



# Biogas Production Technologies

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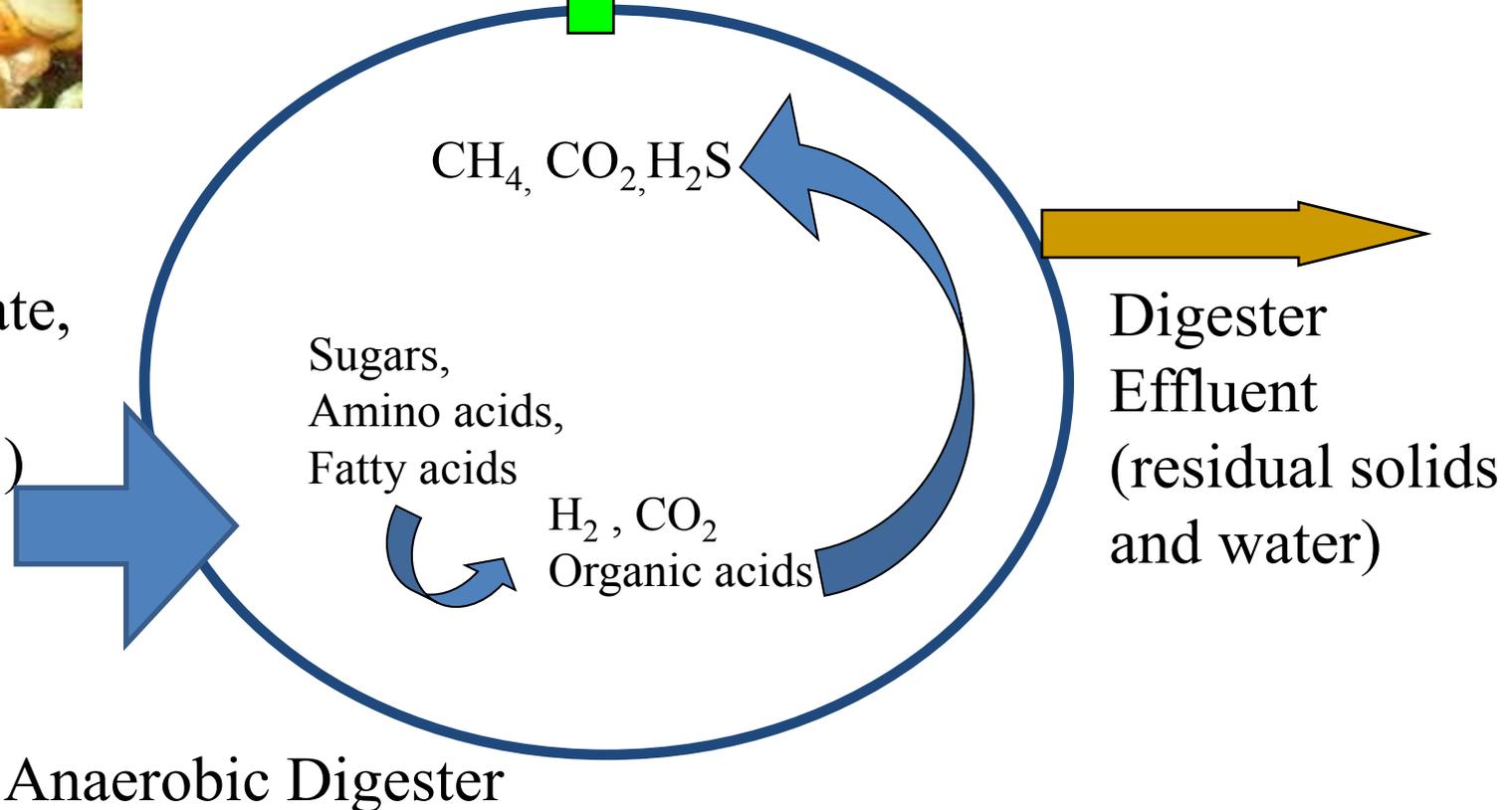
# Presentation Outline

- Status of anaerobic digestion technologies and opportunities for further development
- New UC Davis solid waste digestion technologies applied to commercial projects

# Anaerobic Digestion



Organic Materials  
(carbohydrate, fat, oil, protein, etc.)



