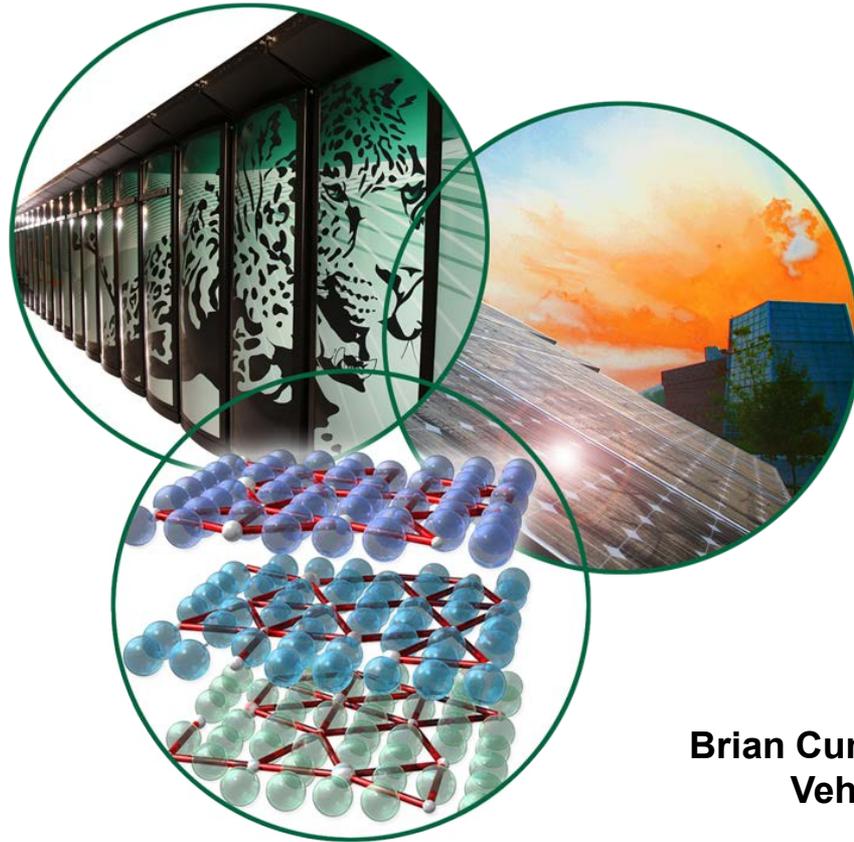


Open Architecture Software for CAEBAT

Project ID: ES121



John Turner (PI), Sreekanth Pannala, Partha Mukherjee, Srikanth Allu, Wael Elwasif, Srdjan Simunovic, and David Bernholdt

Oak Ridge National Laboratory

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May 15, 2012

Brian Cunningham and Dave Howell
Vehicle Technologies Program
U.S. Department of Energy



This presentation does not contain any proprietary, confidential, or otherwise restricted information

Overview

- **Timeline**

- **Start**

- **June FY10**

- **Finish**

- **Ongoing**

- **Budget**

- **FY11 Funding**

- **\$500K**

- **FY12 Funding**

- **\$500K**

- **Barriers**

- **Predictive battery design tools for optimizing cost, performance and life**

- **No standards for battery modeling**

- **No common framework for integrating battery modeling efforts**

- **Collaborators**

- **NREL**

- **CAEBAT Industry Partners**

- **CD-Adapco Team**
- **ECPower Team**
- **GM-Ansys Team**

- **Other labs and universities**

Objective: CAEBAT will facilitate battery design by integrating battery modeling components within an open architecture

- **Access to commercial and non-commercial software through standardized interfaces and file formats**
 - ability to pick (and ultimately combine) the best software components available
 - standardize the design process
 - battery designer isn't limited to single vendor or software
- **Access to latest numerical methods and algorithms**
 - rapidly advance the state of the art
 - provide the best software tools to the battery designer
- **Verified and Validated**
 - ideally with quantified uncertainties as well

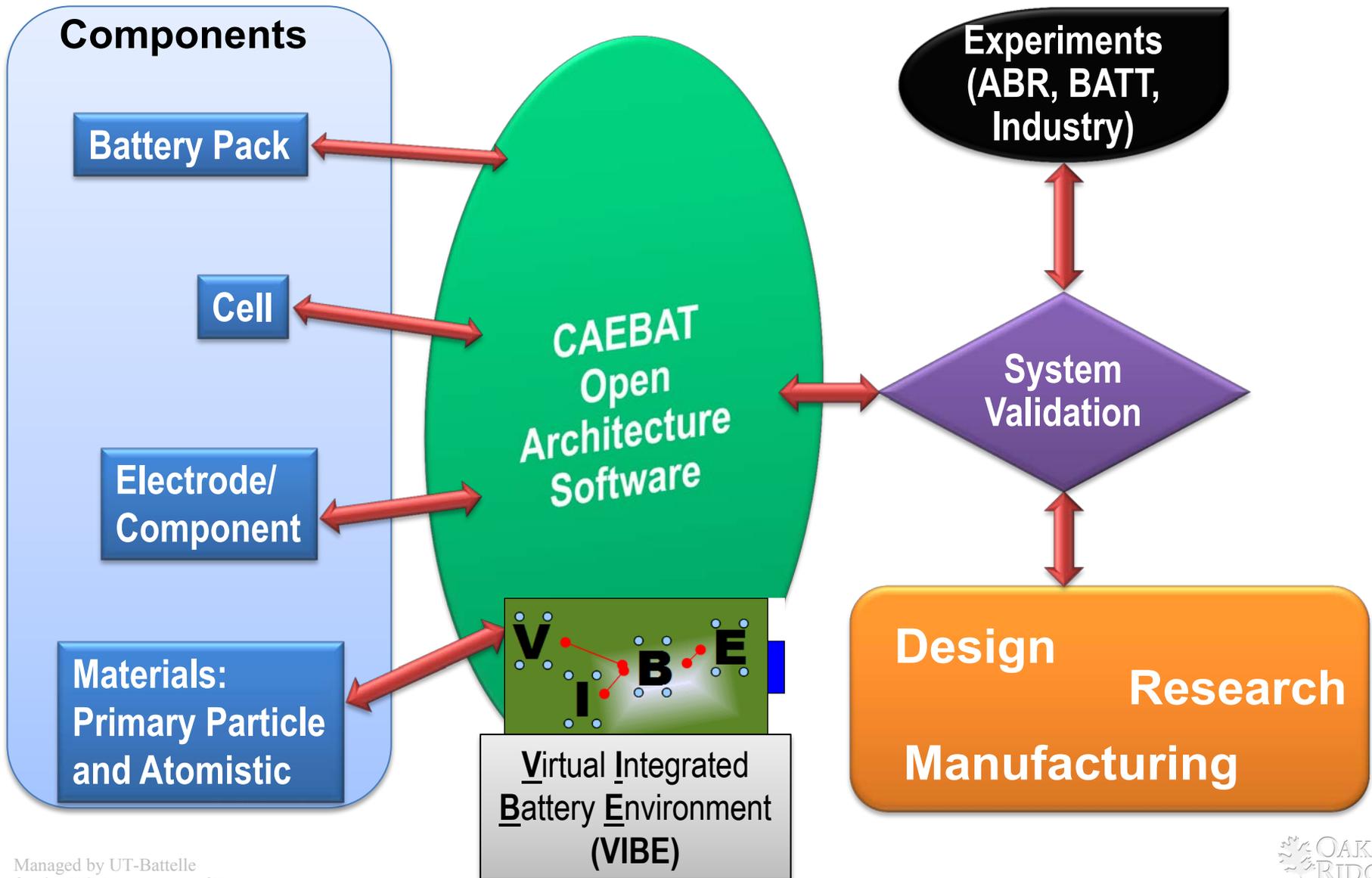
Relevance (2): CAEBAT Program Goals

- **Develop software tools that enable automotive battery community to design and simulate batteries:**
 - four different software suites (diversity of approaches, risk mitigation)
 - one from each of the RFP teams
 - may contain or require commercial or proprietary components
 - one based on an Open Architecture Software (OAS) infrastructure
 - we are calling this the **Virtual Integrated Battery Environment (VIBE)** and it will be more openly available
- **Each will (ultimately) be fully capable**
 - RFP tools focused on delivering a cell and pack modeling tool for industry
 - OAS tool integrates modules from RFP teams as well as Lab and University efforts beyond the RFP teams – community R&D platform
- **Coordination and collaboration across teams will be critical to overall success of CAEBAT**
 - standardization of input and of “battery state” database
 - standard test problem(s)
 - standardized interfaces for cell, pack, etc. models

