DoE SuperTruck Program

Technology and System Level Demonstration of Highly Efficient and Clean, Diesel Powered Class 8 Trucks







Principal Investigator: David Koeberlein (Cummins)

Presenter: Scott Newhouse

Peterbilt Motors Company

Project ID: ARRAVT081 17 May 2012

This presentation does not contain any proprietary, confidential, or otherwise restricted information

Relevance - Program Objectives (DoE Vehicle Technologies Goals)

Objective 1: Engine system demonstration of 50% or greater BTE in a test cell at an operating condition indicative of a vehicle traveling on a level road at 65 mph.

Objective 2

- a: Tractor-trailer vehicle demonstration of 50% or greater freight efficiency improvement (freight-ton-miles per gallon) over a defined drive cycle utilizing the engine developed in Objective 1.
- **b**: Tractor-trailer vehicle demonstration of 68% freight efficiency improvement (freight-ton-miles per gallon) over a defined 24 hour duty cycle (above drive cycle + extended idle) representative of real world, line haul applications.
- Objective 3: Technology scoping and demonstration of a 55% BTE engine system. Engine tests, component technologies, and model/analysis will be developed to a sufficient level to validate 55% BTE.

Baseline Vehicle and Engine: 2009 Peterbilt 386 Tractor and Cummins 15L ISX Engine

Relevance - American Recovery and Reinvestment Act (ARRA) Goals

Create and/or Retain Jobs

			Projections	
Year	2010	2011	2012	2013
Full Time	75.5	85	70	45
Equivalent				

States: Indiana, Texas, Michigan, Wisconsin, Tennessee, Illinois, California

- Spur Economic Activity
 - Greater Than \$40M Total Spend To Date
- Goals Align With VT Multi-year Program Plan 2011-2015
 - Advanced Combustion Engine R&D (ACE R&D):
 - 50% HD Engine Thermal Efficiency By 2015 (Ref: VT MYPP 2.3.1)
 - Vehicle And Systems Simulation And Testing (VSST):
 - Freight Efficiency Improvement of 50% by 2015 (Ref: VT MYPP 1.1)
- Invest In Long Term Economic Growth
 - Commercial Viability Assessment
 - Adopt Technologies into Product Plans to Meet GHG and CO2 Regs

Overview - Schedule and Budget

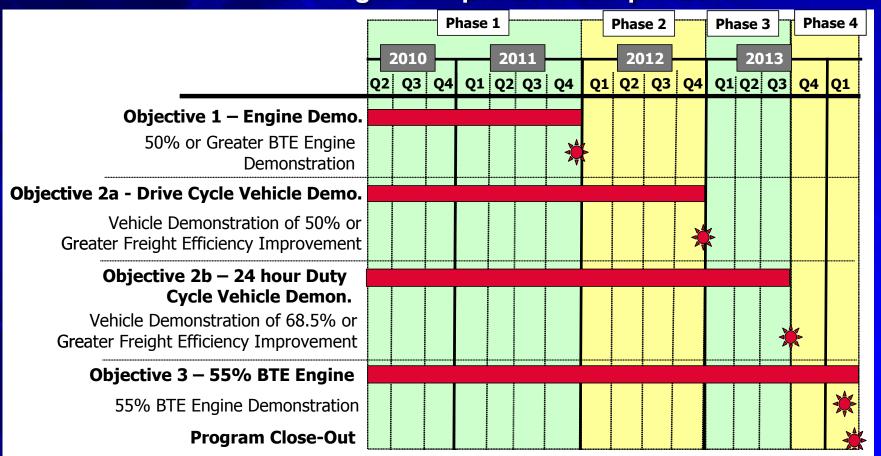
Budget

DoE Share: \$38.8M (49%)

DOE Spend To-Date: \$20.2M

Contractor Share: \$40.3M (51%)

4 Year Program: April 2010 to April 2014



Peterbilt Participants

Contract Lead - Cummins



- Suppliers
 - Modine Cooling Module



Eaton – Transmissions



Bendix – Brakes and Suspension



Dana – Drivetrain



Bridgestone & Goodyear – Fuel Efficient Tires



Alcoa - Wheels



Delphi – Solid Oxide Fuel Cell APU



Bergstrom – eSHVAC



- Garmin - 3D Map and Display GARMIN.