Biogas

Anaerobic Digester

# Typical Biogas Composition

<u>Compound</u>	<u>Chem. formula</u>	<u>%</u>
<b>Methane</b>	<b>CH<sub>4</sub></b>	<b>50-70</b>
<b>Carbon dioxide</b>	<b>CO<sub>2</sub></b>	<b>30-49</b>
<b>Nitrogen</b>	<b>N<sub>2</sub>, NH<sub>3</sub></b>	<b>0-1</b>
<b>Hydrogen</b>	<b>H<sub>2</sub></b>	<b>0-5</b>
<b>Hydrogen sulfide</b>	<b>H<sub>2</sub>S</b>	<b>0.1-0.3</b>
<b>Water</b>	<b>H<sub>2</sub>O</b>	<b>Saturated</b>

**Energy Content: 500-700 Btu/SCF**

# Factors Influencing Biogas Composition

- Feedstock composition
  - Methane and carbon dioxide: carbon, oxygen and hydrogen contents
  - Ammonia – nitrogen content
  - Hydrogen sulfide and organic sulfur – sulfur content
  - Siloxanes – municipal solid waste and wastewater
- Anaerobic digestion technologies
  - Wastewater digesters
  - Solid waste digesters

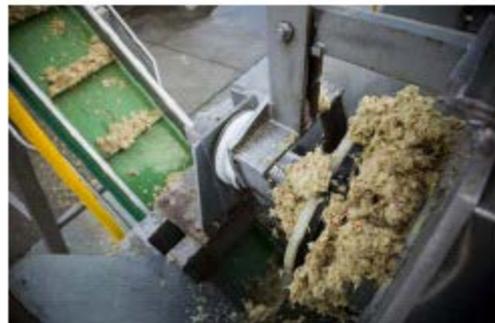
# Wastewater Digestion Technologies

- **Current status**
  - Well established for treatment of sewage, animal manure (swine and dairy), and some food processing wastewater
  - Common technologies: covered lagoon, completed mixed digester, plug flow digester, upflow sludge blanket reactor (UASB)
- **Opportunities for new technology development**
  - Creative digester design and integration of unit operations to provide higher energy efficiencies and more capabilities to handle variable influent
  - Co-digestion of different wastes (e.g. food waste with sewage or manure)

# Wastewater Digesters



# Biogas Energy from Onion Waste



- Biogas powers two 300-kW fuel cells, generating 0.6 MW of electricity.
- Satisfies 95% of Gill's base load requirements



Digester processes 30,000 gal of onion juice per day, Producing biogas containing 70% methane

# Fuel Cells become the most innovative, practical solution to fulfill our needs

- High fuel-to-electricity conversion rate: 47 - 50% efficiency
- Utilizing waste heat from fuel cells will push overall efficiency to 90%
- Elimination of 40,000 gallons diesel fuel to haul onion waste to fields
- AB 32 compliance - reduced GHG Emissions



*WASTE NOT. WANT NOT.*

# Solid Waste Digestion Technologies

- Current status
  - Europe has several technologies in commercial use for more established markets.
  - US has the first commercial technologies for emerging markets
- Opportunities
  - Digester technology implementation and integration of digestion with waste preprocessing and composting operations
  - US project and business models

# Solid Organic Residuals:

Food Processing and Agricultural Residues, Animal Manures, Municipal Solid Waste,



