

# High-Temperature Solar Thermoelectric Generators (STEG)



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# Solar thermoelectric generator expertise

## JPL

HT TE Converter fabrication  
Testing and performance  
Solar thermal systems

## NREL

Selective absorber and optics  
Fixture development and integration  
Testing and performance

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Technology option analysis  
Quantitative cost analysis

## CSM /CIT

Materials modeling  
Testing and performance

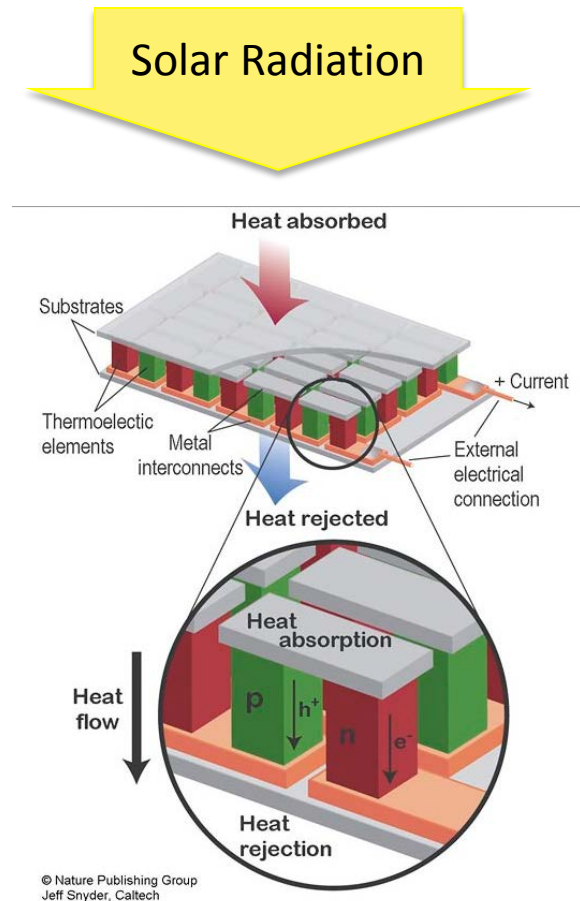
# High Temp High Efficiency Solar-Thermoelectric Generators

## Technology Summary

- New high-temperature, high-efficiency thermoelectric materials developed by JPL
- Low cost materials, simple processing and scalability
- High temperature (1000C) allows topping integration with existing CSP technologies
- Economic analysis will provide an underpinning for the feasibility of STEG as a CSP technology

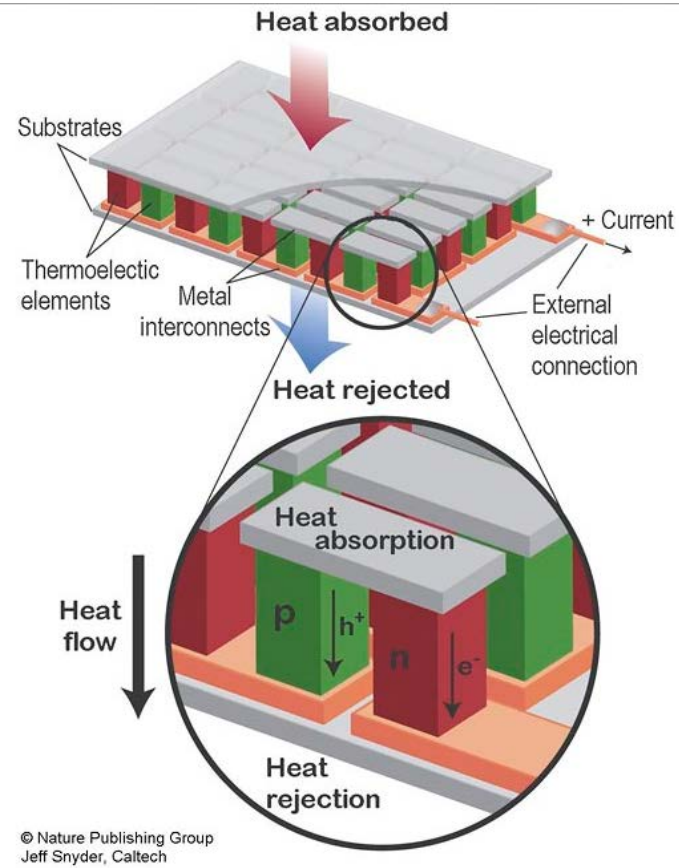
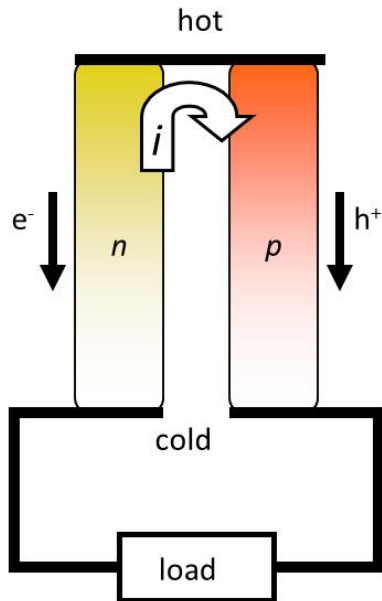
## Project Plan

- Demonstrate 15% conversion efficiency
  - JPL-module under ~100x concentrated sunlight
- Parallel economic analysis of materials and performance cost requirements



