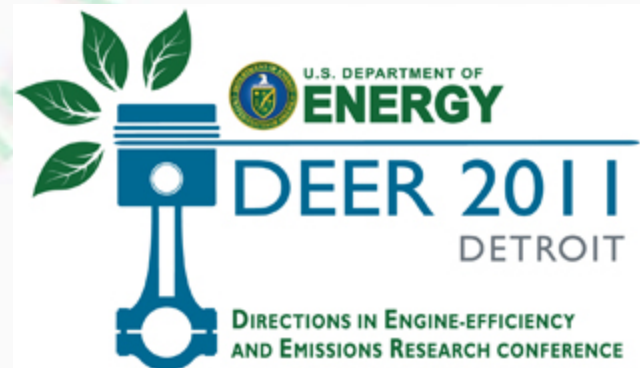


Integrated Virtual Lab in Supporting Heavy Duty Engine and Vehicle Emission Rulemaking

Byron Bunker, Houshun Zhang,
Byungho Lee and Sodik Lee
Environmental Protection Agency
October 6, 2011



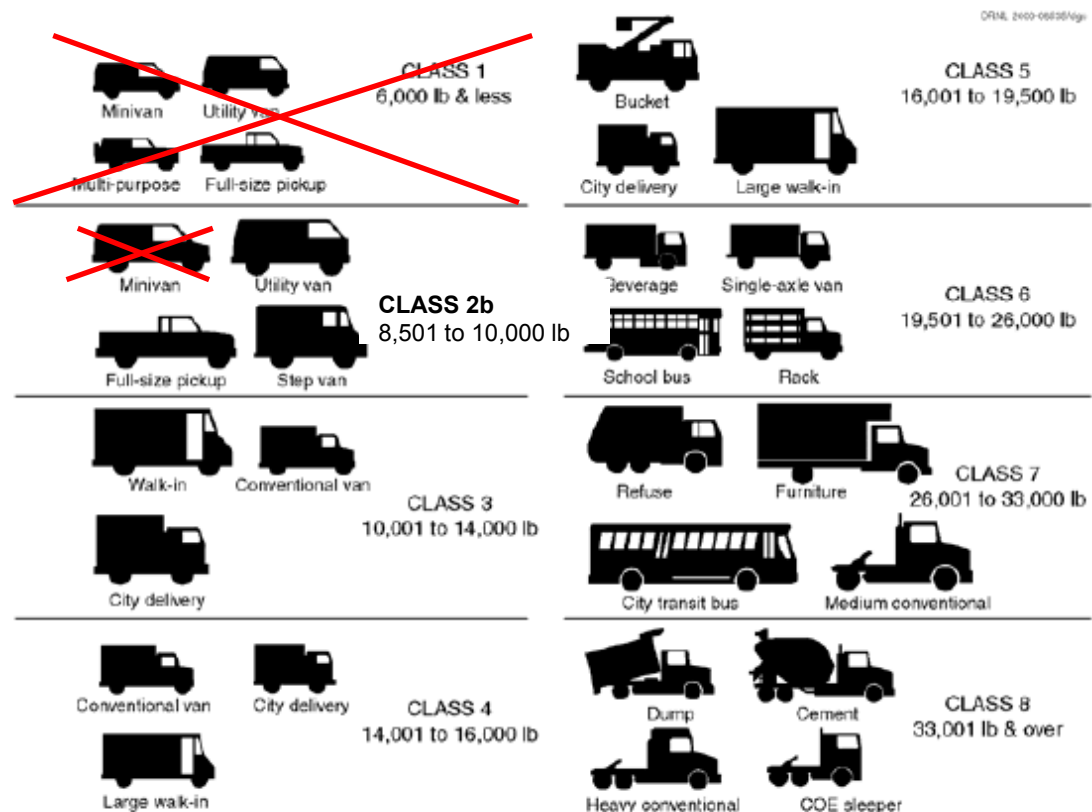


Outline

- Greenhouse Gas Emission Regulation
- Agencies' Greenhouse Gas Emission Model (GEM)
- Integrated Virtual Lab
- Next Generation of GEM

Medium & Heavy Duty Fuel Efficiency & GHG Rule

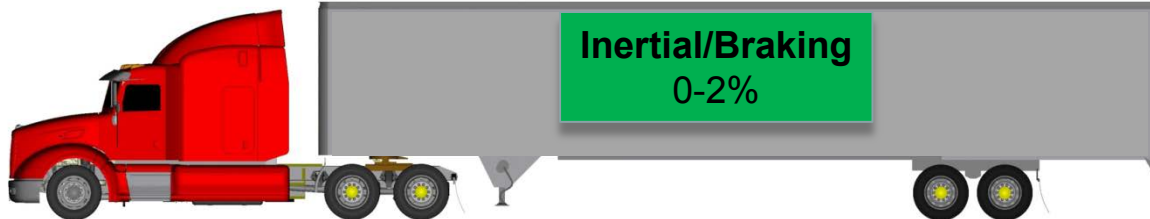
- ✓ First ever Medium- & Heavy-Duty Standards
- ✓ Allows manufacturers to produce a single fleet of vehicles to meet requirement
- ✓ Certifications for all vehicles except pickup and van will be conducted by the EPA simulation tool - GEM