Milestones

| FY 11 Milestones | Status | |
|--|---------------|-----------|
| Develop test problems and extend modeling framework to include transport, thermal, and mechanical stresses | 03/31/2011 | Completed |
| Develop further capability, conduct assessment against test problems, and conduct initial validation against data available from battery packs and cell experiments. | 08/31/2011 | Completed |
| FY 12 Milestones | | |
| Deliver pre-release version of open architecture software (integrating models of coupled multiphysics phenomena across porous 3D structures of electrodes) to partners for evaluation and comment | 09/30/2012 | On track |

Approach (1): CAEBAT Open Architecture Software Vision



Approach (2): CAEBAT OAS simulation platform has two aspects

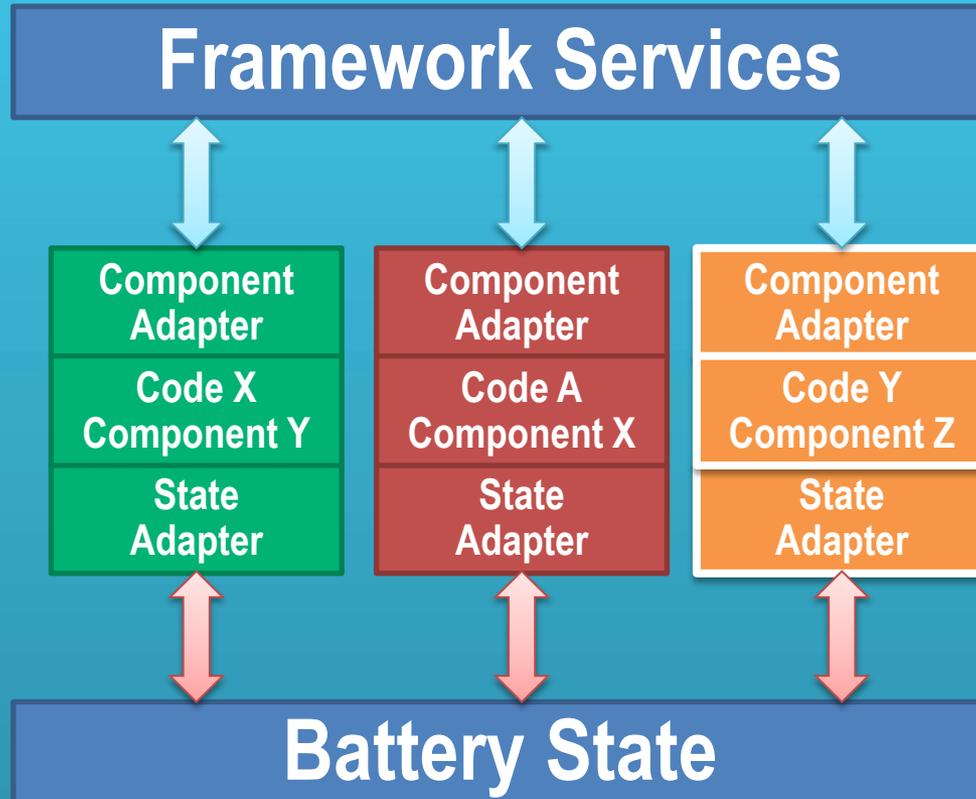
Software Infrastructure

- **flexible**
 - language-agnostic
 - multiple modeling approaches
 - combine appropriate component models for problem at hand
 - support integrated sensitivity analysis and uncertainty quantification
- **extensible**
 - ability to add and combine proprietary component models
- **scalable from desktop to HPC platforms**
 - hardware architecture-aware

Numerical coupling and Scale-bridging approaches

- **flexible coupling strategy**
 - one-way
 - two-way loose
 - two-way tight
 - fully implicit
- **ability to transfer information across different models in a mathematically / physically consistent fashion**
- **similarly for bridging time-scales**

Approach (3): VIBE Software Platform for CAEBAT



- **Component-based approach**
 - extensibility, V&V, independent development
- **Common solution (battery) state layer**
 - data repository
 - conduit for inter-component data exchange
- **File-Based data exchange**
 - no change to underlying codes
 - simplify "unit testing"
- **Scripting Based Framework (Python)**
 - Rapid Application Development (RAD)
 - adaptability, changeability, and flexibility
- **Simple component connectivity pattern**
 - driver/workers topology
- **Codes as components:**
 - focus on code-coupling vs physics-coupling as first step
- **Simple unified component interface**
 - `init()`, `step()`, `finalize()`

Technical Accomplishments/Progress (1): On track to pre-release version

OAS

- Capability is online (NREL is testing it currently)
- Integrated with Dakota optimization
- Improve workflow as well as portability to Windows
- Interfaces to the inputs and battery state standards

VIBE

- Electrochemical-thermal coupling
- Electrochemical-thermal-electrical coupling
- Integrate additional components (NREL models and ANL cost model)
- Demonstrate for complex geometries with new interfaces

Standardized Input

- Comprehensive relational database of materials, properties, models, components, etc.
- XML database and corresponding schemas
- Issued version 1
- Translators

Battery State

- Define for cell to cell-sandwich coupling
- Define for cell to pack coupling
- Issued version 1

Green – Completed
Cyan – Ongoing

Battery state file

Technical Accomplishment

- contains the minimal set of variables enable components to communicate
- CGNS format has been selected (for all mesh-based data)
 - see also <http://en.wikipedia.org/wiki/CGNS>

Species Conservation

Electrolyte phase:
$$\frac{\partial(\varepsilon_e c_e)}{\partial t} = \nabla \cdot (D_e^{eff} \nabla c_e) + \frac{1-t_+^0}{F} j^{Li} - \frac{i_e \cdot \nabla t_+^0}{F}$$

Solid phase:
$$\frac{\partial(\varepsilon_s c_s)}{\partial t} = \nabla \cdot (D_s^{eff} \nabla c_s) - \frac{j^{Li}}{F}$$

Closures:
$$D_e^{eff} = D_e \varepsilon_e^{\zeta} \quad D_s^{eff} = D_s \varepsilon_s^{\zeta}$$

Charge Conservation

Electrolyte phase:
$$\nabla \cdot (\kappa^{eff} \nabla \phi_e) + \nabla \cdot (\kappa_D^{eff} \nabla \ln c_e) + j^{Li} = 0$$