*STEG is a new low cost high efficiency solar conversion technology*

$$zT = \frac{\alpha^2 T}{\rho \kappa}$$



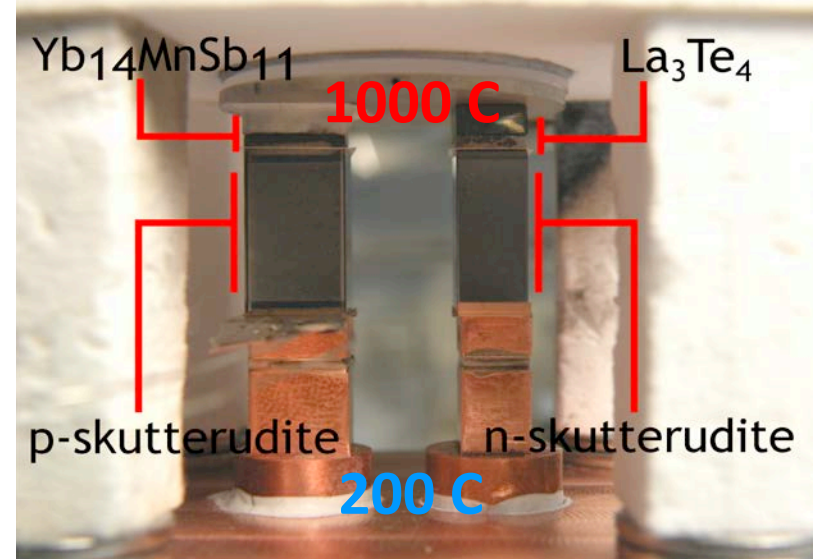
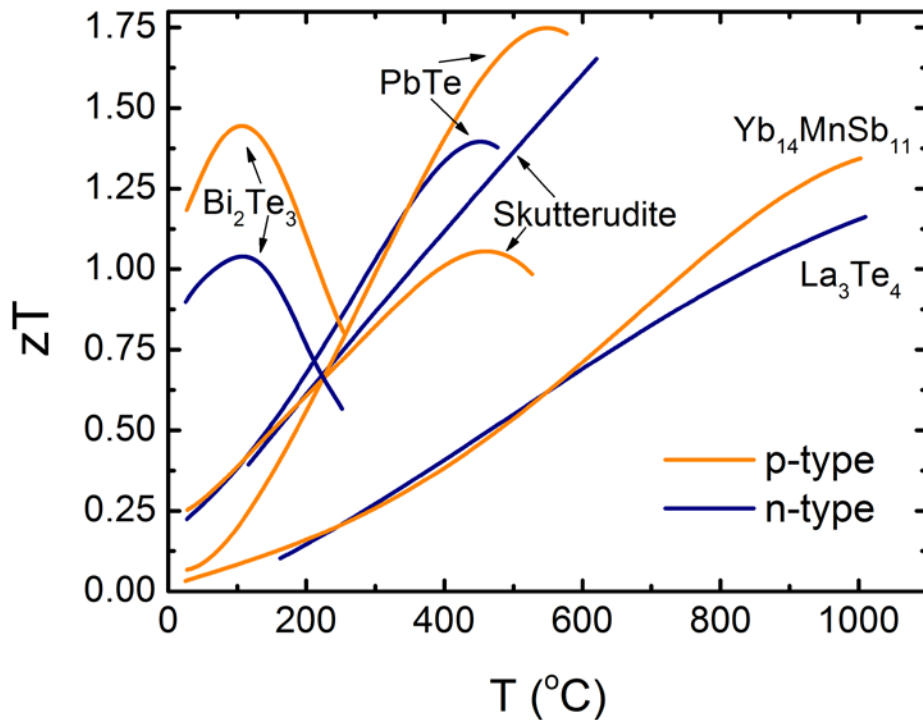
# 1. THERMOELECTRIC COUPLE

# Thermoelectric generators - JPL



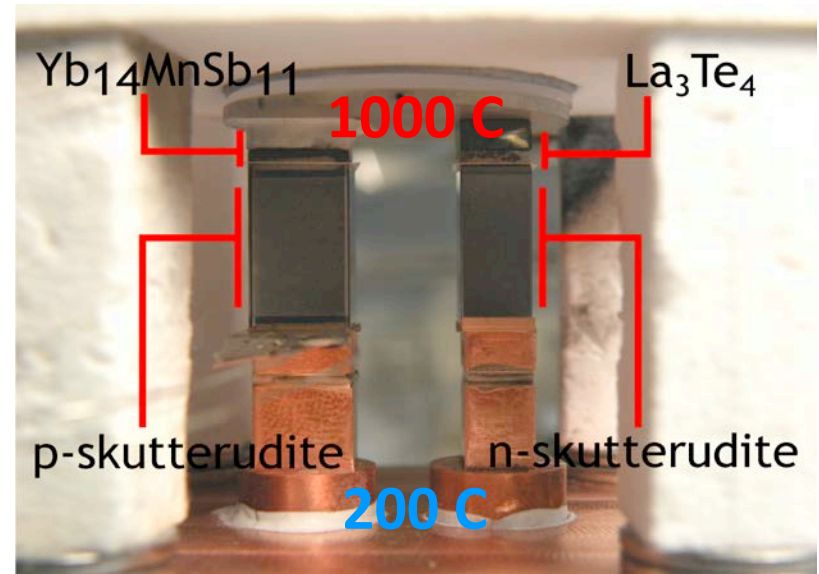
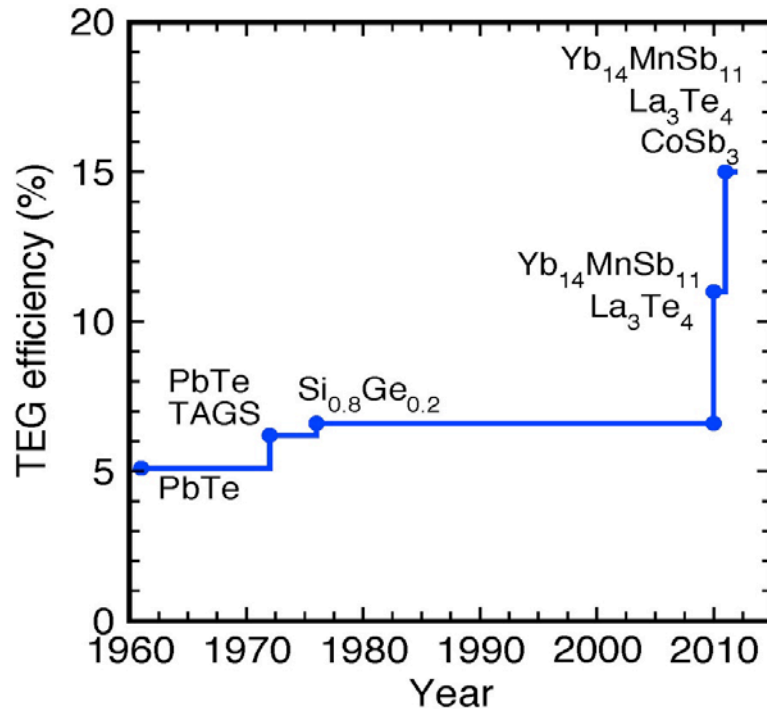
- 50 years of NASA Investment in High Temperature TE Power Generation Technology for Deep Space Science Exploration

