

MEMORANDUM

RE: Ex Parte Communication In Connection with
Docket No. EERE-2010-BT-STD-0027
Energy Efficiency Program for Certain Commercial and Industrial Equipment: Public Meeting and
Availability of the Framework Document for Commercial and Industrial Electric Motors,
75 Fed.Reg. 59657 (September 28, 2010).

To: expartecommunications@hq.doe.gov

From: Clark R. Silcox, General Counsel
National Electrical Manufacturers Association

Date: April 18, 2012

cc: Bill Hoyt, Alex Boesenberg, Rob Boeteler, John Malinowski, Andrew DeLaski, Neil Elliott, Dan
Delaney, Michael Bruin, Tim Schumann

This memorandum memorializes another communication involving a follow-up to our previous communications in connection with this proceeding and documented in a memorandum dated March 9, 2012.

On April 12, 2012, an email was transmitted to Jim Raba and John Cymbalsky of DOE staff by Rob Boteler of Nidec Motor Corp. on behalf of the Motor Coalition. At the meeting referenced in the March 9, 2012 memorandum, we discussed the scope of the Motor Coalition's proposal for future energy conservation standards and questions were asked about specific motor types and whether they were included or not. The Motor Coalition agreed to provide a written response to these questions. The April 12, 2012 email stated as follows:

"The Motor Coalition (MC) started our initial discussions of expanded scope with the idea of identifying only those motor categories that would not be covered. But in the course of our discussions and interactions with DOE it has become apparent that more clarity of the categories is needed to help communicate and understand. In response to your request for greater clarification of expanded motor scope, the NEMA MG section has put together the attached table, which has been reviewed by the motor efficiency advocates. This table is a working document to help DOE and the MC better communicate, but not intended to be included in rule language. In addition we have noted the nine motor categories that may need better test configuration information. We would like you to review this and let us know if you have any questions specific regarding testing.

"The table is meant to represent a general definition building off of the definition from EISA relating to types of electric motors that are "general purpose alternating current induction motors rated for continuous duty operation on 60 Hz electrical power at 600 volts or less." Clarification of the EISA definition of "electric motor" along the lines of the EPAct definition is used. The table is structured

completely around the EISA definition as it stands, with further definition of subtype I and subtype II [see section C] covering the two remaining type 2 categories that do not move to type one. The table has four parts:

“A. Covered electric motors are designed in accordance with all of the following characteristics

“B. The NEMA nominal efficiency of a motor with the characteristics of section A above and having any of the following characteristics and none of the characteristics listed under sections C and D below is required to be not less than the NEMA nominal efficiency in the appropriate NEMA MG1 Table 12-12 or Table 20-B

“C. The NEMA nominal efficiency of motors with the characteristics of Section A and some of Section B above and having any of the following characteristics and none of the characteristics listed under Sections D below is required to be not less than the NEMA nominal efficiency in the appropriate NEMA MG1 Table 12-11 or Table 20-A

“D. Motors with any of the following characteristics are exempt from efficiency standards.

“I will let you forward to Navigant and the others on the DOE team. I have not sent this to them.”

On April 12, 2012, Mr. Raba responded as follows:

“Thank you, Rob.

We will take a look.

Jim

James Raba
Appliances & Commercial Equipment Standards
Building Technologies Program
Office of Energy Efficiency & Renewable Energy
U.S. Department of Energy
Telephone: (202) 586-8654”

A .pdf of the spreadsheet attachment that accompanied Mr. Boteler’s email is annexed hereto.