Exa – CFD Analysis



- OEM
 - Utility Trailer Manufacturing



- End User
 - US Xpress



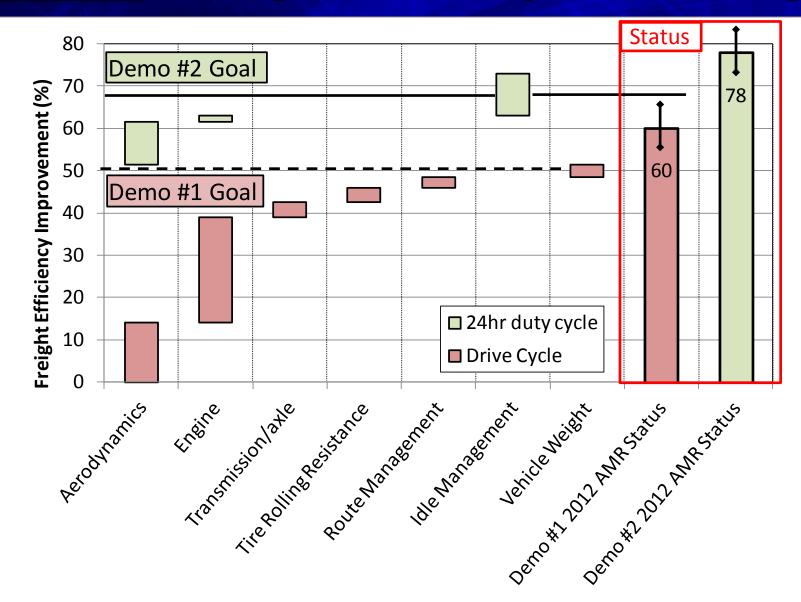
Comprehensive <u>Approach</u> with Enabling Technology



<u>Approach</u> – Freight Efficiency Path to Target Original Plan

	Drive Cycle Vehicle Demonstration	24 Hour Duty Cycle Vehicle Demonstration	
Technology	Freight Efficiency Improvement (%)	Freight Efficiency Improvement (%)	
Vehicle Aerodynamics	14%	24%	
Engine	25.5%	27%	
Transmission/ Axles	3.5%	3.5%	
Rolling Resistance	3.5%	3.5%	
Route Performance Management	2.5%	2.5%	
Idle Management	N/A	10%	
Vehicle Weight	3%	3%	
Total	52%	73.5%	
Target	50%	68.5%	

Approach – Freight Efficiency Path to Target



Overview - Program Barriers



Underhood Cooling with Waste Heat Recovery



Vehicle and Engine System Weight Reduction



Engine Downspeed (Reduced Engine Speed)