# Thermoelectric generators - JPL



- New generation of TE materials with large performance gains over traditional Si-Ge and  $\text{Bi}_2\text{Te}_3$  couples
  - Requires multiple materials to achieve highest efficiency over large  $\Delta T$
  - Demonstrated  $\sim 15\%$  conversion efficiency (1000C -200C) in 2010 under NASA program

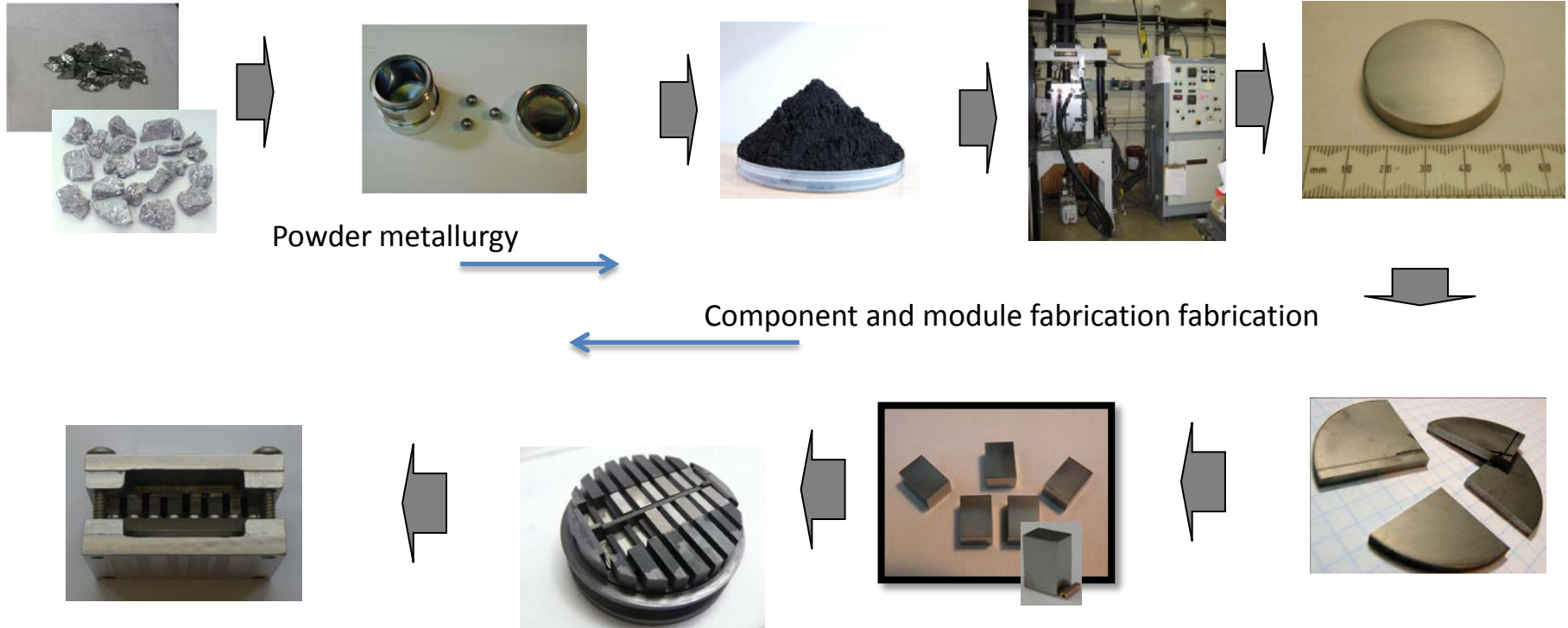
# Thermoelectric generators - JPL



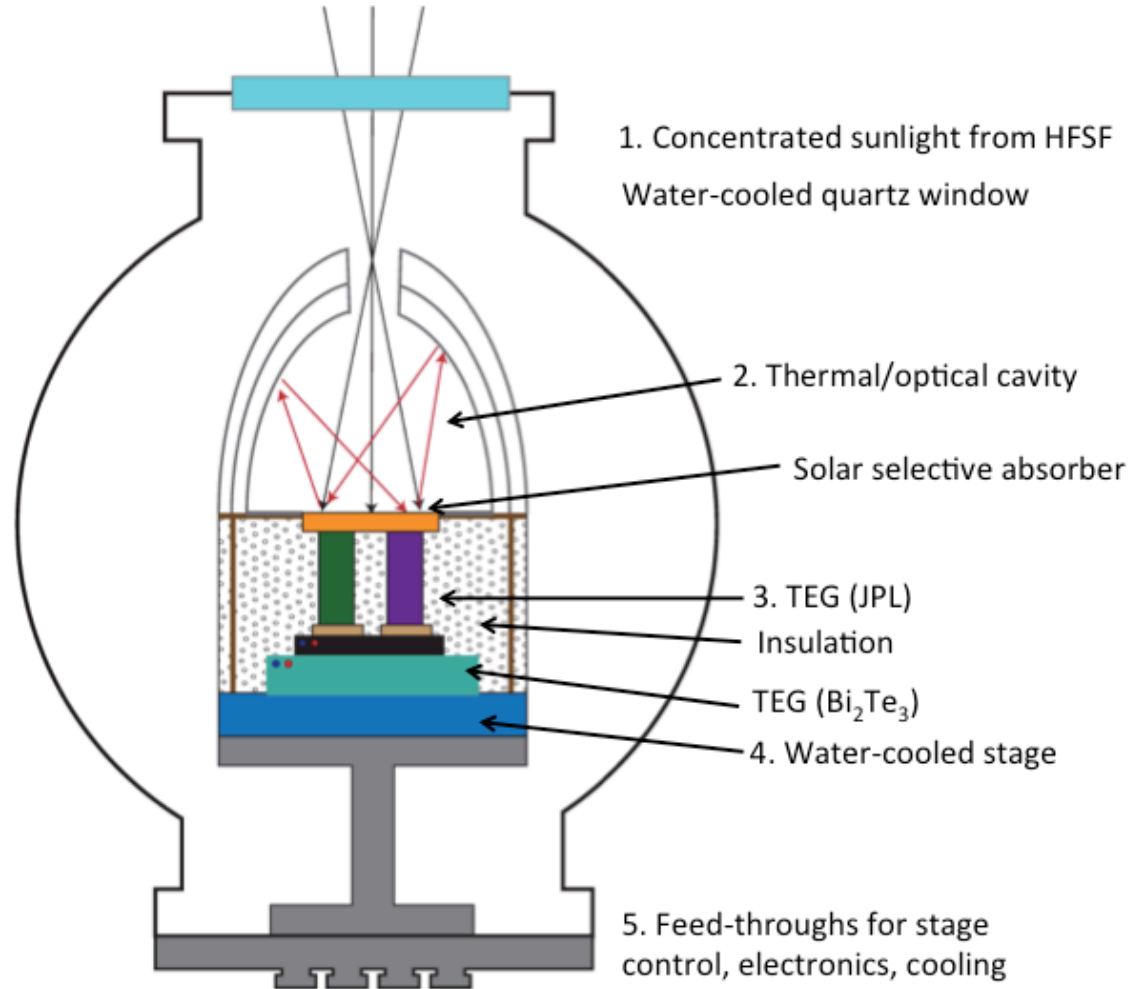
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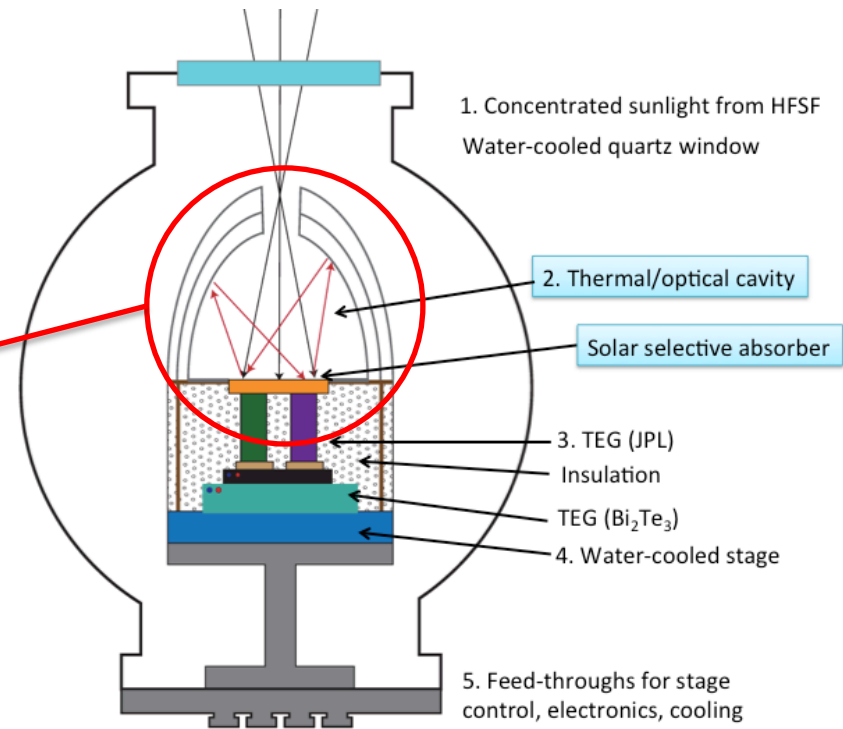
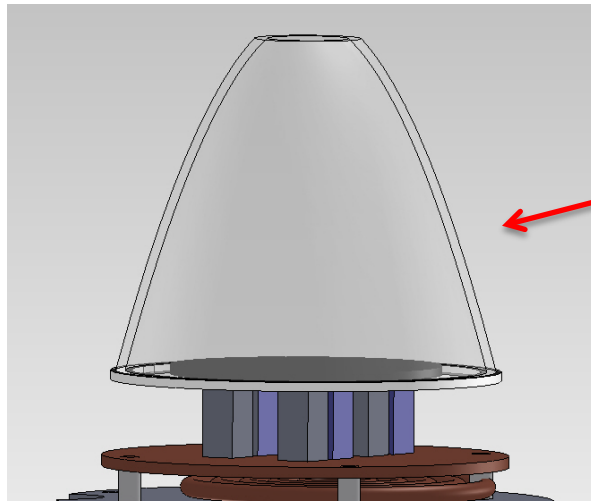
# Segmented TE Module Fabrication - JPL