Item #	Characteristic	MG1 - Table 12-12.2	MG1 - Table 12-11	Exempt	Comments	Special Testing Required
A. Covered Electric Motors Are Designed In Accordance With All Of The Following Characteristics						
15	General purpose motor	X			As defined in 431.12 of 10 CFR Part 431	
8	Three-phase	X				
9	Used on 60 Hz power supply	X				
6	Rated voltage up to 600 VAC	X			Includes motors typically marked 60Hz or 60/60Hz.	
1	Continuous duty	X				
5	2, 4, 6, or 8 poles	X				
2	NEMA Design A,B,C,IEC Design N,H Random wound stator	X				
10	NEMA 56 frame series or larger, except for 56 frame open motors or IEC 80 frame or larger, except for 80 frame open motors	X			Includes IEC 100 frame NEMA 56 frame and IEC 80 frame open motors are covered by Subpart X of 10 CFR part 431	
11	IEC 80 frame or larger, except for 80 frame open motors	X			Includes IEC 100 frame	
19	Altitude	X			When larger size frame motor is not required for high altitudes	
20	Standard Hp or kW ratings	X			When larger size frame motor is not required for low or high ambient	
	Squirrel-cage rotor				Cast or fabricated	
B. The NEMA Nominal Efficiency of A Motor-With The Characteristics of Section A Above and Having any of the Following Characteristics and None of the Characteristics Listed Under Sections C and D Below Is Required to Be Not Less Than The NEMA Nominal Efficiency In The Appropriate NEMA MG1 Table 12-12 or Table 20-B						
7	Broad voltage range	X			Example: 208-230; Required to meet efficiency standards at all voltages in the marked range	
	Marked "Usable at 200 volts"	X			Not required to meet efficiency standard at the "Usable at" voltage [208 considered an unusual service condition]	
	Open	X			Excludes 56 frame Open for Small Motor Rule (General Purpose, 1-9HP), all other 56 frame Open construction types must meet 12-12 Table levels	
12	TEFC	X				
13	TENV	X				
16	Definite purpose	X			Some products may be exempt, review against exempt list	
17	Special purpose	X			Some products may be exempt, review against exempt list	
21	Special leads	X			This option does not vary the status of basic motor	
22	Special insulation	X			This option does not vary the status of basic motor	
23	High S.F.	X			This option does not vary the status of basic motor	
24	Space heaters	X			This option does not vary the status of basic motor	
25	Wye Delta	X			This option does not vary the status of basic motor	
26	Part Winding	X			This option does not vary the status of basic motor	
27	Temperature Rise	X			This option does not vary the status of basic motor	
28	Thermistor/thermistor	X			This option does not vary the status of basic motor	
	Thermally Protected	X			Typically this product requires a 3rd Party safety certification (ex: UL, CSA, etc.) Do we need 2 extra years for OEM designs to be approved?	
30	Hazardous Location - Division 1	X			Typically this product requires a 3rd Party safety certification (ex: UL, CSA, etc.) Do we need 2 extra years for OEM designs to be approved?	
31	Fungus/rot protection	X			This option do not vary the status of basic motor	
32	Special balance	X			This option do not vary the status of basic motor	
33	Special Conduit Box	X			This option do not vary the status of basic motor	
34	Motors operated from inverters	X			NEMA Design A or B motors that are single speed, meet all other criteria under EPCA for covered equipment and can be used with an inverter for variable speed operation. In other words, being suitable for use on an inverter by itself does not exempt a motor from EPCA requirements.	
36	Non-standard HP or kW ratings	X			The HP should be rounded up or down to next closest HP for efficiency requirement. Per the rules defined in 10 CFR Part 431	
37	Aux Conduit Box	X			This option does not vary the status of basic motor	
38	Special Paint	X			This option does not vary the status of basic motor	
39	Drains	X			This option does not vary the status of basic motor	
40	Drip Cover	X			This option does not vary the status of basic motor	
41	Ground Ingleble	X			This option does not vary the status of basic motor	
42	Screens	X			This option does not vary the status of basic motor	
43	Mounting F.F.F2,W1-4,C1,2	X			This option does not vary the status of basic motor	
44	Bearing caps	X			This option does not vary the status of basic motor	
45	Shielded bearing	X			This option does not vary the status of basic motor	
46	Sealed bearings	X			This option does not vary the status of basic motor	
47	Clamped bearings	X			This option does not vary the status of basic motor	X
48	C Face	X			This option does not vary the status of basic motor	X
49	D Flange	X			This option does not vary the status of basic motor	
50	Contact seals	X			This option does not vary the status of basic motor	X

there is a comment embedded in cell G1 that should be moved to where it applies

431.12 defines "g p motor" not "g p", DOE pointed this out as problem with EISA
Drop use of polyphase since only talking about 3 phase
"Used on" is DOE text as DOE did not like just "marked for"

prefer using specific pole numbers
dropped "and" to remove ambiguity

Grouped NEMA and IEC together because table above refers to "ALL", so can't be separate items.

NEMA MG1 standard marking is "200", not "208"

Review yet to be completed????