Greenhouse Gas Emission Model (GEM)

Energy Loss for 2010 Class 8 Trucks at 65 mph and 80,000 lb GVW

Total Engine Loss
57-59%

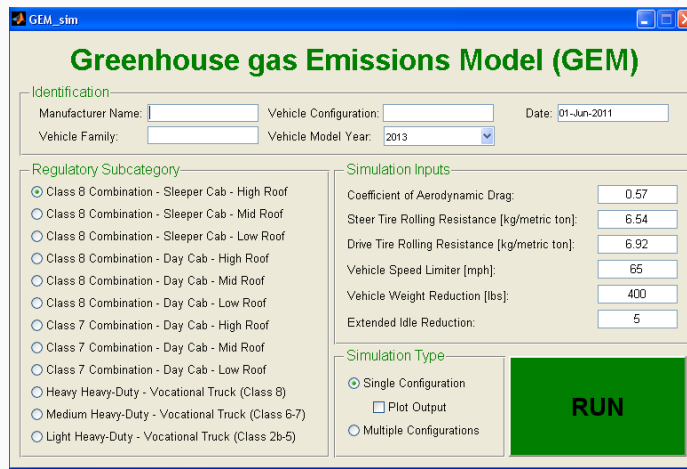


Aerodynamic Loss
15-22%

Vehicle Auxiliary Loads
1-4%

Drivetrain
2-4%

Rolling Resistance
13-16%



Greenhouse gas Emissions Model (GEM)

Identification

Manufacturer Name: Vehicle Configuration: Date: 01-Jun-2011

Vehicle Family: Vehicle Model Year: 2013

Regulatory Subcategory

- ☒ Class 8 Combination - Sleeper Cab - High Roof
- ☐ Class 8 Combination - Sleeper Cab - Mid Roof
- ☐ Class 8 Combination - Sleeper Cab - Low Roof
- ☐ Class 8 Combination - Day Cab - High Roof
- ☐ Class 8 Combination - Day Cab - Mid Roof
- ☐ Class 8 Combination - Day Cab - Low Roof
- ☐ Class 7 Combination - Day Cab - High Roof
- ☐ Class 7 Combination - Day Cab - Mid Roof
- ☐ Class 7 Combination - Day Cab - Low Roof
- ☐ Heavy Heavy-Duty - Vocational Truck (Class 8)
- ☐ Medium Heavy-Duty - Vocational Truck (Class 6-7)
- ☐ Light Heavy-Duty - Vocational Truck (Class 2b-5)

Simulation Inputs

Coefficient of Aerodynamic Drag:

Steer Tire Rolling Resistance [kg/metric ton]:

Drive Tire Rolling Resistance [kg/metric ton]:

Vehicle Speed Limiter [mph]:

Vehicle Weight Reduction [lbs]:

Extended Idle Reduction:

Simulation Type

- ☒ Single Configuration
- ☐ Plot Output
- ☐ Multiple Configurations

RUN



EPA pre-specified

Allowed user inputs

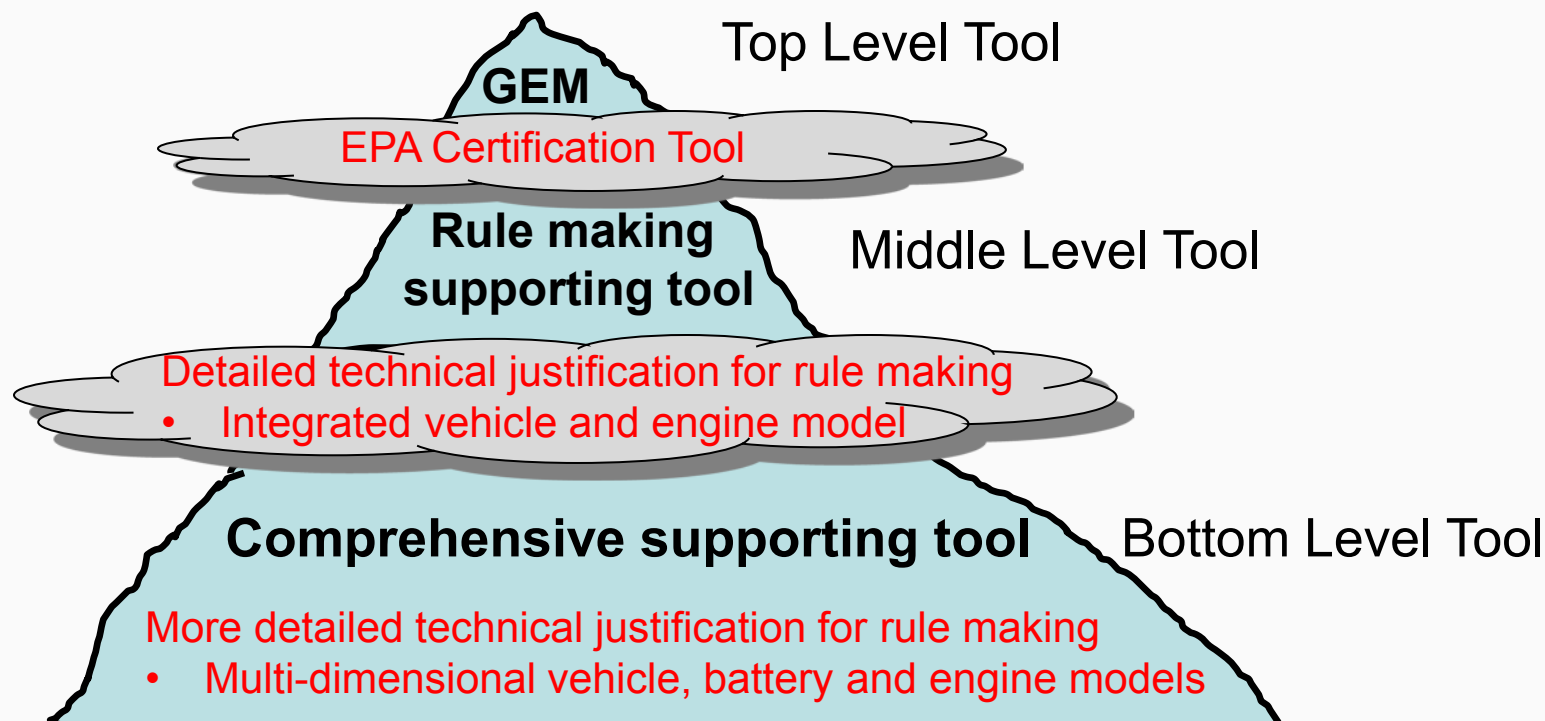
<http://www.epa.gov/otaq/climate/gem.htm>



Methodology and Motivation

- Certification tool must be capable of capturing all of the elements that are identified as important through chassis or engine dyno tests
- Systematic analytical tool box must be developed to serve the following goals
 - Identify and justify technology road maps
 - Provide reliable input parameters required by certification tool

EPA Analytical Tool Box



- **Abundant testing data are available**
 - EPA steady and transient tests
 - Contractor chassis dyno tests and on-road vehicle tests
 - Various channels for data collection from industry

Integrated Engine and Vehicle Model

Greenhouse gas Emissions Model (GEM)

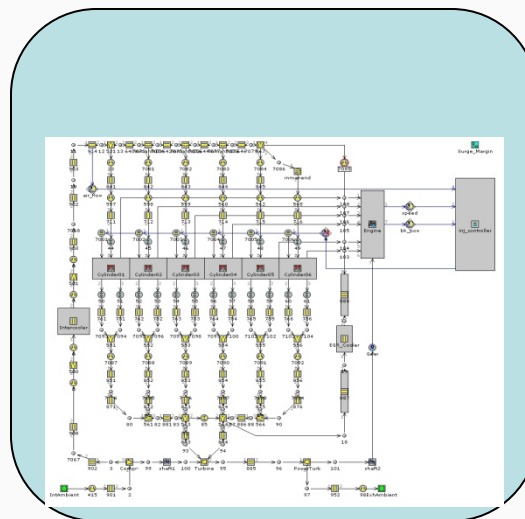
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☐ Class 8 Combination - Day Cab - Low Roof
☐ Class 7 Combination - Day Cab - High Roof
☐ Class 7 Combination - Day Cab - Mid Roof
☐ Class 7 Combination - Day Cab - Low Roof
☐ Heavy Heavy-Duty - Vocational Truck (Class 8)
☐ Medium Heavy-Duty - Vocational Truck (Class 6-7)
☐ Light Heavy-Duty - Vocational Truck (Class 2b-5)

Simulation Inputs
 Coefficient of Aerodynamic Drag: 0.57
 Steer Tire Rolling Resistance [kg/metric ton]: 6.54
 Drive Tire Rolling Resistance [kg/metric ton]: 6.92
 Vehicle Speed Limiter [mph]: 65
 Vehicle Weight Reduction [lbs]: 400
 Extended Idle Reduction: 5

