

R-42

15 x 600 gallon batches EQUALS 9,000 gallons

followed by a 1,000 gallon chase

	lb	kg	moles	mol/L
Na ₂ SO ₃	555	251.9	1998.9	0.059
Na ₂ S ₂ O ₄	750	340.4	1956.0	0.057
NaBr	11.0	5.0	28.8	0.001
<i>Sums</i>	<i>1,316</i>	<i>597.2</i>	<i>3,984</i>	<i>N.Appl</i>

Moles NaBr	48.6	97.2
Molarity NaBr	0.00143	0.00086
Moles Br	48.6	
Mass Br	3.89 kg	

Moles Na	7,939
Mass Na	182.5 kg

Moles S	5,911
Mass S	189.5 kg