

PROJECT OBJECTIVES

Goal: The goal of this proof-of-concept project is to develop an efficient high temperature lab-scale thermal energy storage (TES) prototype by utilizing phase change materials (PCMs) in combination with new, high conductivity graphite foams.

Ultra-high thermal conductivity, low-density graphite foams will be impregnated with a PCM of a high specific latent heat of fusion, thereby, offering a combined system with thermal conductivities significantly greater than the PCM alone. This system will allow for quick, even distribution of thermal energy into the PCM, resulting in rapid charge/discharge cycles as well as full utilization of the PCM volume (i.e., no dead zones).

The laboratory scale prototype TES system will be built and tested with the purpose of gathering performance data.

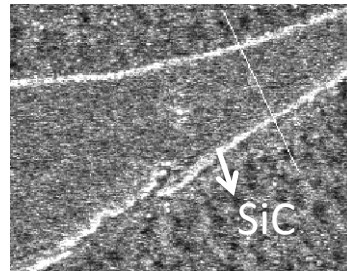
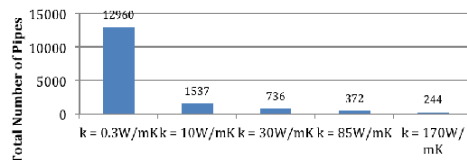
Milestones: Parametric study of the TES system design and PCM characterizations completed.

APPROACH

- Thermal modeling will be conducted to establish the benefits of using a high thermal conducting graphite foams in conjunction with PCM and to develop a design for a laboratory scale prototype.
- Variety of characterizations will be carried out to qualify the materials (PCMs, alloys, coatings) for the prototype construction.
- Process to infiltrate selected PCM into the foam will be developed.
- Using the appropriate brazing/joining techniques, prototype will be assembled.
- Performance testing of the TES system prototype to ensure a full-scale system will meet the SunShot goals.

KEY RESULTS AND OUTCOMES

**Total Number of Pipes
for Different Thermal Conductivities**



- Significant reduction in number of heat transfer pipes as a result of using high conductivity foam infiltrated with phase change material
- Chemical vapor reaction can coat the graphite foam uniformly
- Coating does not alter foam pore structure

High thermal conductive foam will lead to rapid charge/discharge cycles

NEXT MILESTONES

- Complete cost analysis of the proposed TES system
- Complete laboratory scale prototype design
- Develop SiC coating using polycarbosilanes for graphite foam
- Conduct mechanical and thermal characterization tests comparing uncoated and coated foam specimens (e.g., tension, thermal diffusivity, oxidation)