Part 30 is not "Inverter Duty" motors

51	Flanged special Footless	X			This option does not vary the status of basic motor	
52	Insulated bearings	X			This option does not vary the status of basic motor	
53	Non-contact seals	X			This option does not vary the status of basic motor	
54	Std Shaft/NEMA	X			This option does not vary the status of basic motor	
55	Non-standard Shaft dimensions or additions	X			This option does not vary the status of basic motor	
56	Special fan material	X			This option does not vary the status of basic motor	
57	Quiet or special fans	X			This option does not vary the status of basic motor	
58	All Washdown including stainless steel construction	X			This option does not vary the status of basic motor	
59	Shaft special material	X			This option does not vary the status of basic motor	
60	Double shaft	X			This option does not vary the status of basic motor	
61	Wound Stator / Squirrel-cage Rotor Sels. Motors	X			Stator / Rotor Sels that are made into electric motor must comply with this scope expansion motor regulations.	
62	Integral shaft partial motors (3/4 Partial Motors)	X			The term "partial motor" means any electric motor sold without one or both endplates. Would need to show compliance by testing an electrically "similar complete model"	X
64	Close-Coupled Motors incl. Hydraulic pump motors	X			May require testing of an electrically similar motor.	X
65	Special paint	X			This option does not vary the status of basic motor	
66	Dripcover	X			This option does not vary the status of basic motor	
67	RTD's	X			This option does not vary the status of basic motor	
68	Brake motor	X			Brake mounted to the motor so that the motor may operate as a general purpose motor with the brake removed	
70	Special mounting or base	X			May need to show compliance by testing a "similar model" that could be more easily attached to a dynamometer.	
71	Immersible	X			Typically an enclosed motor that can be immersed in water but it is typically operated after immersion/cooling is cleared. Motor should be tested with contact seals removed.	X
77	Encapsulated Stator Windings	X			This option does not vary the status of basic motor	
82	Motors with sleeve bearings	X			May need to show compliance by testing a "similar model" with anti-friction ball bearings that could be more easily attached to a dynamometer.	X
83	Vertical Pump Motor (P-Base)	X			May need to show compliance by testing a "similar model" with anti-friction ball bearings that could be more easily attached to a dynamometer.	X
84	Motors with thrust bearings	X			May need to show compliance by testing a "similar model" with anti-friction ball bearings that could be more easily attached to a dynamometer.	X

C. The NEMA Nominal Efficiency of Motors With The Characteristics of Section A and Some of Section B Above and Having Any of the Following Characteristics and None of the Characteristics Listed Under Sections D Below is Required to Be Not Less Than The NEMA Nominal Efficiency in The Appropriate NEMA MG1 Table 12-11 or Table 20-A

18	U-Frame		X		Next frame larger for automotive industry. ACTION ITEM: NEMA MG1 definition needs to be inserted (180,210, 250U-440U). NEMA to re-post the U-Frame pdf document that dimensionally defines this construction.	
29	Fire Pump		X		Special purpose motor requiring UL1004 approval for fire pump use. Defined as general purpose motor in NFPA, this should be changed there.	

D. Motors With Any Of The Following Characteristics Are Exempt From Efficiency Standards

3	NEMA Design D:			X		
14	TEAO or Open Air Over			X		
35	Definite Purpose Inverter-Fed (Part 31) motors			X	Requires air flow from external drive air source	
63	Wound Stator / Squirrel-cage Rotor Sels. End Use Equipment			X	Special purpose motor intended to be operated on a variable frequency inverter drive with a specific stator winding that allows wide speed range or high torque at low speed.	
69	Integral Brake motor			X	Customers that apply these sets into their end use equipment, i.e. submersible pumps, would be exempt to the motor regulations.	
72	Multiphase motors			X	Integral brake design factory built - cannot operate at full rating if the brake were removed	
73	DC motors			X	Uses special single or multiple stator windings to achieve more than one speed	
74	Single phase motors			X	not alternating current	
75	Liquid Cooled			X	not polyphases - generally covered by Subpart X of 10 CFR Part 431	
76	Submersible			X	Liquid-cooled electric motor is any electric motor which is cooled by circulating liquid, the liquid or liquid convective medium in direct contact with the electric motor parts.	
78	Electrically Commutated Motors (ECM)			X	Submersible electric motor is any electric motor designed for operation while continuously submerged in a liquid.	
79	Switched Reluctance motors (SR)			X	requires special control for operation	
80	Permanent Magnet Motors			X	requires special control for operation	
81	Intermittent or Non-Continuous Duty motors			X	Typically special designs in small package size for high energy density	

Looked like "Wound" also applied to rotor was "hafted" - modified comments already item 38 already item 40

corrected type to match title of Part 31 How does this differ from item 462?