## Powder metallurgy of Advanced TE materials & elements



# Proposed Demonstration Technology Components

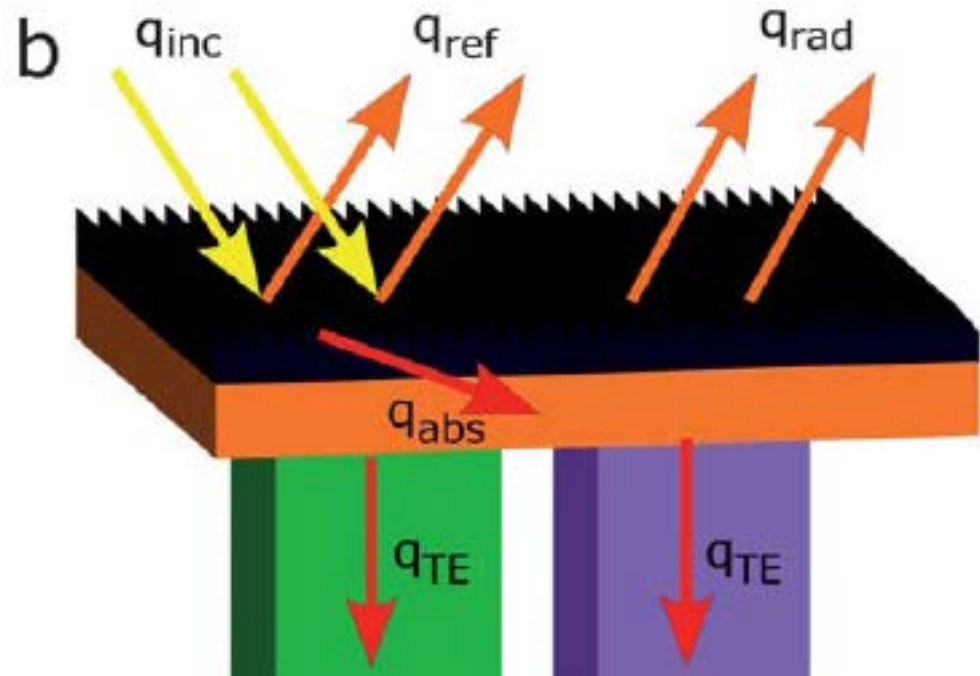




## 2. THERMAL ABSORBER & OPTICAL CAVITY MODELING

# Maximizing Absorber Efficiency

$$\eta_{abs} = \frac{q_{TE}}{q_{inc}}$$



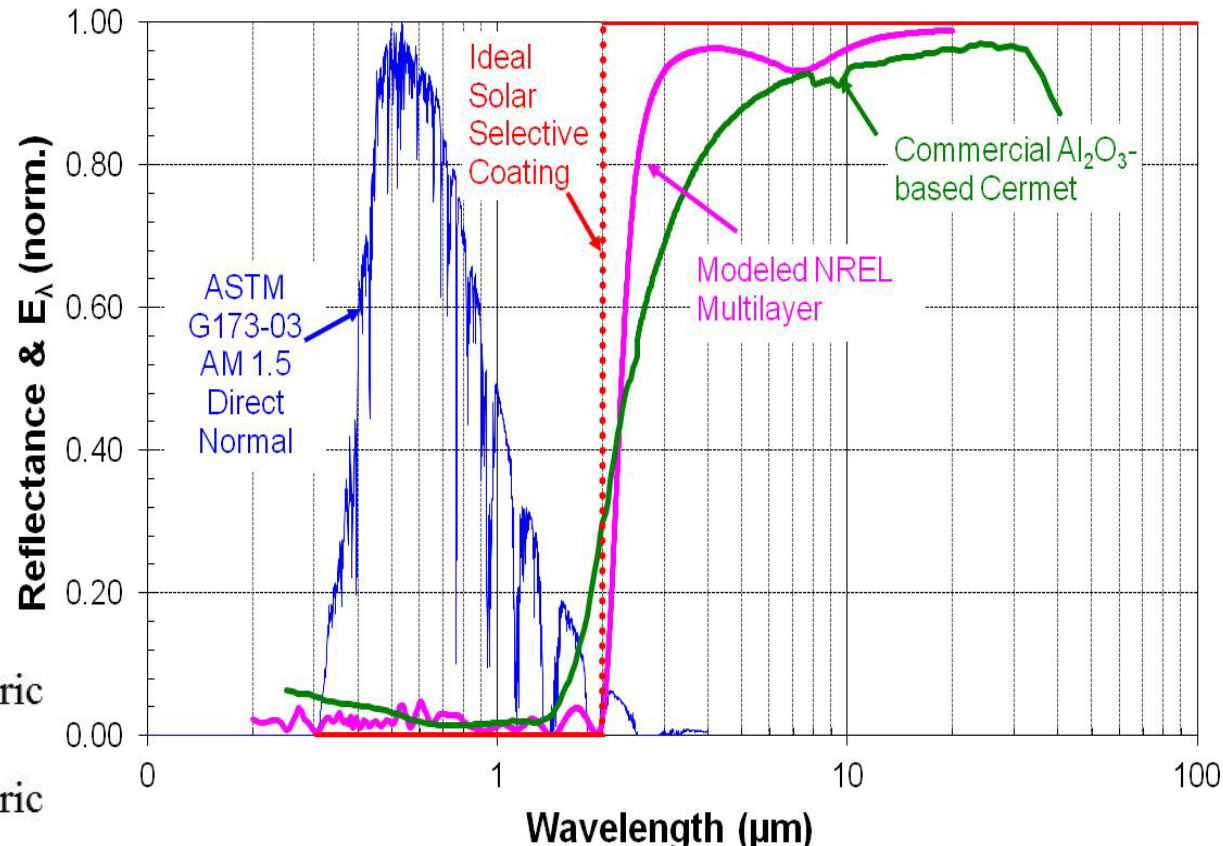
- Energy losses due to black body radiation can be minimized by a selective absorber
- A thermal cavity can achieve the same effect by thermal radiation shielding