Solid phase:
$$\nabla \cdot (\sigma^{eff} \nabla \phi_s) - j^{Li} = 0$$

Closures:
$$\kappa^{eff} = \kappa \varepsilon_e^{1.5} \quad \kappa_D^{eff} = \frac{2RT\kappa^{eff}}{F} (t_+^0 - 1) \left(1 + \frac{d \ln f_+}{d \ln c_e} \right) \quad \sigma^{eff} = \sigma \varepsilon_s^m$$

Electrode Kinetics

$$\bar{j} = ai_0 \left[\exp\left(\frac{\alpha_a F}{RT} \eta\right) - \exp\left(-\frac{\alpha_c F}{RT} \eta\right) \right]$$

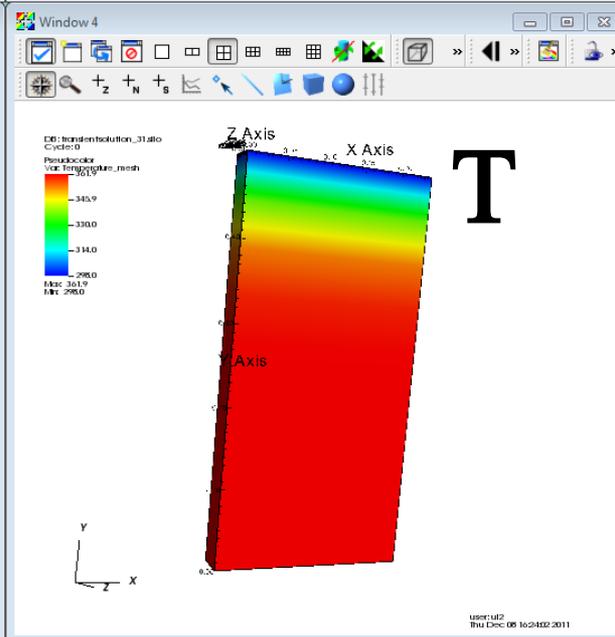
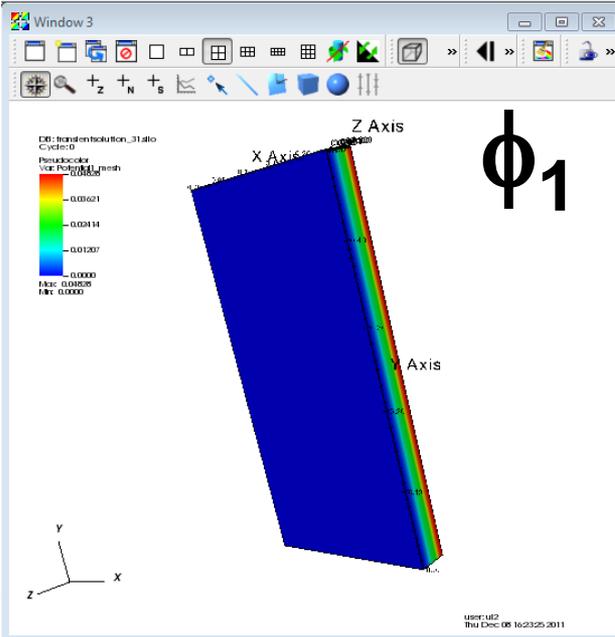
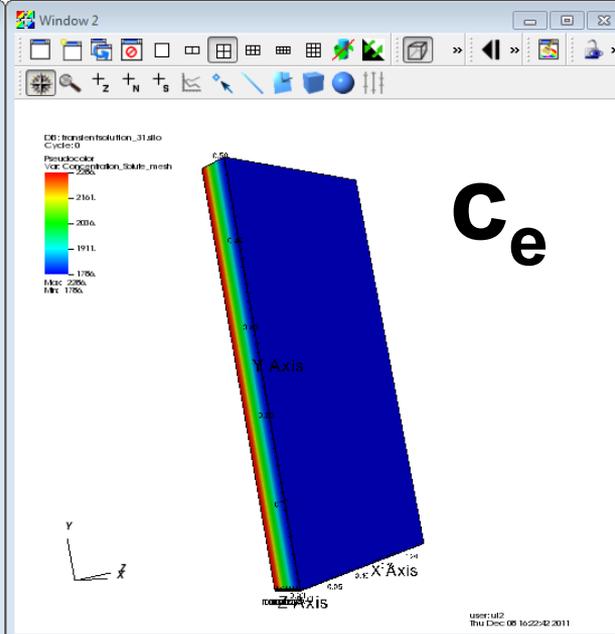
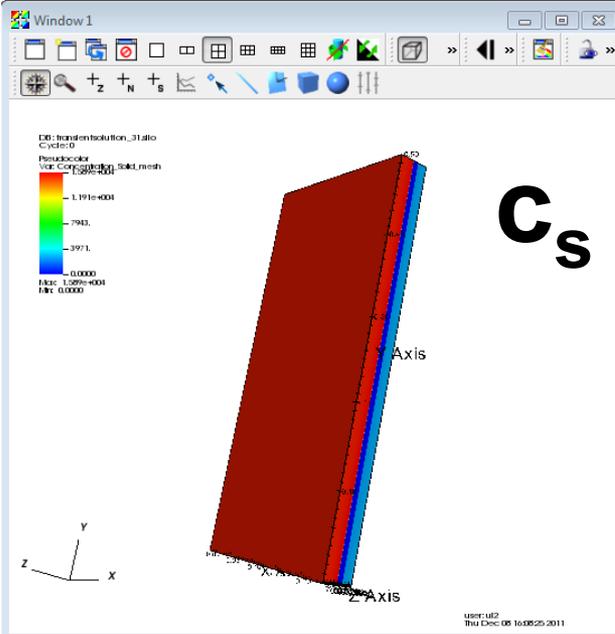
$$\frac{\partial(\rho c_p T)}{\partial t} = \nabla \cdot (\lambda \nabla T) + q$$

q_{avg} →
← T_{avg}



Sample results for demo problem 1

Technical
Accomplishment



One-way coupling:
 $T_{max} = 100\text{ }^\circ\text{C}$

Two-way loose coupling:
 $T_{max} = 88\text{ }^\circ\text{C}$

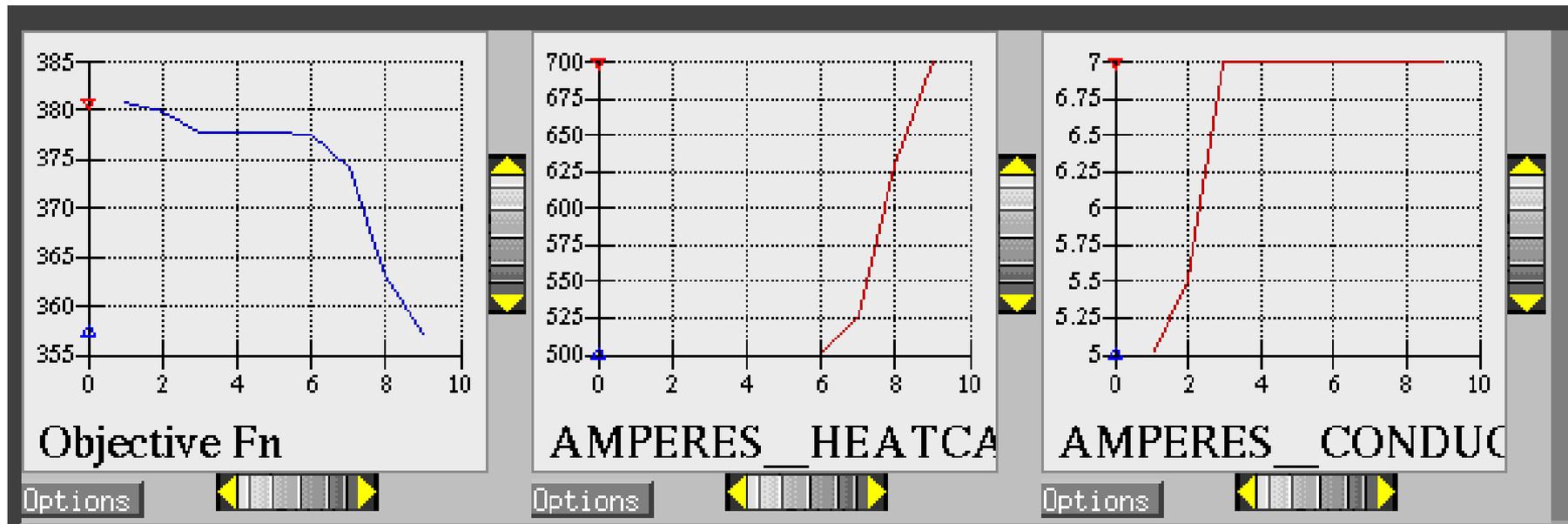
Two-way loose coupling
(multi-domain):
 $T_{max} = 89\text{ }^\circ\text{C}$ ($T_1 = 89$, $T_2 = 89$, $T_3 = 88$, $T_4 = 329$)

