



An LSB Industries, Inc. Company (NYSE : LXU)

Recovery Act: Development of Design and Simulation Tool for Hybrid Geothermal Heat Pump System

May 18, 2010

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Track Name

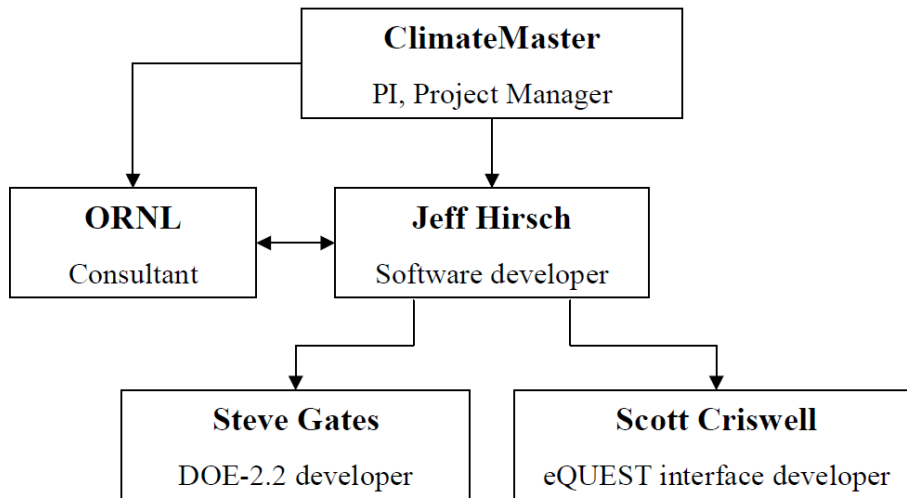
- Timeline
 - Conditional award was issued on 01/29/2010 and all conditions were lifted in the middle of April
 - Project kick-off meeting was held on 4/6/2010
 - Expected project end date is 03/31/2011
- Budget
 - Total project funding is \$310,874, of which DOE share is \$233,819 and awardees share is \$77,055
 - Estimated funding for FY10 is \$225,000
- Barriers
 - Lack of sufficient design and energy analysis tool for hybrid ground source heat pump (HGSHP) systems
- Partners
 - James J. Hirsch & Assoc.
 - Oak Ridge National Laboratory

- Expand eQUEST, a building energy analysis software with latest implementation of DOE-2, for simulations of HGSHP systems and improve its existing simulation capabilities for ordinary GSHP systems
- With implementation of the proposed expansion and improvements, eQUEST will enable prospective customers to analyze the cost and performance of various HGSHP/GSHP systems
- As such, it will serve as a powerful tool for use in making purchasing and design decisions for HGSHP/GSHP systems

Based on existing simulation capabilities for vertical bore ground heat exchangers and water source heat pump systems, following new capabilities will be implemented into eQUEST/DOE-2:

- Simulation of common hybrid GSHP systems
 - Cooling tower/boiler is in parallel or series with vertical bore ground heat exchangers
 - Operation of cooling tower/boiler is controlled by schedule, supply fluid temperature of water source heat pump, or the difference between the supply fluid temperature and outdoor ambient temperature
- Improved multi-year simulations for HGSHP/GSHP systems
- Simulation of ground coupled water-to-water heat pump systems that use fan coils as heat/cool supply terminals

- Project was started a month ago and management/administration procedures have been in place
- The detailed scope/plan for implementing the proposed new capabilities in eQUEST/DOE-2 is underdevelopment and will be finalized in this month
- It is planned that all the proposed new capabilities will be implemented by the end of January 2011 and beta test of the implemented new capabilities will be performed then



Project Team Organization Chart

- Project management plans
 - Clear definition of the scope of work and detailed plan for implementation
 - Regular monthly progress meeting
 - Ad hoc technical meeting as needed
 - Progress report for DOE peer review
 - Internal test and quality control
 - Extensive beta test

- Schedule

Task \ Month	1	2	3	4	5	6	7	8	9	10	11	12
<i>Task 1</i> <i>Ground coupled WWHP systems</i>	x	x	x									
<i>Task 2</i> <i>Multi-year simulation</i>			x	x	x	x	x					
<i>Task 3</i> <i>Hybrid GHP systems</i>	x	x	x	x	x	x	x	x	x	x	x	
<i>Task 4</i> <i>Software launch and training</i>											x	x

- Application of resources and leveraged funds/budget/spend plan
 - Funds from DOE
 - Cost share from ClimateMaster
 - Cost share from JJH

- Deployment strategy
 - Software launch event
 - Software training workshops
 - Validation/verification of software predicted results
 - Technical support for using eQUEST/DOE-2 in HGSHP/GSHP system design and energy analysis
- Future research, development or deployment needs
 - User friendly report customized for design engineers
 - New configurations and controls of hybrid GSHP systems that will further reduce the cost and/or improve the energy efficiency

- Simulation capability of eQUEST, a DOE-2 based software, will be expanded and improved to support the design and energy analysis of HGSHP/GSHP systems
- The proposed new capabilities include:
 - Simulation of common HGSHP systems
 - Improved multi-year simulations for HGSHP/GSHP systems
 - Simulation of ground coupled water-to-water heat pump systems that use fan coils as heat/cool supply terminals
- Upon success of this project, eQUEST will serve as a powerful tool for use in making purchasing and design decisions for HGSHP/GSHP systems