Simulation Type
☒ Single Configuration
☐ Plot Output
☐ Multiple Configurations

RUN



Aero Drag Coeff

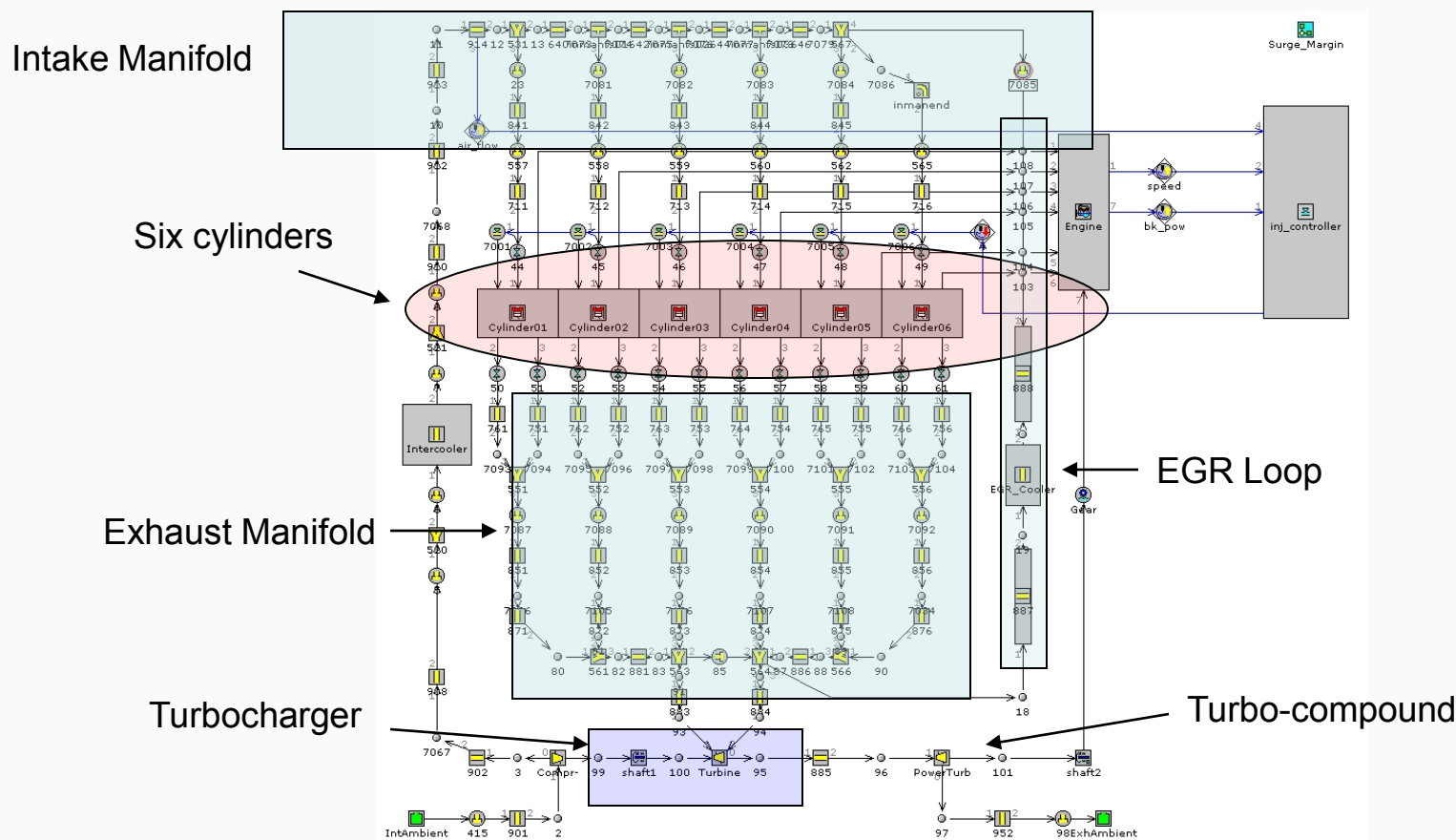


Model Fidelity, Computational Requirement



Engine fuel maps
 Technology justifications
 Technology road maps

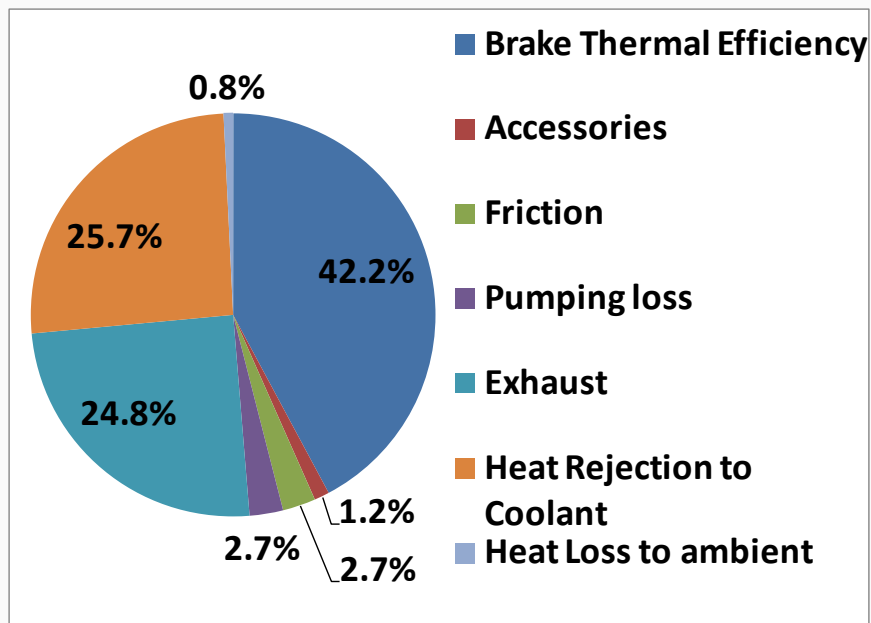
Case Study - Engine cycle simulations for Illustration Purpose



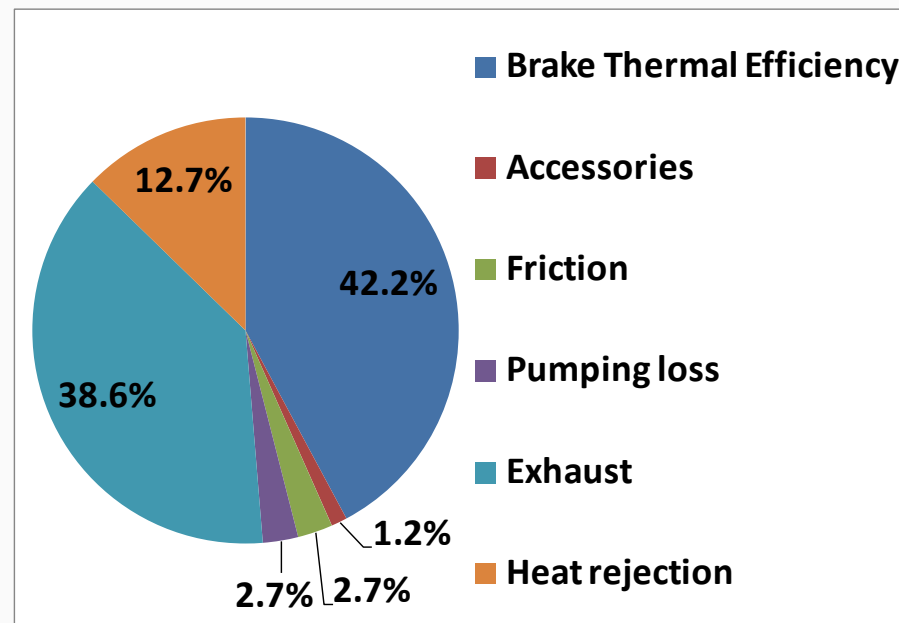
Energy Balance in Different Methods

15L HD baseline engine: RPM = 1515 and BMEP = 17.3 bar