Two-way tight coupling
(Srinivasan and Wang)
 $T_{max} = 80\text{ }^\circ\text{C}$

Dakota Optimization (Simple Application)

Technical
Accomplishment

Objective = Minimize T_{avg}
 $C_p = 300, 700$ (starting 500)
 $\lambda = 3, 7$ (starting 5)



Critical as even small temperature changes
have huge impact on safety and life

Thermo-Electrochemical-Electrical Modeling in LIBs

Input from Sandwich calculations: Heat generation rate and resistance as a function of space and time; Stress/strain; Gas distribution

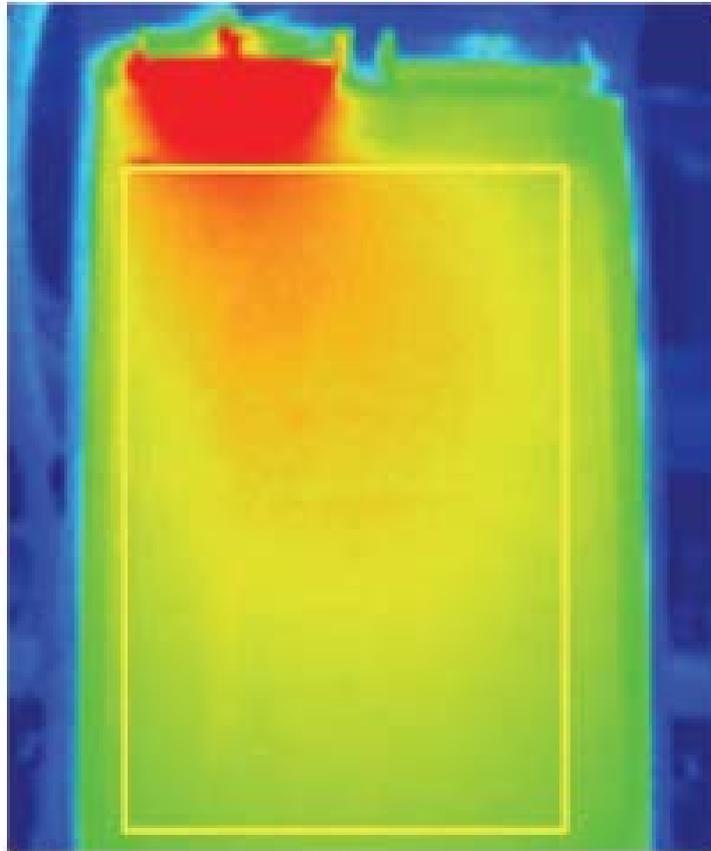
Technical
Accomplishment

- **Typically complex geometry (prismatic or cylindrical) 3D Unstructured Grid**
 - The resolution is typically much lower than what is needed for the electrode/cell-sandwich simulations so there is upscaling of different quantities
- **Solve for temperature, ohmic resistance in the electrical connections,**
- **Variables such as Temperature, Electric potential (current collectors), Heat Sources, Stress / Strain, Gas release / composition**

Output to cell-sandwich calculations (CC voltage/current and temperature)

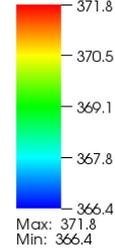
Comparison of Temperature distributions for LIB at 11 min with a discharge rate of 5 C – Demo Problem 2

