

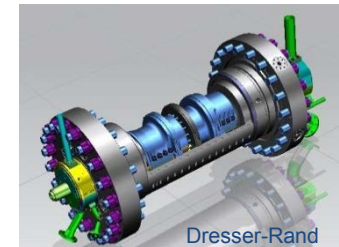
PROJECT OBJECTIVES

Goal: To design, fabricate, and validate a supercritical-CO₂ (s-CO₂) power cycle of nominally 10 MWe that is capable of operation at up to 700°C under dry cooling conditions. Advanced s-CO₂ Brayton cycles have the potential to achieve the SunShot goal of greater than 50% thermal-to-electric conversion efficiency.

Innovation: This project will demonstrate the inherent efficiencies of the s-CO₂ power turbine and associated turbomachinery at a scale relevant to commercial Concentrating Solar Power (CSP) projects. Due to the properties of the s-CO₂ fluid, operation at ~10 MW is necessary to realize the full potential of the technology.¹

Milestones: No milestones this quarter

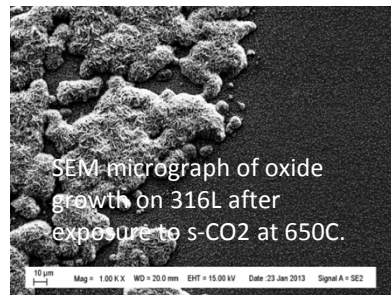
- Design and fabricate an s-CO₂ Brayton cycle of nominally 10 MWe that is capable of operation at up to 700°C under dry cooling conditions.
- Utilize turbomachinery design approaches and features consistent with commercial practice to facilitate follow-on deployment.
- Confirm an s-CO₂ power turbine efficiency at a commercially viable level of 80% and outline the pathway to high-efficiency power cycles exceeding 50% net thermal-to-electric conversion efficiency in CSP applications.
- Demonstrate system control and materials durability and lay framework for follow-on deployment of the power cycle.



¹ Sienicki, et al., "Scale Dependencies of Supercritical Carbon Dioxide Brayton Cycle Technologies and the Optimal Size for a Next-Step Supercritical CO₂ Cycle Demonstration," Supercritical CO₂ Power Cycles Symposium, Boulder, CO, May 24-25, 2011.

KEY RESULTS AND OUTCOMES

- Completed 1000-hr s-CO₂ exposure tests with 316L, 347SS, Inconel 800H, and AFA-OC6. Coupon analysis is ongoing.
- Developed specifications for gas-fired heat addition system and air-cooled heat rejection system to support the s-CO₂ test loop.
- Created simulation model of the test loop design.
- Drafted matrix of potential s-CO₂ / CSP systems and created models to simulate these designs.
- Determined modifications needed for the EPS100 turbomachinery to operate at the design point conditions of the test cycle.



NEXT MILESTONES

Phase 1 milestones:

- 1.1 Alloy test matrix with recommendations for materials (7/30/13)
- 1.2 Test plan and draft of safe operating procedures (6/30/13)
- 1.3.1 Turbomachinery design package with efficiencies (7/30/13)
- 1.3.2 Turbomachinery design study for 100 MW scale (7/30/13)
- 1.4.1 Transient performance model of test loop (7/30/13)
- 1.5 Review commercial power cycle design (7/30/13)
- 1.6 Deployment roadmap to SunShot (7/30/13)
- 1.7 Draft NEPA assessment and timeline (9/30/13)