Control volume – entire engine



Control volume – cylinders



- Distribution of exhaust energy and heat rejection are quite different
- Difference in these losses signifies the importance of waste energy recovery
- It also shows strong interaction between heat rejection and exhaust energy
 - Improvement of heat rejection could translate increase of exhaust energy and pumping loss

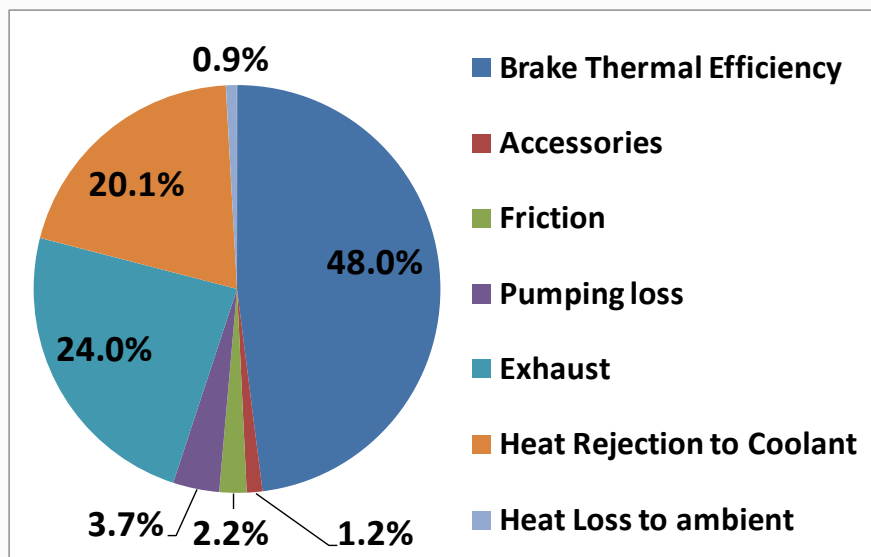
Technology Identification for Improvement