# High Temperature Selective absorbers

- Multilayer stacks designed to maximize absorbed solar energy and minimize radiation losses
- Refractory metal/ silicon alloys provide performance and temperature stability



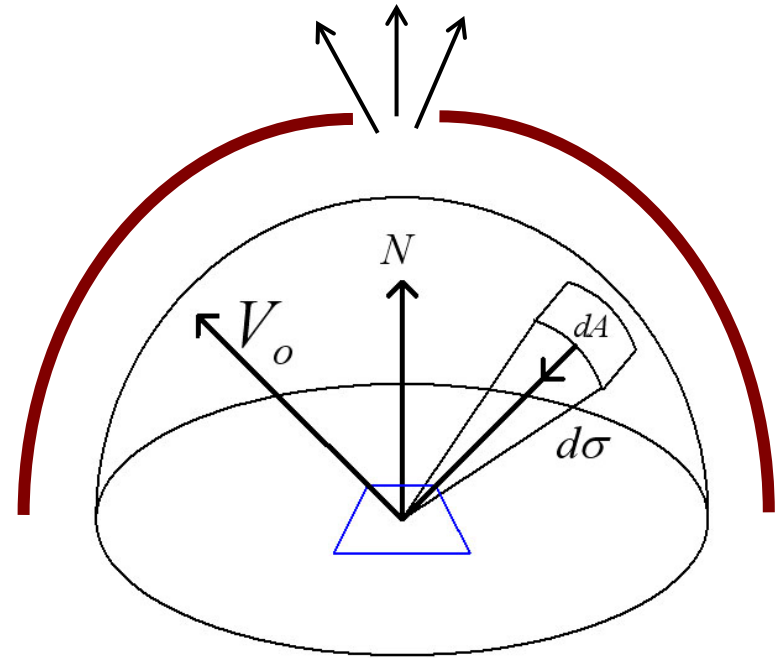
*Multilayer absorbers*



NREL Patent pending

# Thermal Cavity Design

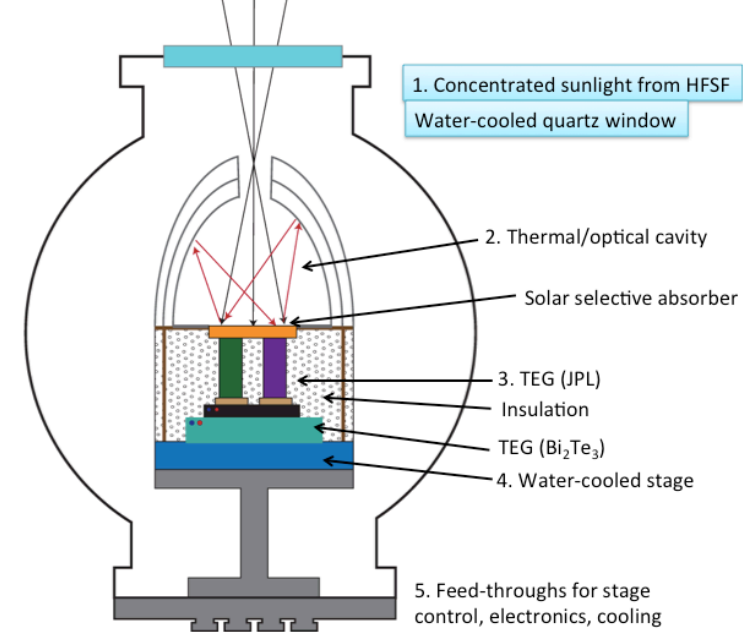
- Limit solid angle over which radiation can be lost
- Desired characteristics:
  - Low emissivity
  - Diffuse reflectance
- Thermal circuit and ray-tracing modeling