# A Real Problem with Solid Waste

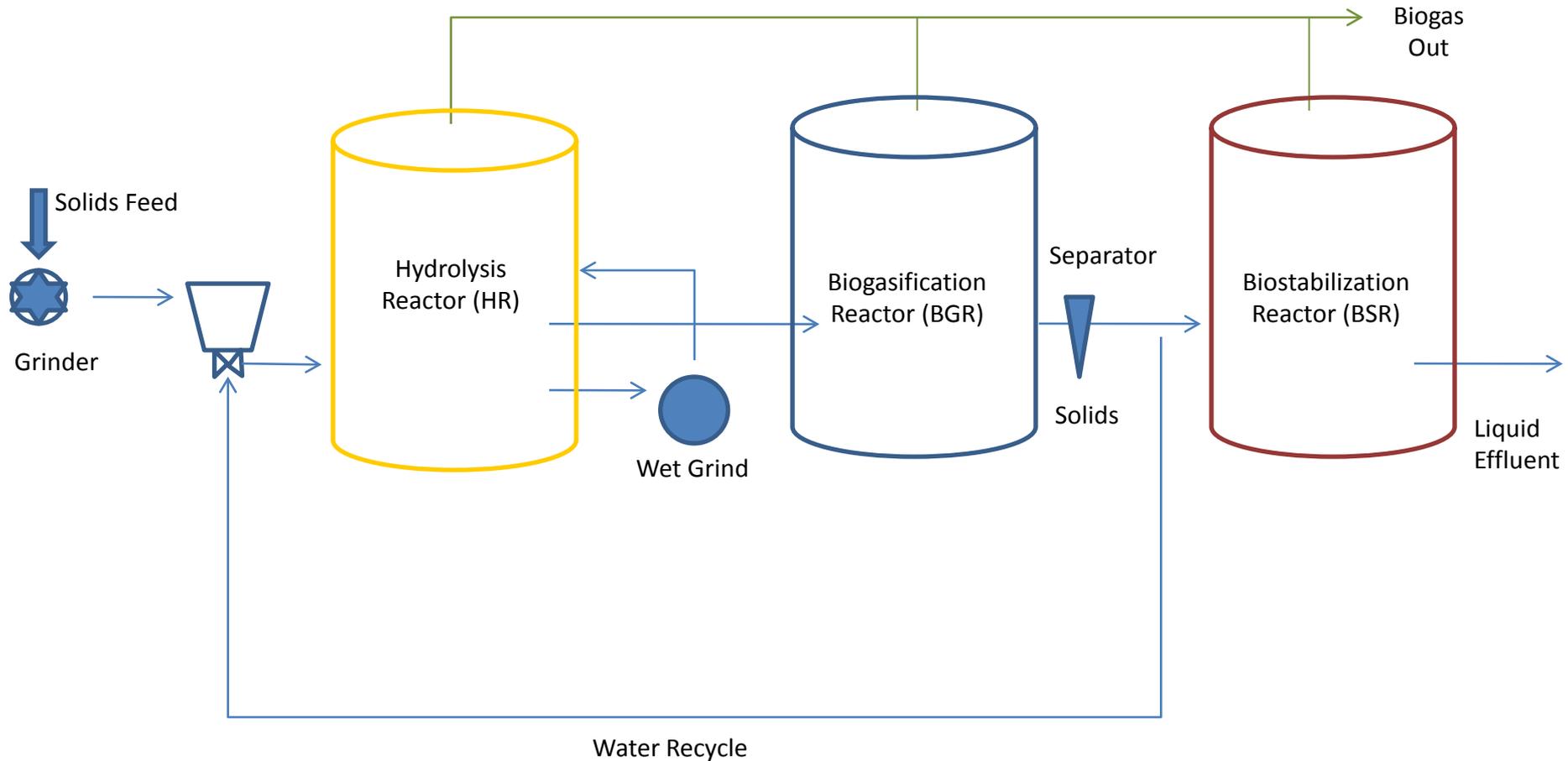
- Millions of tons of organic waste dumped in landfills every year result in harmful greenhouse gas (GHG) emissions
- Mandates require businesses producing high volumes of organic waste to seek more sustainable waste disposal solutions
- Businesses have committed to sustainability and are now scrambling to follow through
  - Wal-Mart: Zero waste by 2014; all suppliers must report waste and greenhouse gases  
<http://walmartstores.com/sustainability/9292.aspx>
  - Campbell: new sustainability policy  
<http://www.campbellsoupcompany.com/csr/planet.asp>
- Anaerobic digestion (AD) of organic solid waste has not been successfully implemented in the US to date in commercial scale

# UC Davis Technology

## High Rate Digester (HRD)

- Three stage anaerobic digestion
- Allows for high system stability regardless of fluctuations in loading and waste composition
- Provides even gas production and rapid waste digestion
- Well suited for treating highly degradable solids waste streams, such as:
  - Municipal food waste
  - Food processing waste
  - Animal manure
  - Crop residues

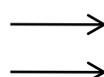
# HRD: High Rate Digester



**INPUTS**  
PRESSURE, TEMPERATURE,  
MASS FLOW, pH, LEVEL,  
OTHER INPUTS



CONTROLS AND  
DATA ACQUISITION



PROPRIETARY MIXING, CONTROL & MEDIA

**OUTPUTS**

VALVES, PUMP BOILER  
MIX, PUMP OVER, TRANSFER  
PERF., PERFORMANCE & DATA  
TREND



# UC Davis Biogas Project

## Anaerobic Digester Demonstration System



**Digester capacity – 3-5 tons per day,**

**Digestion temperature – 125-135 F , Digester volume – 50,000 gal**

**Expected biogas yield –350-583 m<sup>3</sup>/day,**

**Electricity output – 600- 1200 kWh/day**

# Clean World Partners Built the First Commercial Digesters for Food and Paper Waste at American River Packaging, Sacramento