- Potential technologies in 2020 time frame
 - Waste heat recovery (WHR)
 - Turbo compound or/and Rankine Cycle
 - Combustion optimization with more advanced fuel injection system and combustion concepts
 - Mild EGR rate
 - Back pressure reduction with more advanced aftertreatment system
 - Better insulation of cylinders and exhaust system
 - Higher turbocharger efficiency
 - Low parasitic loss and friction
 - Variable breathing system
- Synergy effects must be taken into consideration, since all technologies are not additive

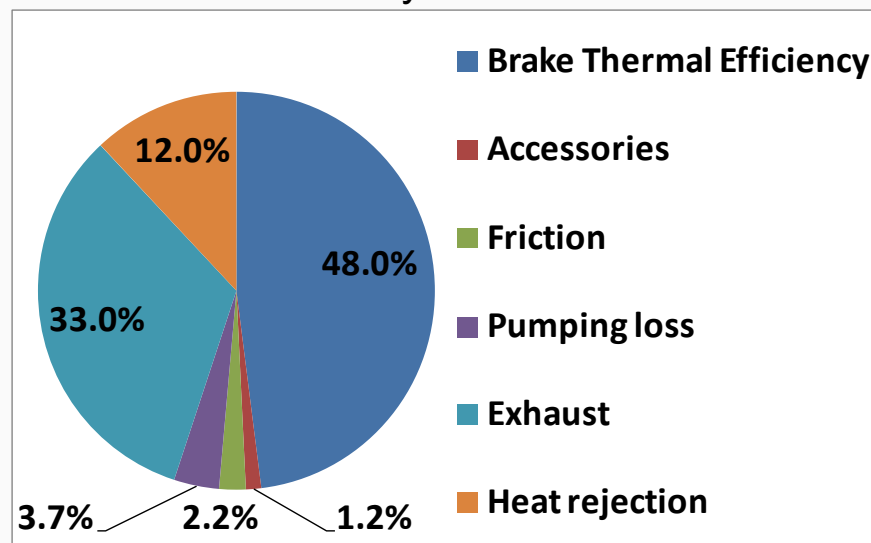
Technology Identification and Justification

- Engine cycle simulations play critical roles in identifying the technology path with taking synergy effect into consideration
 - 15L HD baseline engine: RPM =1515 and BMEP = 17.3 bar
 - Engine only with turbo-compound

Control volume – entire engine



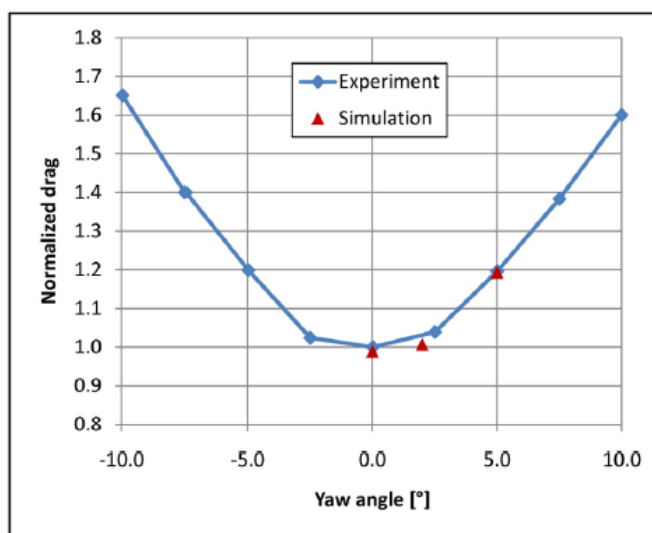
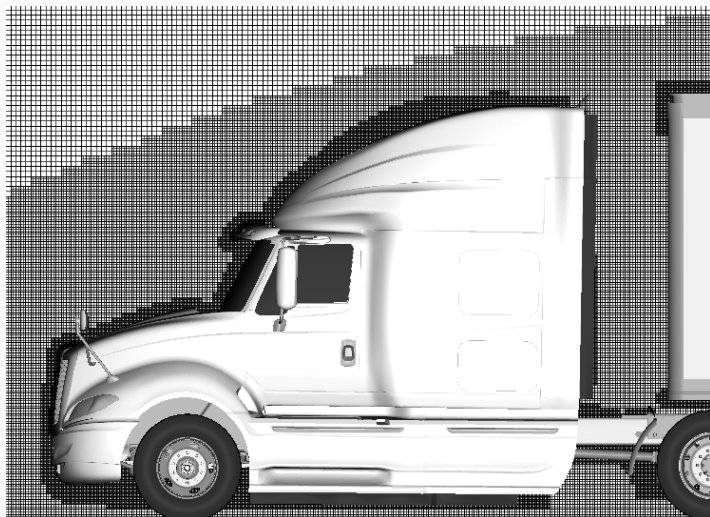
Control volume – cylinders