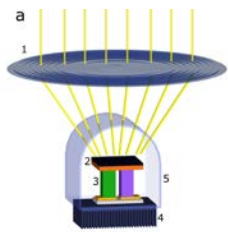


# 3. OPTICAL CONCENTRATION

## Approaches

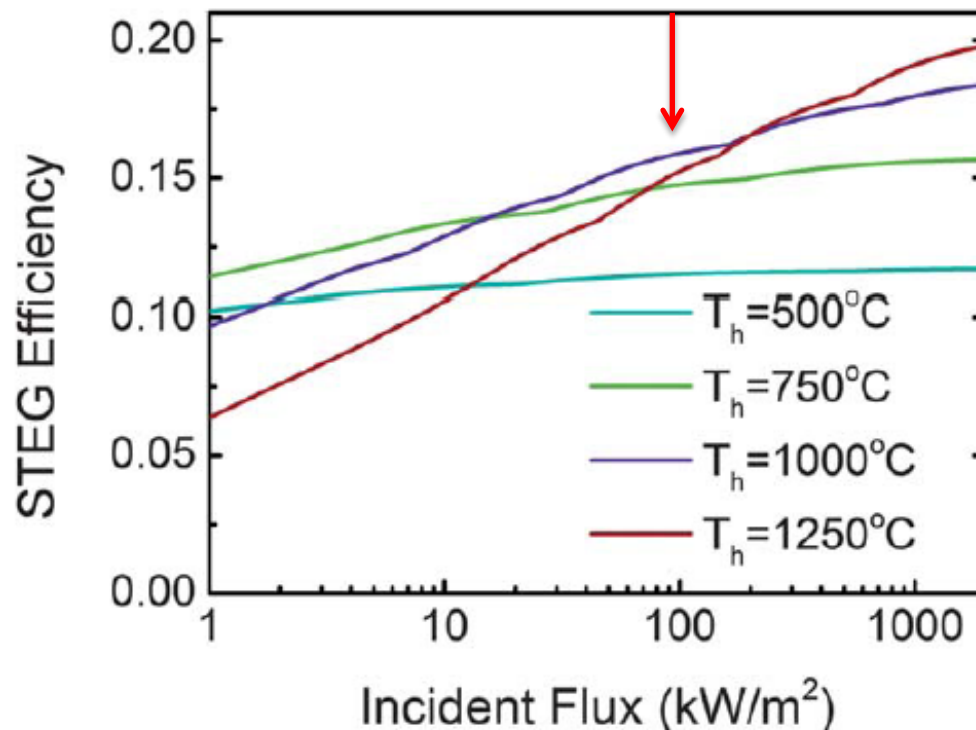
- Heliostat
- Trough
- Hybrid





# Optical concentration

Preliminary modeling suggested 1000°C hot side temperature and >100 kW/m<sup>2</sup> to achieve ~15% conversion efficiency using JPL module



Concentrated STEG demonstration will use NREL's high-flux solar furnace (HFSF) to achieve required levels of optical concentration.

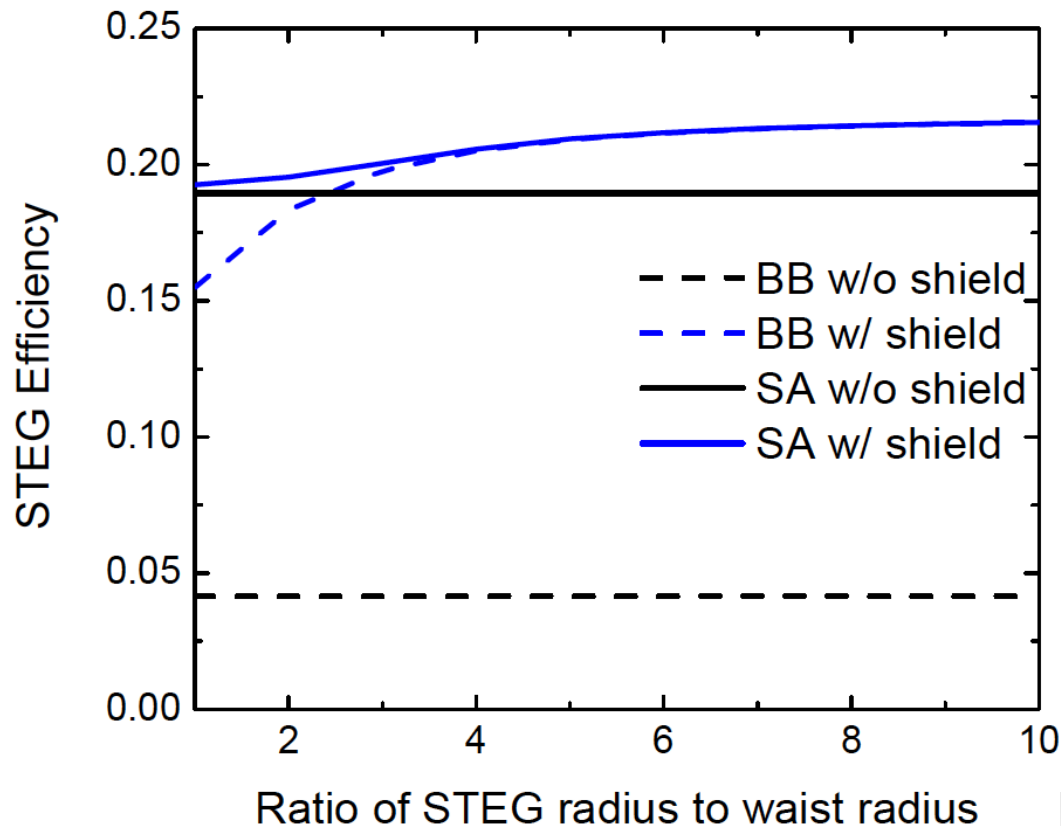
# NREL's High-Flux Solar Furnace (HFSF)



25 mirrors each with 0.5 m<sup>2</sup> area can deliver 2500 Suns at focus  
Can fully analyze optical performance with SolTrace software

# Combined Thermal & Optical Models

- Thermal model can be applied for geometry specified by optical modeling of HFSF – predicts goal is achievable