[www.cleanworldpartners.com](http://www.cleanworldpartners.com)



# Clean World Partners Project

**American River Packaging (ARP):** Packaging manufacturer with corrugated waste

- 8 tons per day (0.5 cardboard and 7.5 tons food waste)
- System size 10 tpd (accounting for paper absorption)
- Producing 1300 kWh per day of electricity with micro-turbines for use on site
- Food waste coming from local food processors
- System continuously operating since March 16, 2012

# UC Davis Renewable Energy Anaerobic Digestion (READ) Project

## UC Davis: Moving towards zero waste

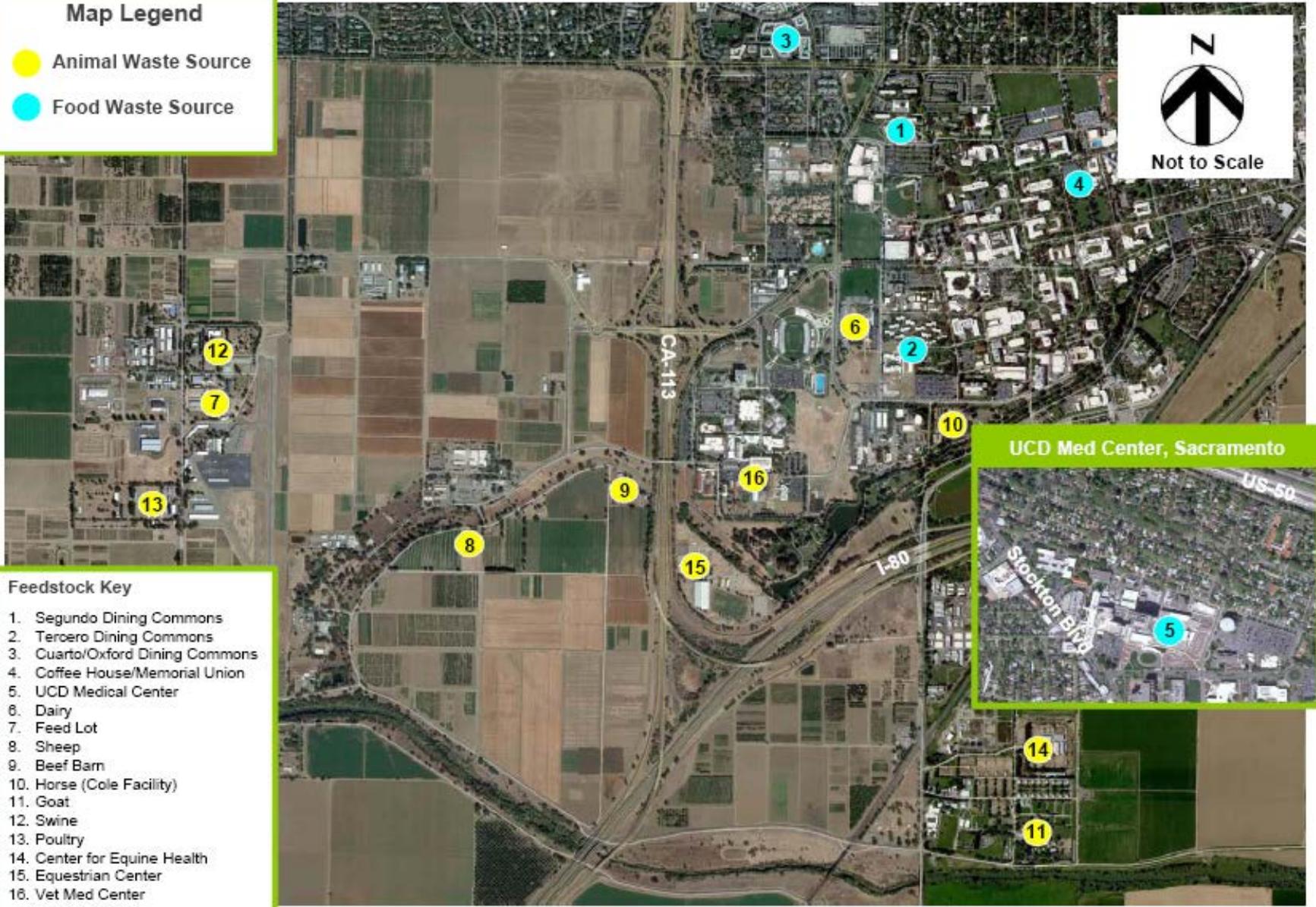
- Phase I - 25 tons per day manures from campus and food waste from campus dining facilities
- Phase II – 35 to 50 tpd separated organics from MSW
- Allow other surrounding communities to use digester system
- Combining landfill collection and digester gas streams
- Producing electricity to feed its net zero community
- Sophisticated preprocessing system
- Opening December 2012