- Difference in heat rejection and exhaust energy between two approaches is significantly reduced, showing much lower heat rejection with more waste energy utilization
- Exhaust energy is still high, and other WHR must be used in order to approach 50% efficiency

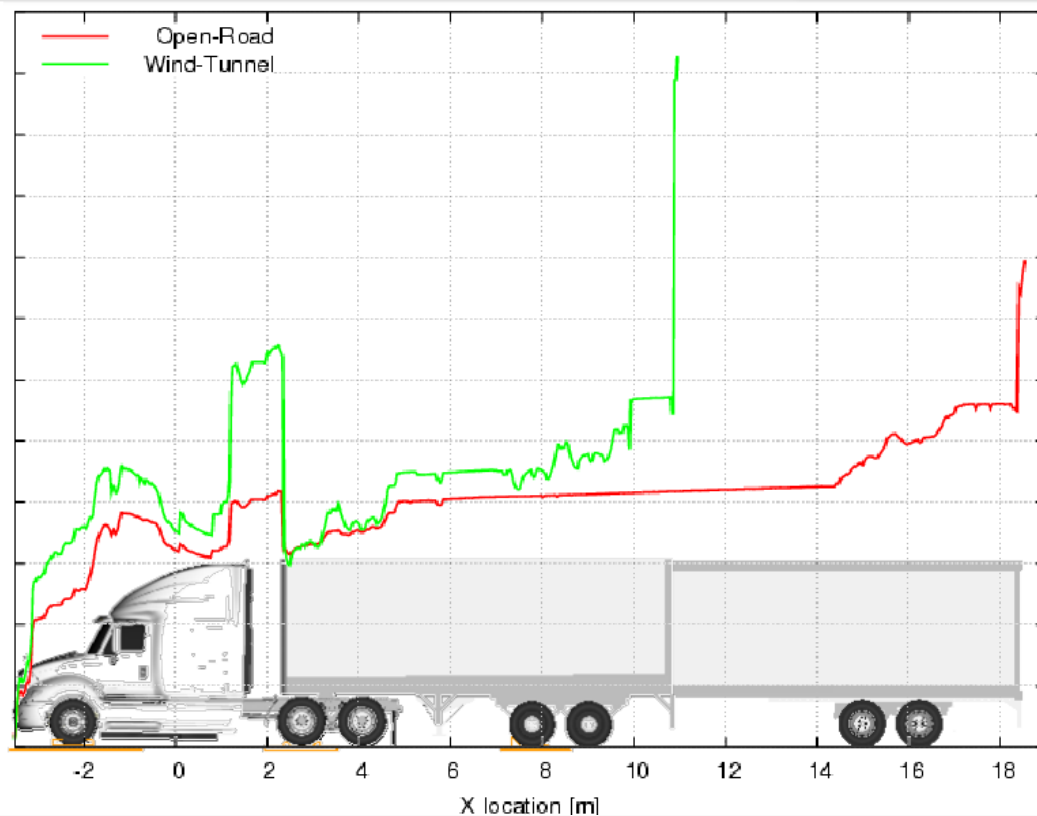
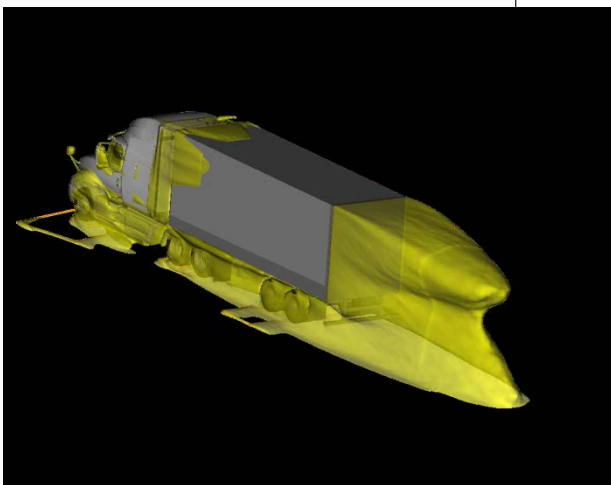
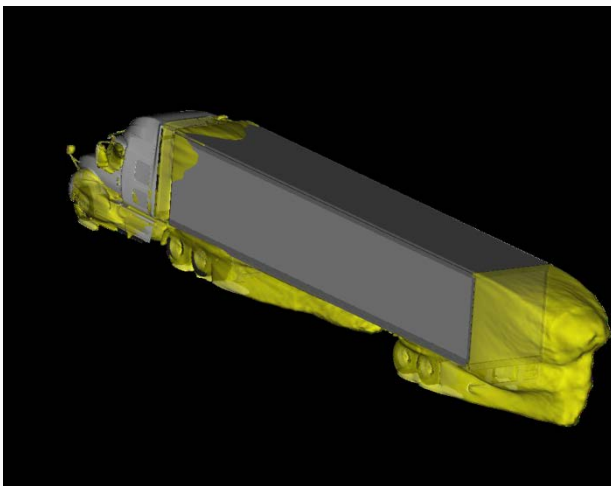
More Comprehensive Supporting Tools