Technical
Accomplishment

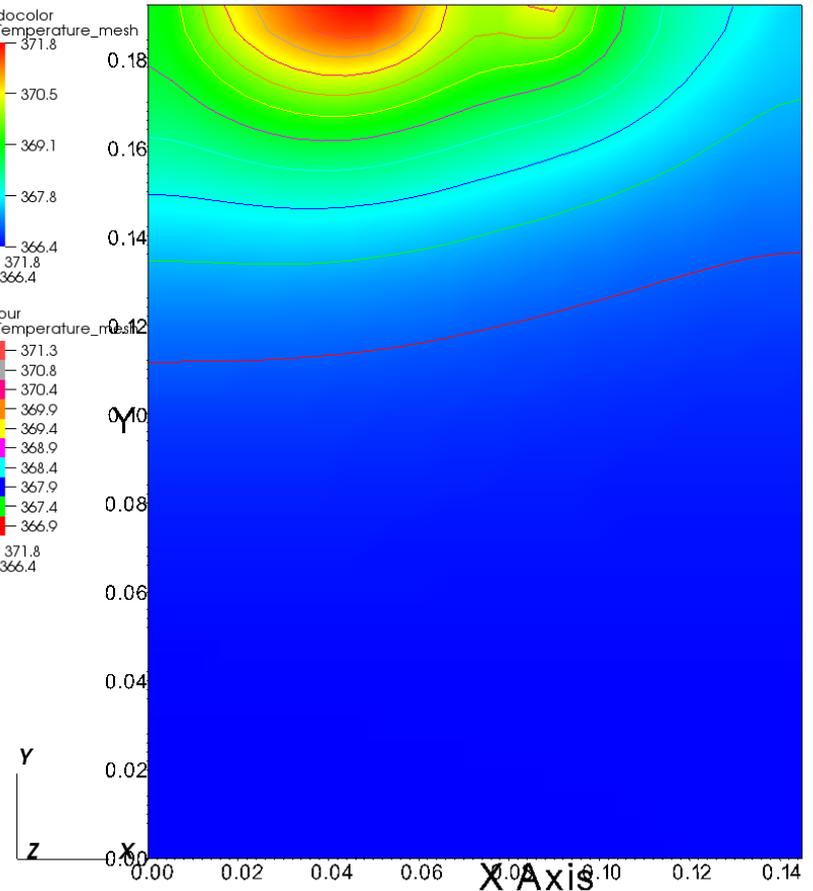


DB: testCoupledGMCell-2_98.silo
Cycle: 0

Pseudocolor
Var: Temperature_mesh



Contour
Var: Temperature_mesh

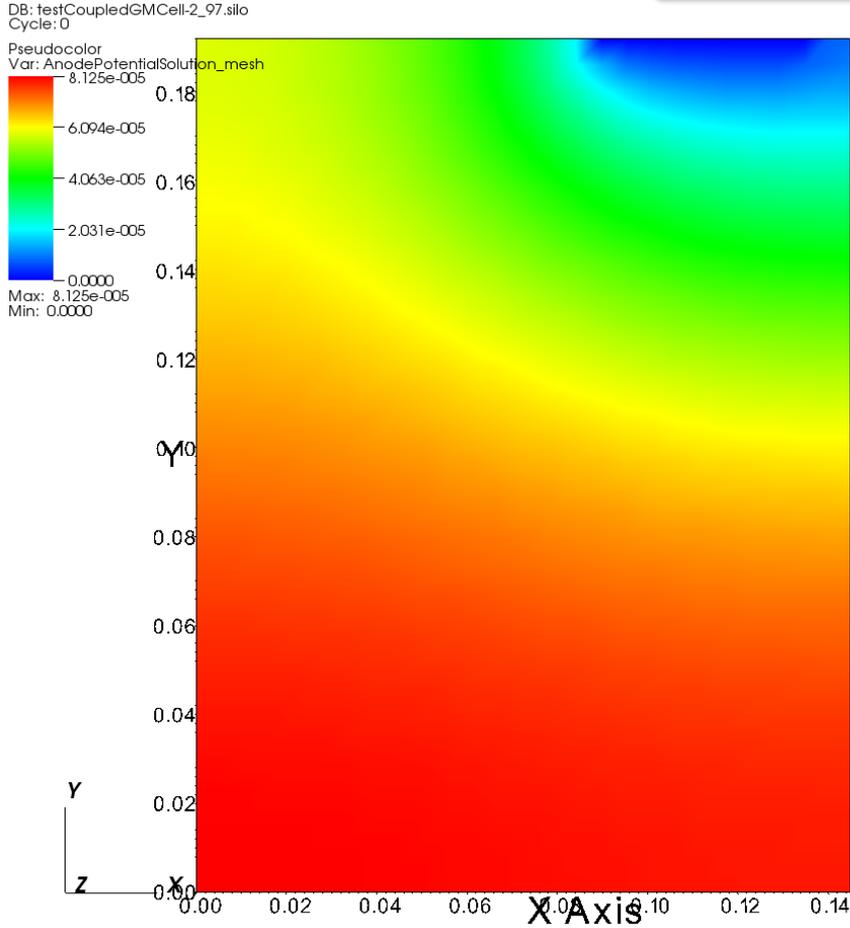
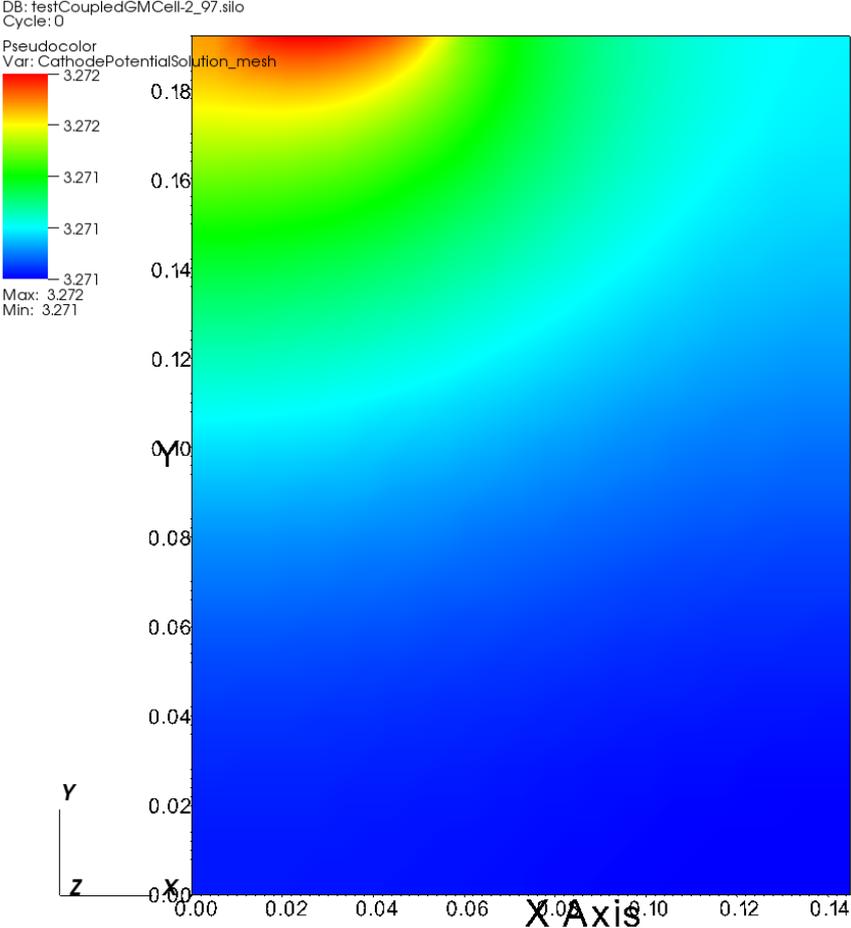


Good qualitative agreement – requesting missing information from the authors to complete validation

“Modeling the Dependence of the Discharge Behavior of a Lithium-Ion Battery on the Environmental Temperature”, Kim, U.S. and Yi, J. and Shin, C.B. and Han, T. and Park, S., *Journal of the Electrochemical Society*, 158, 2011

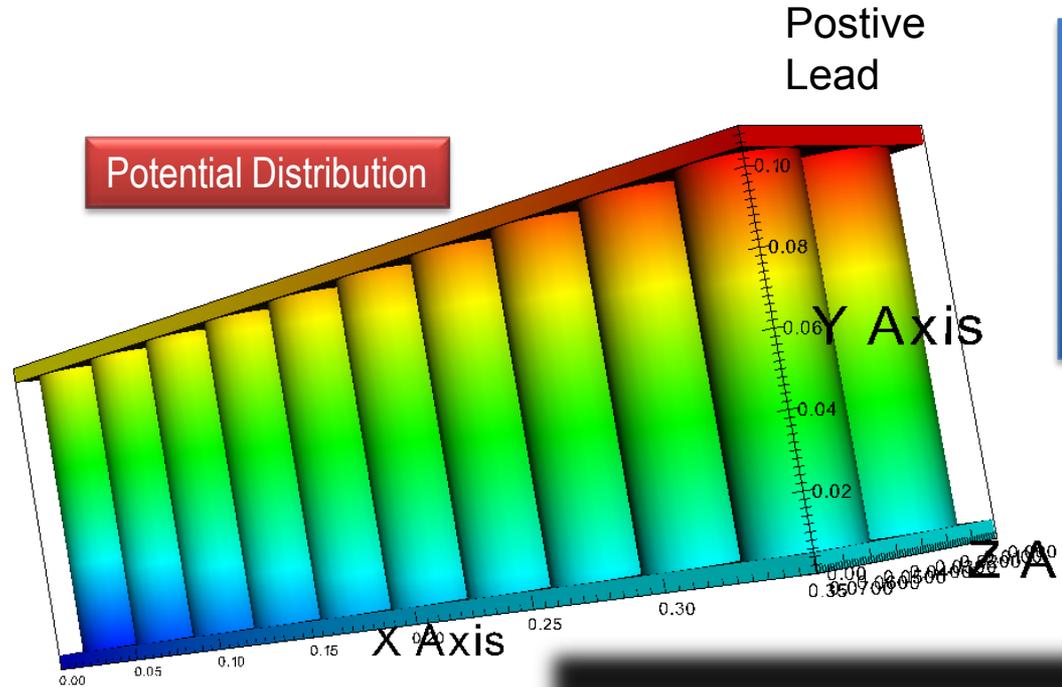
Cathode and Anode Potential distributions for LIB at 11 min with a discharge rate of 5 C

