

Renewable Hydrogen Production at Hickam Air Force Base

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Hawaii Center for Advanced Transportation Technologies

- Established by the High Technology Development Corporation (a Hawaii State Government Agency) in 1993 as Hawaii Electric Vehicle Demonstration Project.
- Mission: develop and demonstrate technologies for future military and commercial transportation systems.
- One of seven regional consortia that participated in the Defense Advanced Research Projects Agency (DARPA) Electric & Hybrid Vehicle Technology Program and the Department of Transportation (DOT) Advanced Vehicle Technologies Program.
- Began partnership with Air Force Advanced Power Technology Office (APTO), Robins AFB, GA in 2001.
- Expanded focus to include renewable energy applications.





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APTO Objective in Hawaii

- Air Force and State of Hawaii partnership established a National Demonstration Center at Hickam AFB to facilitate demonstration / validation of the latest fuel efficient and environmentally compliant technologies for use in Air Force ground vehicle fleets, support equipment, base infrastructure, and basic expeditionary airfield resources.
- Partner organizations:
 - Air Force Advanced Power Technology Office (APTO), Robins AFB, provides program direction and funding;
 - Hawaii Center for Advanced Transportation Technologies (HCATT), State government agency, develops technology through contracts with industry;
 - 15th Airlift Wing (15 AW), Hickam AFB, operates and evaluates technology for future procurement.

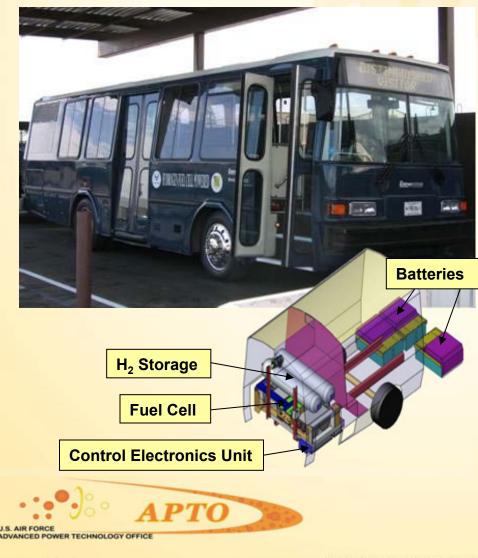




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Battery Dominant Fuel Cell Hybrid Bus



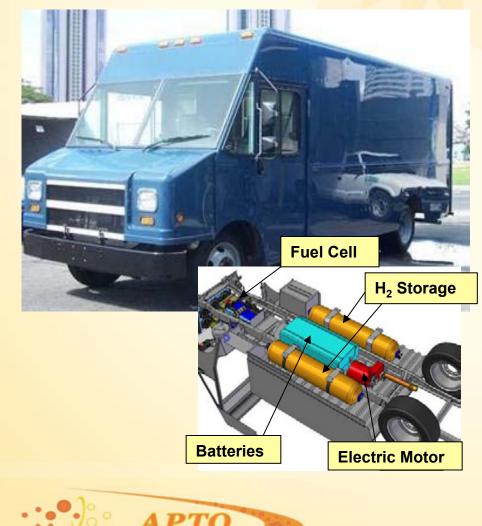
- ElDorado National RE-29E
- L/W/H: 30ft/96in/116in Wheel base: 160in
- 29,000lb/ • GVWR/Curb Weight: 22.240lb
- Seats: 23; Base shuttle service
- •120kW Enova Systems Electric Drive System
- 140Ahr Hawker Advanced Lead Acid Battery
- 20kW Hydrogenics Fuel Cell Power Module
- 2 Dynetek 5kg Hydrogen Storage Tanks (5000psi); total storage – 10kg



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Fuel Cell Hybrid Step Van



- Workhorse Chassis P31842
- Utilimaster 16ft Walk-In Body
- GVWR: 14,100lb Wheel base: 178in
- On-Board Power Generation
- 120kW Enova Systems Electric Drive System
- 65kW Hydrogenics Fuel Cell Power Module
- 42Ahr Hawker Advanced Lead Acid Battery
- 2 Dynetek 5kg Hydrogen Storage Tanks (5000psi); total storage – 10kg



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Fuel Cell Hybrid Aircraft Tow Vehicle



- Entwhistle MB-4 Aircraft Tow Vehicle
- 14,000lb Drawbar Pull
- Four Wheel Drive; Four Wheel Steer
- Curb Weight 19,800lb (stock)
- On-Board Power Generation
- Systems Integration by CTC
- 120kW Enova Systems Electric Drive System
- 65kW Hydrogenics Fuel Cell Power Module
- 70Ahr Hawker Advanced Lead Acid Battery
- 3 Dynetek Hydrogen Storage Tanks (5000psi); total storage -7kg