- Powertrain Components
- Vibration/Customer Acceptance



Trailer Aerodynamic Devices that Meet Operational Requirements

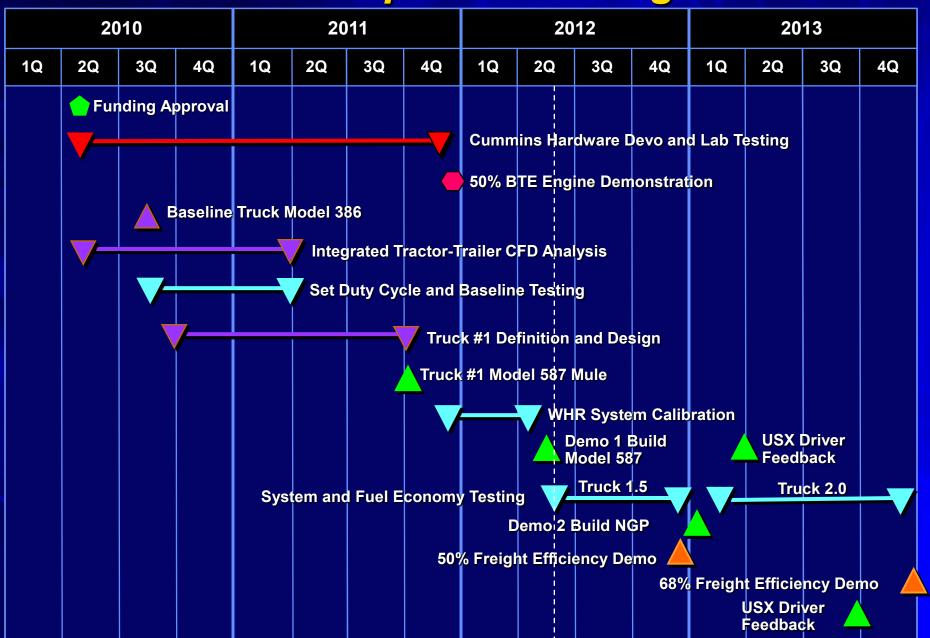


Vehicle and Powertrain Communication Speed



= To Be Validated on Demonstrator Truck

DoE SuperTruck Program

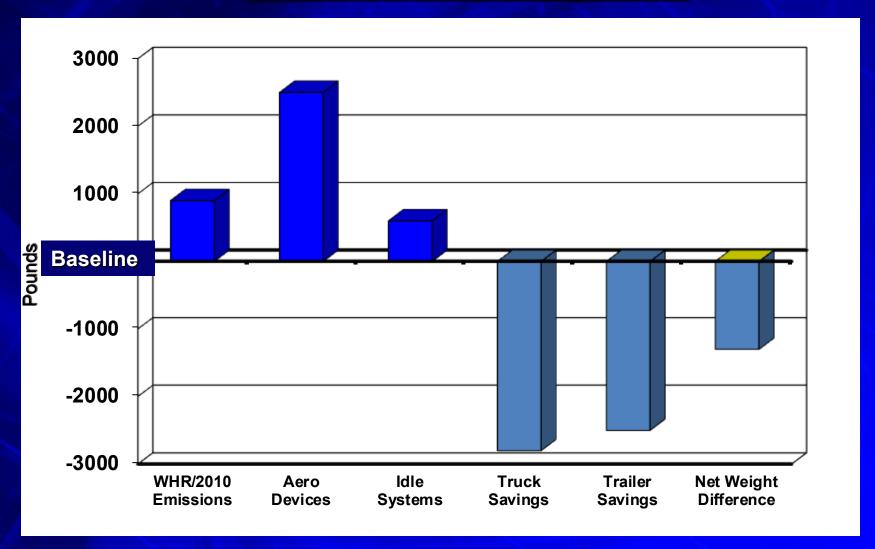


587 Engineering Mule – Technical Progress

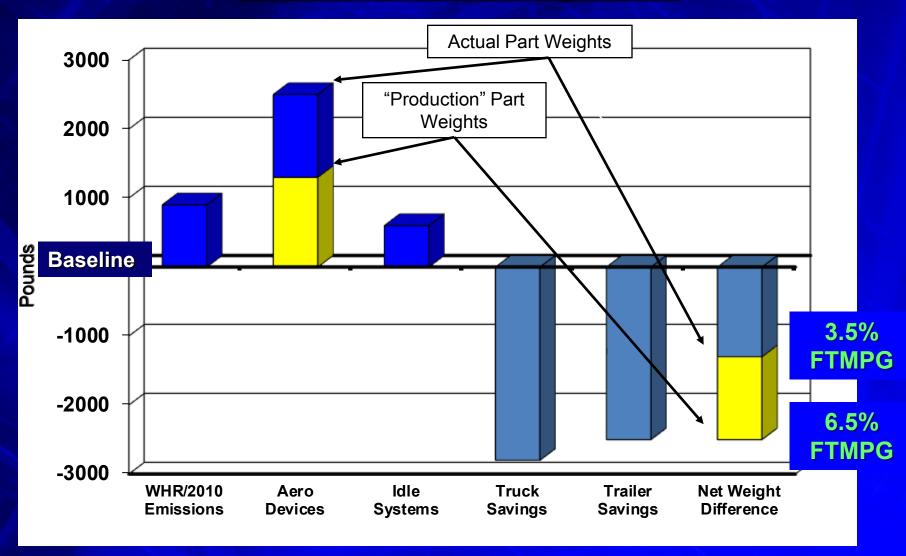


- Successful Packaging of Technologies
- No Increase in Frame Length

Truck/Trailer Weight – Technical Progress



Truck/Trailer Weight – Technical Progress



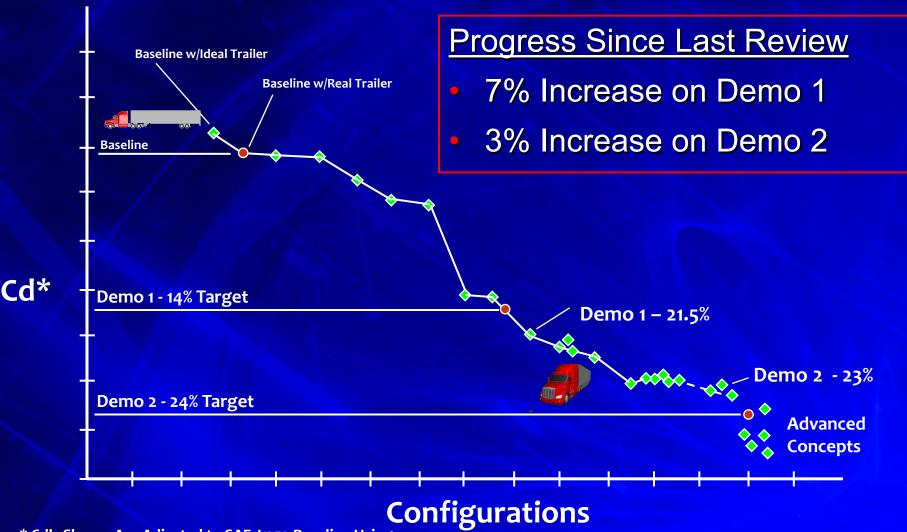
Trailer Development - Technical Progress





- Trailer Build Complete
- Preliminary Aerodynamic Road Test Complete
- End Customer Input In Process

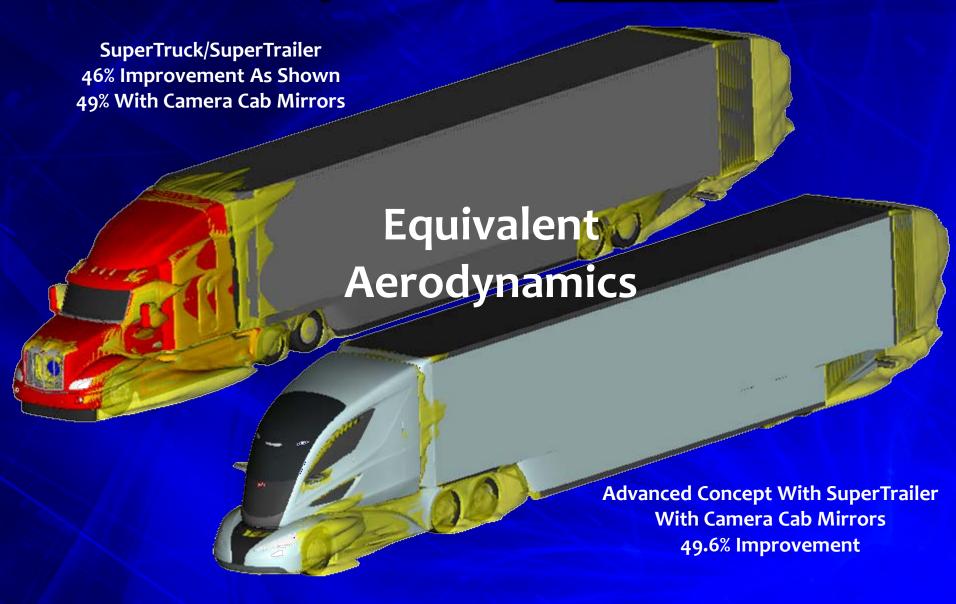
Aerodynamic Improvements – <u>Technical Progress</u>



^{*} Cd's Shown Are Adjusted to SAE J1252 Baseline Using

[%] Average Deltas From o and 6 Degree CFD Runs

Aerodynamics - Approach



Milestones and Technical Accomplishments

- March 2011 to March 2012 Technical Accomplishments
 - Path to Target Analysis for Engine and Vehicle Efficiencies
 - Aerodynamic Components Fabricated and Initial Testing
 - Initial Vehicle Tests of Cummins Waste Heat Recovery
 - Initial Testing of Advanced Transmission
 - Performance Assessment of SOFC APU
- March 2012 to March 2013 Future Work
 - Engine Calibration and Optimization Work
 - Vehicle Testing of Advanced Transmission
 - Testing of Tractor Trailer Aerodynamics Solution
 - Build and Test Vehicle Demonstration 1 (Objective 2a)
 - Design Freeze Vehicle Demonstration 2 (Objective 2b)
 - Initial Calibration of Second Generation of SOFC APU

Summary

- Program Remains On Schedule
 - Meeting the ARRA and DoE VT MYPP goals
- Roadmaps Updated for Freight Efficiency and 50% Engine Efficiency
- Vehicle Packaging and Integration Proceeding Without Major Issues
- Build and Test of Sub-Systems Are On The Planned Cummins Waste Heat Recovery Vehicle Test (Objective 2a)
- Advanced Transmission Dynamometer and Vehicle Test (Objective 2a)
- Solid Oxide Fuel Cell 2nd Design Iteration Lab Tests (Objective 2b)