Technical
Accomplishment

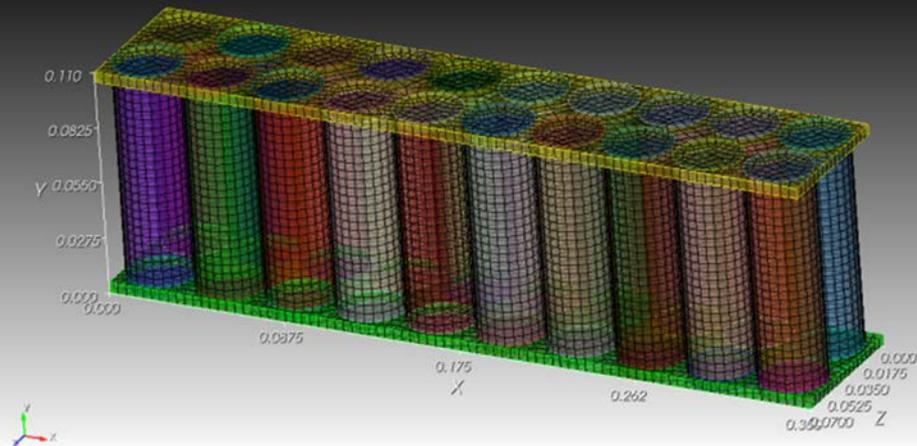


Thermo-Electrochemical-Electrical Simulation Results (Complex Module – Demo 3)

Pseudocolor
Var: Current_mesh
4.300
3.225
2.150
1.075
0.0000
Max: 4.300
Min: 0.0000



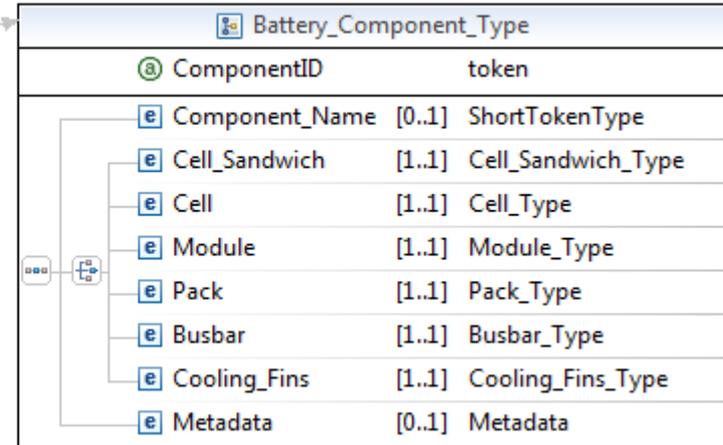
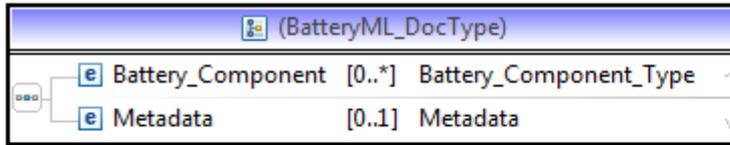
- 3D Electrical Model Coupled to DualFoil Electrochemical model
- In the process of coupling to the 3D thermal model



Standardized Input

- **Exploit the hierarchical nature of batteries**
- **Consensus on XML as the standard for the input specification**
 - Leverage many third-party tools
 - Facilitates interactive web-based input capability (GUI)
- **Translators enable generation of CFD mesh from standard CAD packages**
- **Common set of tools to process, visualize, and analyze the input data**

Inputs (XML Schema and XML data)



XML Schema exploits the hierarchical structure and provides good design and error checking

```
<?xml version="1.0" encoding="UTF-8"?>
<BatteryML_Doc xmlns="Battery:ML"
  xmlns:ns0="Battery:Cell_Sandwich:ML"
  xmlns:ns1="CommonDataTypes:ML:0.1"
  xmlns:ns2="urn:oasis:names:tc:unitsml:schema:xsd:UnitsMLSchema-1.0"
  xmlns:w0="http://www.matml.org" xmlns:x0="http://www.w3.org/2001/XMLSchema">
  <Battery_Component ComponentID="cs1">
    <Cell_Sandwich>
      <ns0:Dual_Foil_Model Dual_FoilID="doyle_1996">
    </Cell_Sandwich>
  </Battery_Component>

  <Battery_Component ComponentID="NREL-RC">
    <Cell_Sandwich>
      <ns0:RC_Model RCID="rc1">
    </Cell_Sandwich>
  </Battery_Component>

  <Battery_Component ComponentID="cs3">
    <Cell_Sandwich>
      <ns0:NTG_Model NTGID="ntg11">
    </Cell_Sandwich>
  </Battery_Component>
</BatteryML_Doc>
```

XML file as standard input – easy to re-use elements and component inputs

Collaboration and Coordination

- **Monthly telecon/web-meeting with DOE and NREL**
- **Visit to NREL in Dec. 2010**
- **Participated in the three kick-off meetings**
- **We had a joint meeting at ORNL with ORNL, NREL, CAEBAT Partners and DOE**
- **Several telecons/web-meetings to present and discuss the Battery State and Input Standards with all the CAEBAT partners**
- **US Drive Energy Storage meeting**
- **Interactions with ANL on the cost model**

Future Work - Planned Activities

- **Near term**
 - Improve workflow as well as portability to Windows
 - Interfaces to the inputs and battery state standards
 - Integrate additional components (NREL models and ANL cost model)
 - Demonstrate for complex geometries with new interfaces
 - Integrate additional components (NREL models and ANL cost model)
 - Demonstrate for complex geometries with new interfaces
- **Longer term**
 - Component interfaces and in-memory transfer
 - Integrate the components from the three project commercial partners
 - Integrate the components from other national labs and universities
 - Thorough verification and validation
 - Extensively populate the input state

Summary

- We have a very good version of the open architecture software for file-based transfer between different components for electrochemistry, transport, electrical and mechanical stresses
- We have an initial standard for the battery state
- We have an initial XML schema and standard for the inputs
- We have integrated and demonstrated various components in VIBE
 - Electrochemistry (dualfoil) with thermal (AMPERES) for a cell
 - Electrochemistry (NTG) with thermal (AMPERES) and electrical (AMPERES) for a cell
 - Electrochemistry (dualfoil) with thermal (AMPERES) and electrical (AMPERES) for a cell module
 - Integrate models from NREL
 - Integrate the ANL cost model
- We are on track for the year-end release of the beta version of OAS + VIBE (with few examples) along with input XML schema and battery state definition