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Flightline Maintenance Support Vehicle





- Ford Ranger Electric Pick-up
- Siemens AC Induction Motor
- 26kWh Panasonic NiMH Battery Pack
- 12kW Hydrogenics Fuel Cell Power Module (APU)
- 1 Dynetek Hydrogen Storage Tank (5000psi); 1.8kg
- 3hp J-Air Compressor for Pneumatic Tools & Light Mast
- 4 120VAC Circuits, plus **Retractable Extension Cord**
- 2 240VAC Circuits
- Pneumatic Light Mast Assembly



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Hydrogen Infrastructure Strategy

- Develop lowest cost, highest value infrastructure with multiple options for maturation.
- Fabricate modularized system, fully deployable by military or commercial transport.
- Ensure hydrogen source flexible, fully scalable for low and high volume fill with no modifications.
- Install complete refueling station at Hickam AFB model for other air bases.
- Establish minimum requirements for fire safety and emergency response training.





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Infrastructure Development Phases

- Interim solution: fabricate 3 DOT approved "12packs" (36 total); transport packs from cylinder refilling site to Hickam AFB; add pressure management system to compress H₂ to 5000psi.
- Near-term: add on-site hydrogen production using electrolysis to eliminate over-the-road delivery; increase H₂ storage.
- Long-term: prepare technical site materials and design plans for a permanent station to accommodate any vehicle and reformation technology.





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Interim H₂ Supply Component



- DOT approved Lift Packages for on-road transport; 2930psi.
- 10kg each; local industrial supplier compatible.
- Can be used as low pressure bank in completed system and retain capability for portable 10kg use.





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H₂ Production & Fueling Station

- Modular, deployable hydrogen production and fueling station, designed and developed by HydraFLX Systems, composed of Packaged Operating moDules (PODs), which are crush proofdesigned, DOT transportable, carbon steel packages for military or commercial transport.
- Three primary PODs:
 - \succ Hydrogen Fuel Processor (H₂FP) using two Teledyne Energy Systems HMX 200 electrolyzers; production output 50kg/day.
 - \succ Hydrogen Pressure Management (H₂PM) using HydraFLX compression system; pressurizes H_2 up to 5000psi.
 - Hydrogen Pressure Storage (H₂PS) using 9 Dynetek composite tanks; stores H_2 at 5000psi.
- Two additional PODs provide Power Control and Water for electrolysis; MEP 9 Generator used for deployment.





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Modular & Deployable PODs





Photovoltaic Array for H₂ Station



- H₂ is produced by solar power, deployable generator, or utility grid.
- Configuration efficiency based on NRFL PV Watts website.
- 146kW PV array supports maximum load of station and provides capability to produce up to 12kg/day of renewable H₂; 207,445kWh/yr; annual savings - \$43,563.
- Solar energy placed on grid when station is not operating.







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Accumulated Values

- PV array in operation for 5 months
- 96,765 kWh of energy produced to either make hydrogen or offset energy consumption on petroleum based power grid
- 472 kg of hydrogen produced
- \$16,000 savings from grid offset (station not producing hydrogen)
- Rated 146 kW PV array actually produced 183 kW peak power

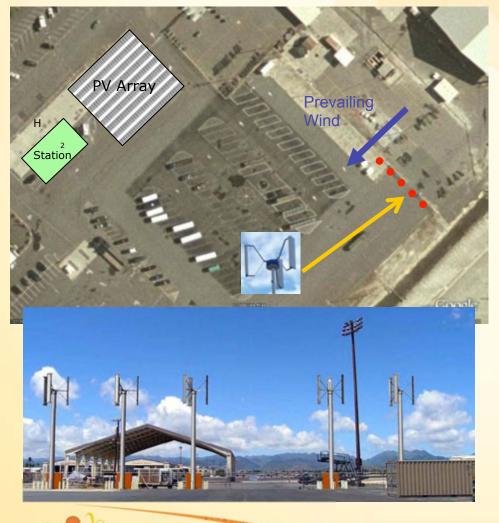




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Wind Turbines for H₂ Station



- Five 10kW vertical axis wind turbines (vs. horizontal) due to proximity of runway
- Supplement PV for 24/7
 renewable energy
- Installation underway; planned completion by 11/30/09
- Wind analysis required to calculate energy and cost savings
- When station is not operating, wind energy placed on grid.



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Future Fuel Cell Vehicles and Equipment

- Fuel cell powered light cart using hydride storage
- Fuel cell hybrid flight line sweeper
- Fuel cell hybrid R-12 refueler
- Fuel cell hybrid light duty shuttle bus
- Fuel cell hybrid towbarless aircraft towing vehicle
- Stationary fuels cell as back-up power





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