

R-28

20 x 1,500 gallon batches EQUALS 30,000 gallons

followed by a 1,500 gallons of 10% ethanol as chase

NaBr	10.0 kg total
NaBr	97.2 mole total

Na	97.2 mole total
Na	2.2 kg total

Br	97.2 mole total
Br	7.8 kg total