John Turner

865-201-1849

turnerja@ornl.gov

Sreekanth Pannala

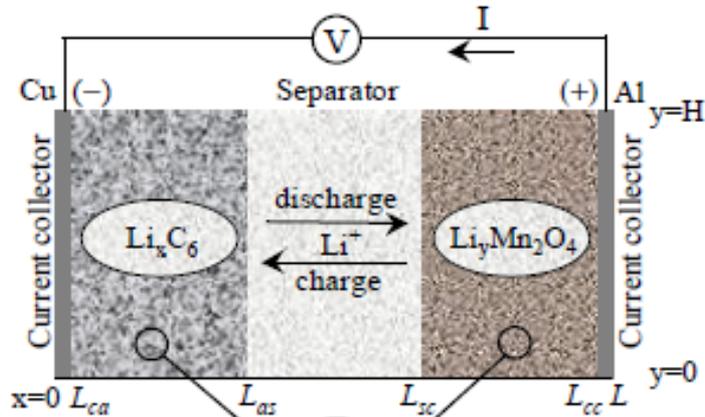
865-574-3129

pannalas@ornl.gov

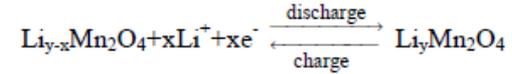
Technical Backup Slides

Thermo-Electrochemical Modeling – Demo problem 1

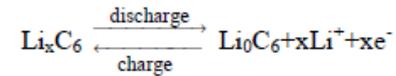
Technical Accomplishment



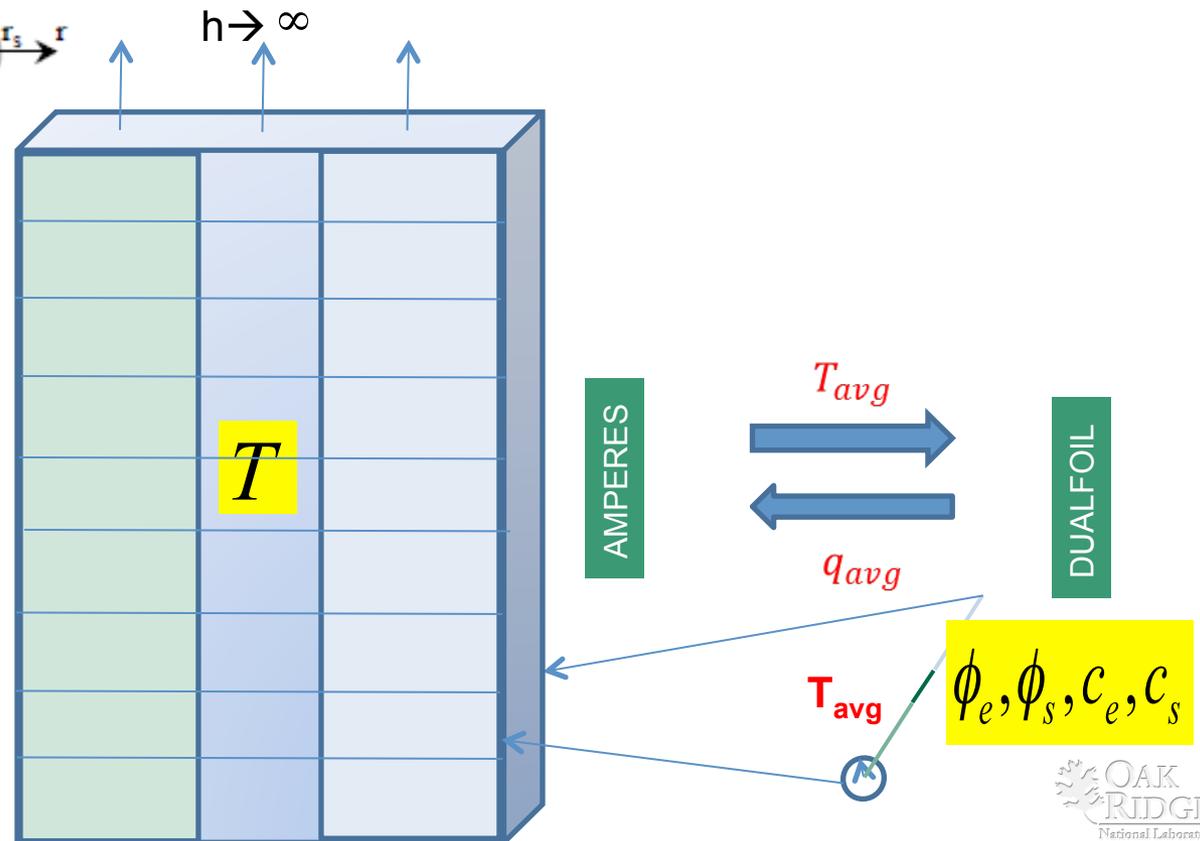
Composite positive electrode



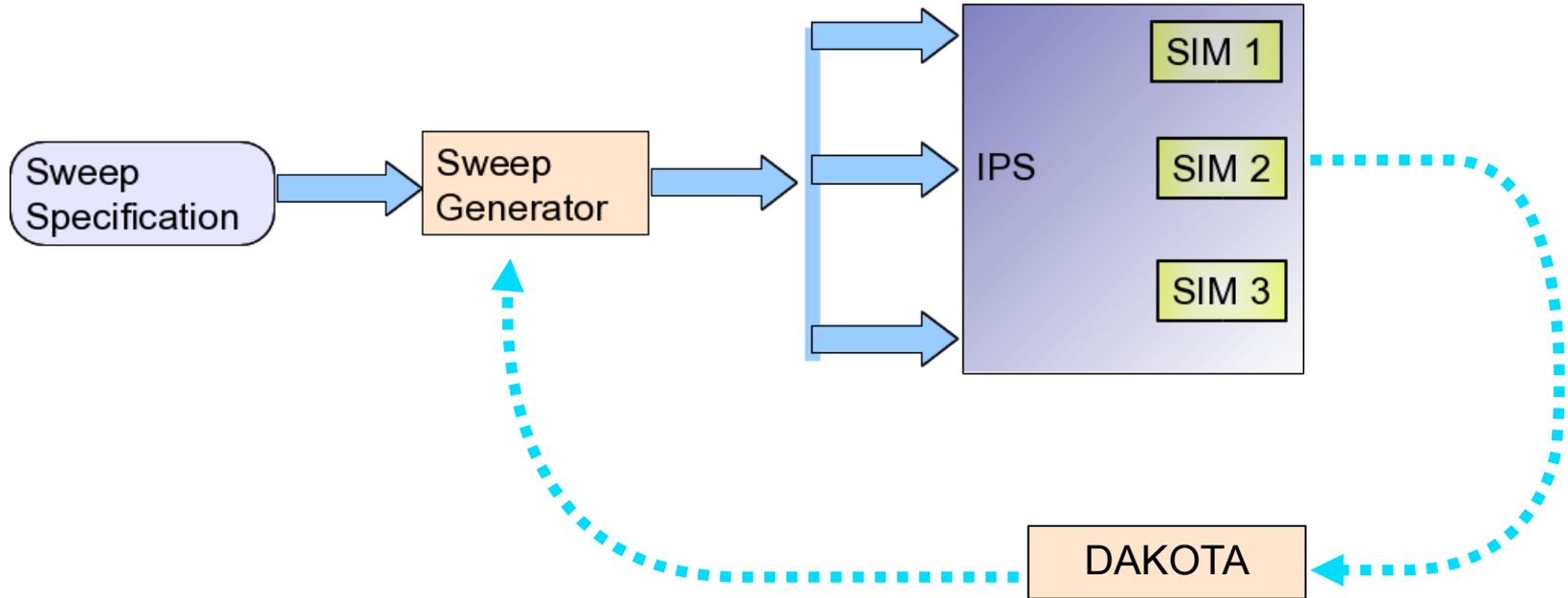
Composite negative electrode



Solution Methodology



Parameter Sweep using the IPS (Phase 1)



- **Dynamic parameter generation for design optimization using the DAKOTA tool kit (From Sandia National Lab)**