- Certification tool GEM requires aerodynamic drag coefficient (C_d) as input
- 3D CFD is complementary to EPA specified testing approach, thus providing a powerful alternative to obtain C_d
- The agency is actively evaluating different CFD approaches

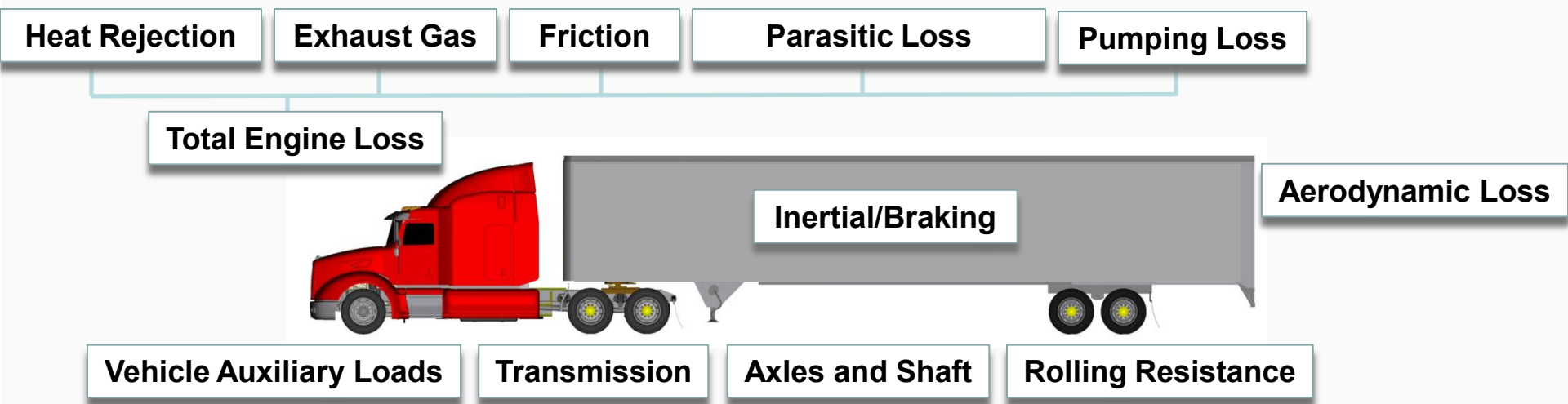


Wind Avg. Drag Coefficient

Trailer Impacts on Aerodynamic Drag



Next Generation GEM



- Certification will consider all possible means that can be realized in a chassis dyno cell in order to improve engine and vehicle efficiency
- GEM will continue evolving and improving, taking all losses or technologies into consideration that are identified as important
- The agency's integrated virtual lab provides the supporting base to accomplish the agency certification needs

SuperTruck

A Systems Level Technology Development, Integration, and Demonstration for Efficient Class 8 Trucks

Goal: By 2015, a 50 percent improvement in freight efficiency (ton-miles per gallon) of Class 8 long-haul trucks compared to current models

Trailer skirts

Reducing gap between tractor and trailer
Tractor/trailer integration (major redesign)
AERODYNAMICS

Combustion improvements
Turbocompounding
Waste heat recovery
Engine downsizing
ENGINE

AUXILIARIES
Electric accessories
Idle reduction

ROLLING RESISTANCE
Reduced rolling resistance tires

INERTIA/BRAKING
Hybridization

DRIVETRAIN
Reduced drivetrain friction
Advanced transmission

SuperTruck program lays out a foundation for next phase rulemaking