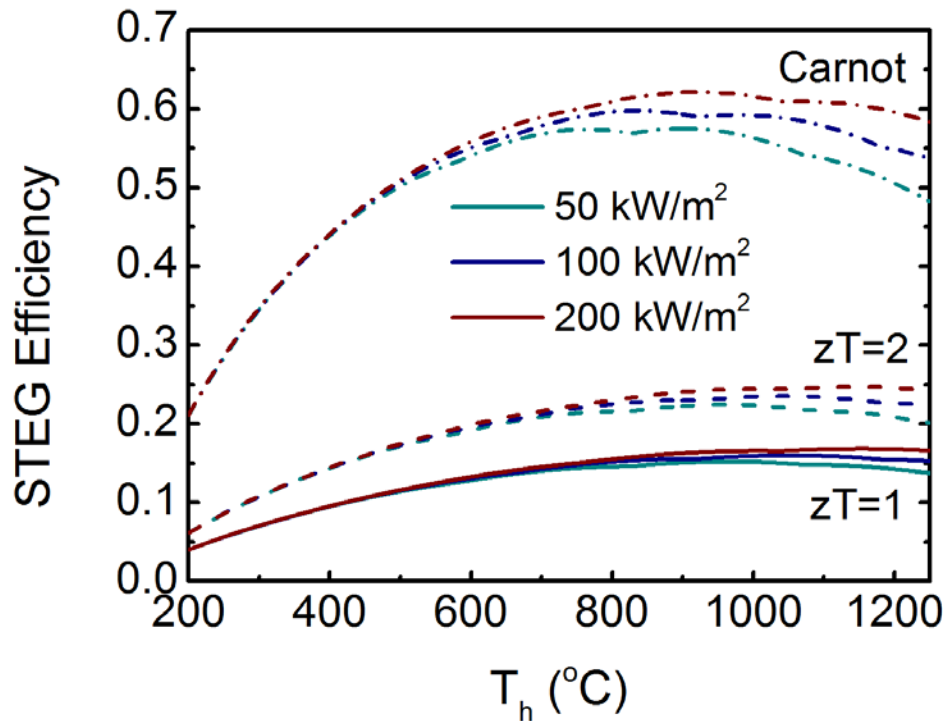
For HFSF experimental conditions ( $r_{\text{STEG}}/r_{\text{waist}}=2.9$ ):

	W/o shield	W/ shield
BB	4.1%	19.8%
SA	19.0%	<b>20.1%</b>

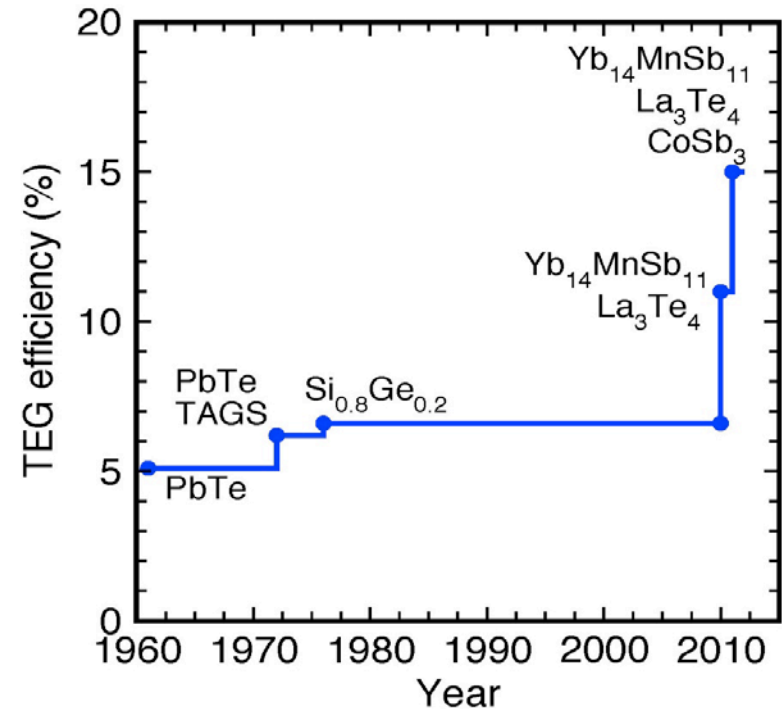
# STEG efficiency: future

- 25% efficiency achievable with advanced materials
- $zT = 2.2$ , Kanatzidis et al *Nature*, 2012

- New TE materials are still being discovered



Baranowski et al, Energy & Environ. Sci 2012



# Economic analysis of STEG Approach

## 1. Establish baseline device description

- Device geometry, legs (materials), and receiver
- SolarPILOT and SolTrace: model expected energy production

## 2. Leverage CSP costs (SAM) to establish STEG technology goals

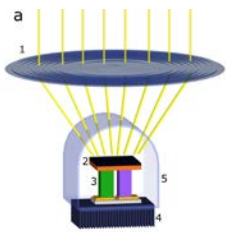
- STEG device and receiver: costs and performance ( $\eta_{\text{STEG}}$ ) budgets
- Benchmark alternative pathways:
  - Standalone vs. CSP topping cycle
  - System configurations (e.g. dish, heliostat, etc.)

## 3. Conduct detailed cost analysis for most promising pathways

- Work with industry to assess installed system costs
- Develop detailed manufacturing cost model and road map

## 4. Complete U.S. market analysis for STEG technology

- Utilize industry-validated cost analysis and NREL GIS capabilities



# Summary



- STEG appears to be a candidate for both hybrid (topping cycle) or direct solar conversion
- Enabled by a set of new materials with  $zT$  coefficients  $> 1$  and now approaching 2.
  - $zT$  of 2-2.5 would produce a 25% conversion technology
- Heat management is key and overall integration of the TEG/absorber/cavity is under development
- Economic analysis will provide an underpinning for the feasibility of STEG as a CSP technology



## Questions?