Modifications to software components for initial demonstration

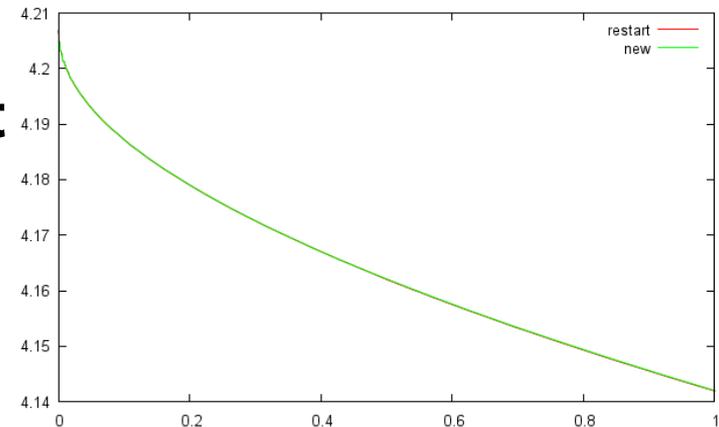
- **Changes to DualFoil**

- very minimal changes for one way coupled
- minor modifications to write the information needed for battery state as a function of time and space
- **additional modifications to allow restart**

- **Changes to Amperes**

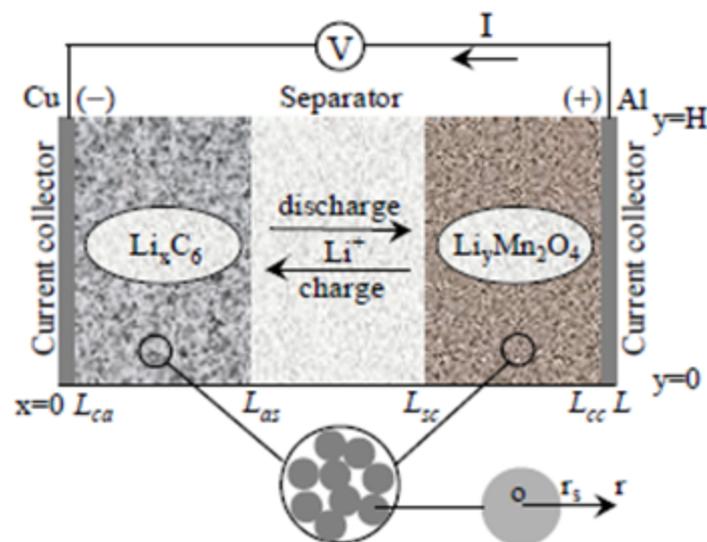
- very minimal changes
- minor modifications to read the input files generated by the prepare input wrapper
- additional arguments for conducting the parametric sweeps through the IPS-VIBE framework

Verification of the restart capability

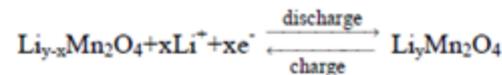


Thermo-Electrochemical-Electrical Modeling – Demo Problem 2

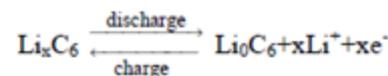
Technical
Accomplishment



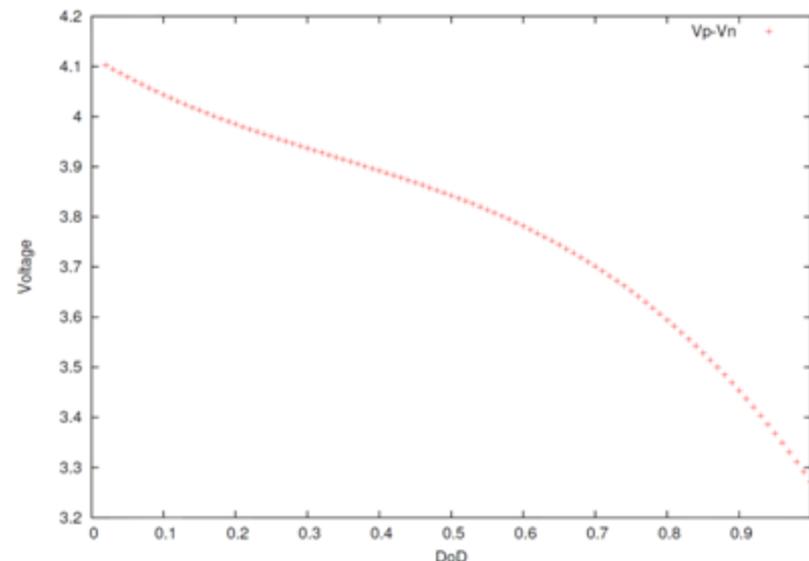
Composite positive electrode



Composite negative electrode



Discharge curve at rate of 5 C



Conservation of current flow is given by:

$$\nabla \cdot \mathbf{i} = j$$

$$\text{where } i_p = -\frac{1}{r_p} \nabla V_p \text{ in } \Omega_p \text{ and } i_n = -\frac{1}{r_n} \nabla V_n \text{ in } \Omega_n$$

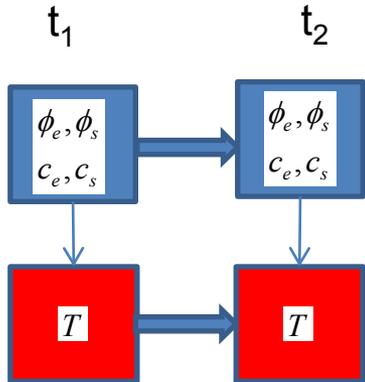
Conservation of energy is given by:

$$\rho C_p \frac{\partial T}{\partial t} - \frac{\partial}{\partial x} \left(k_x \frac{\partial T}{\partial x} \right) - \frac{\partial}{\partial y} \left(k_y \frac{\partial T}{\partial y} \right) - \frac{\partial}{\partial z} \left(k_z \frac{\partial T}{\partial z} \right) = q - q_{conv}$$

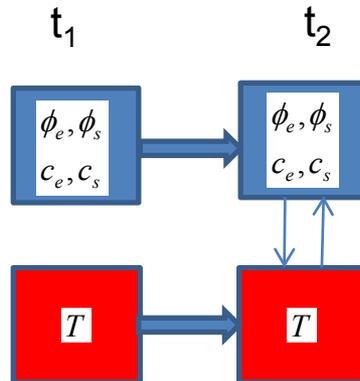
$$\text{where } q = \alpha j \left[E_{oc} - E - T \frac{\partial E_{oc}}{\partial T} \right] + a_p r_p i_p^2 + a_n r_n i_n^2$$

"Modeling the Dependence of the Discharge Behavior of a Lithium-Ion Battery on the Environmental Temperature", Kim, U.S. and Yi, J. and Shin, C.B. and Han, T. and Park, S., *Journal of the Electrochemical Society*, 158, 2011

Coupling scenarios in battery modeling

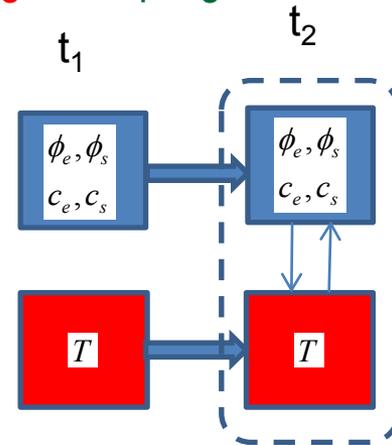


One-way Coupling

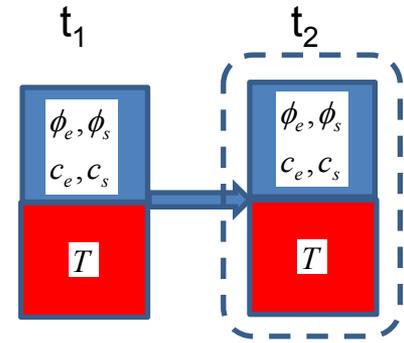


Two-way Loose Coupling

Two-way Tight Coupling



Picard
self-consistent iterations to some convergence criteria



Fully Implicit
Consistency at each iteration across the physics in terms of full non-linear residual