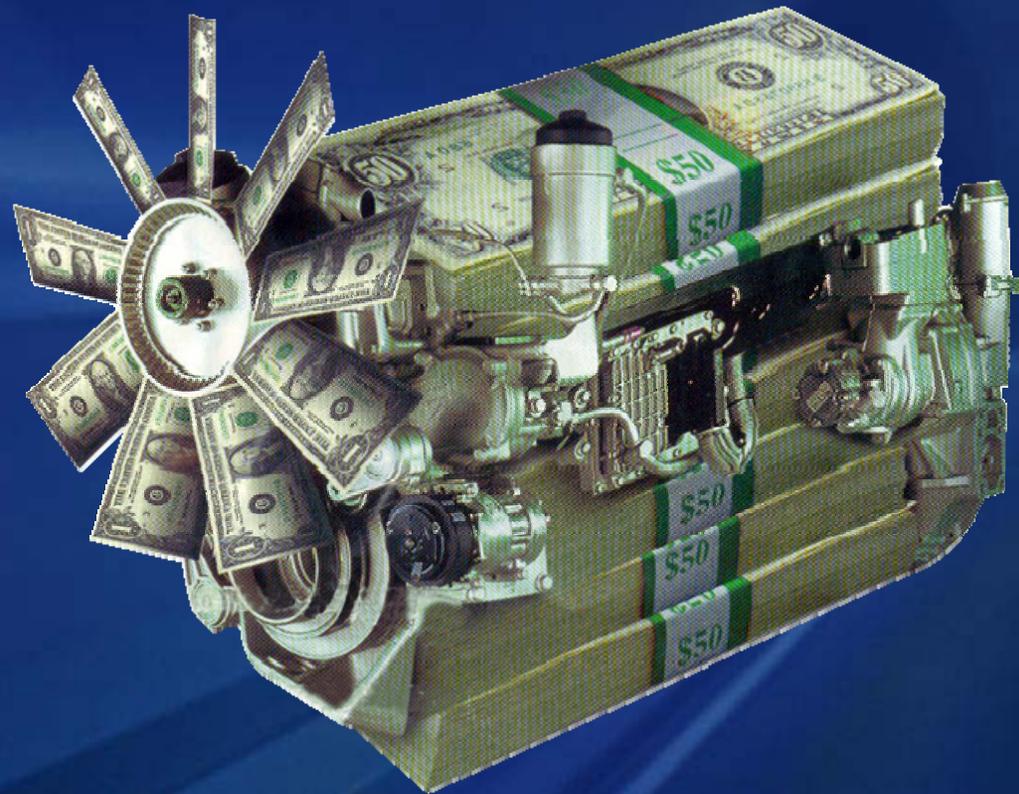
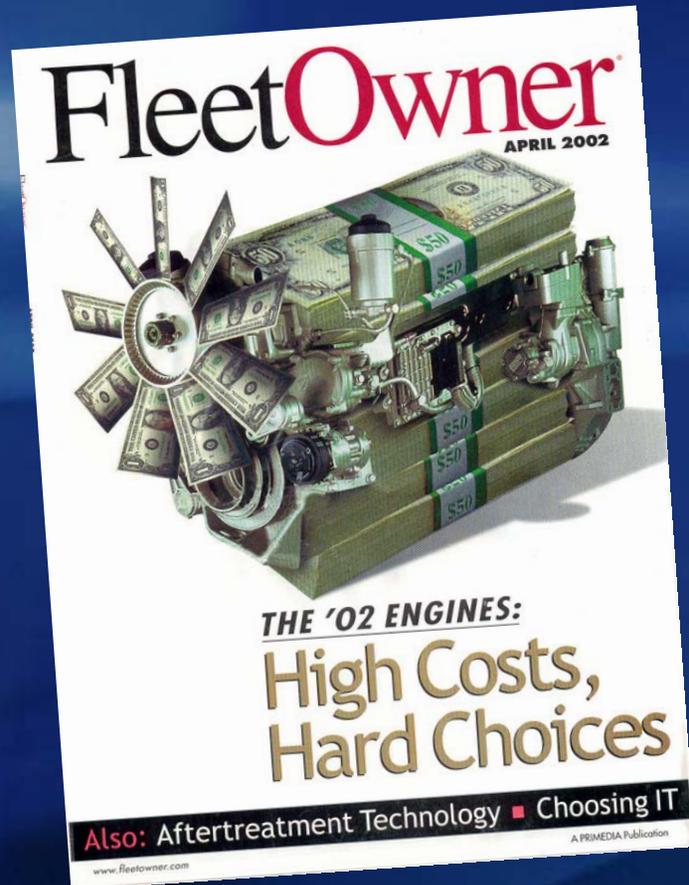
Aged Catalyst



Requirements of FTP, US06 & DPF Regeneration

Then, Now & The Future...

Emissions Reduction Technologies versus Cost



Summary

Fuels & Advanced Propulsion Strategy

- Transportation is a growth industry
- Vehicle production is increasing Globally
- Transportation Sector is highly dependent upon fossil fuels
- A diverse energy strategy is required for both energy security & competitive reasons
- There is no single silver bullet technology
- Successful Energy & Advanced Propulsion Strategies must be tightly integrated



E-FLEX

Summary

Advanced Propulsion Solutions

- Portfolio approach is required for advanced powertrain strategies
 - Market, vehicle, & customer requirements influence powertrain usage
- Diesel engines are critical to GM's global product portfolio
- Emission regulations, fuel price, taxation based on engine displacement and fuel consumption largely dictate markets where diesels are popular today
 - Voluntary 140 g/km CO₂ commitment is a European driver
 - Moving toward 120 g/km CO₂ requirement



Summary

Technology Driven Trends

- Diesel technological advancements over past 15 years radically changed public perception of diesels
 - High performance (torque)
 - Fun to drive
 - Refined
 - Significant penetration in European luxury vehicle segments
- Must retain fuel economy advantages while meeting new emissions standards
- Diesel must overcome cost disadvantages



Summary

Market Factors in North America

- GM continues to apply North American diesel engines where they maximize customer benefits:
 - Large vehicles
 - Towing & hauling utility applications
- U.S. market, with its larger vehicles, will benefit from diesel technology introduction
- Growing large truck diesel market share implies improved U.S. consumer acceptance of diesel engines
- Must address North American NO_x standards (one sixth that of Europe) at an acceptable cost