### Map Legend

- Animal Waste Source
- Food Waste Source



Not to Scale

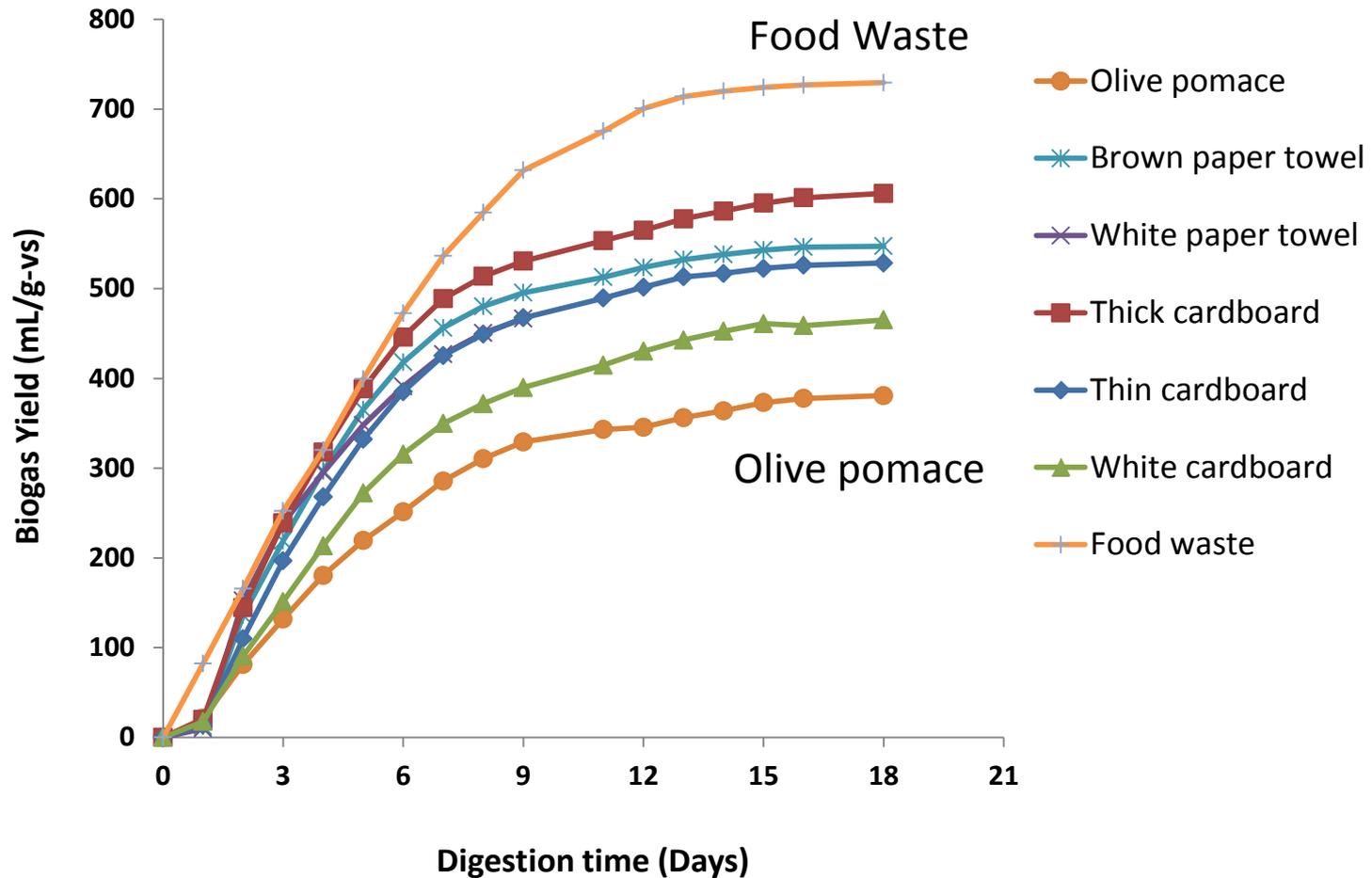


### Feedstock Key

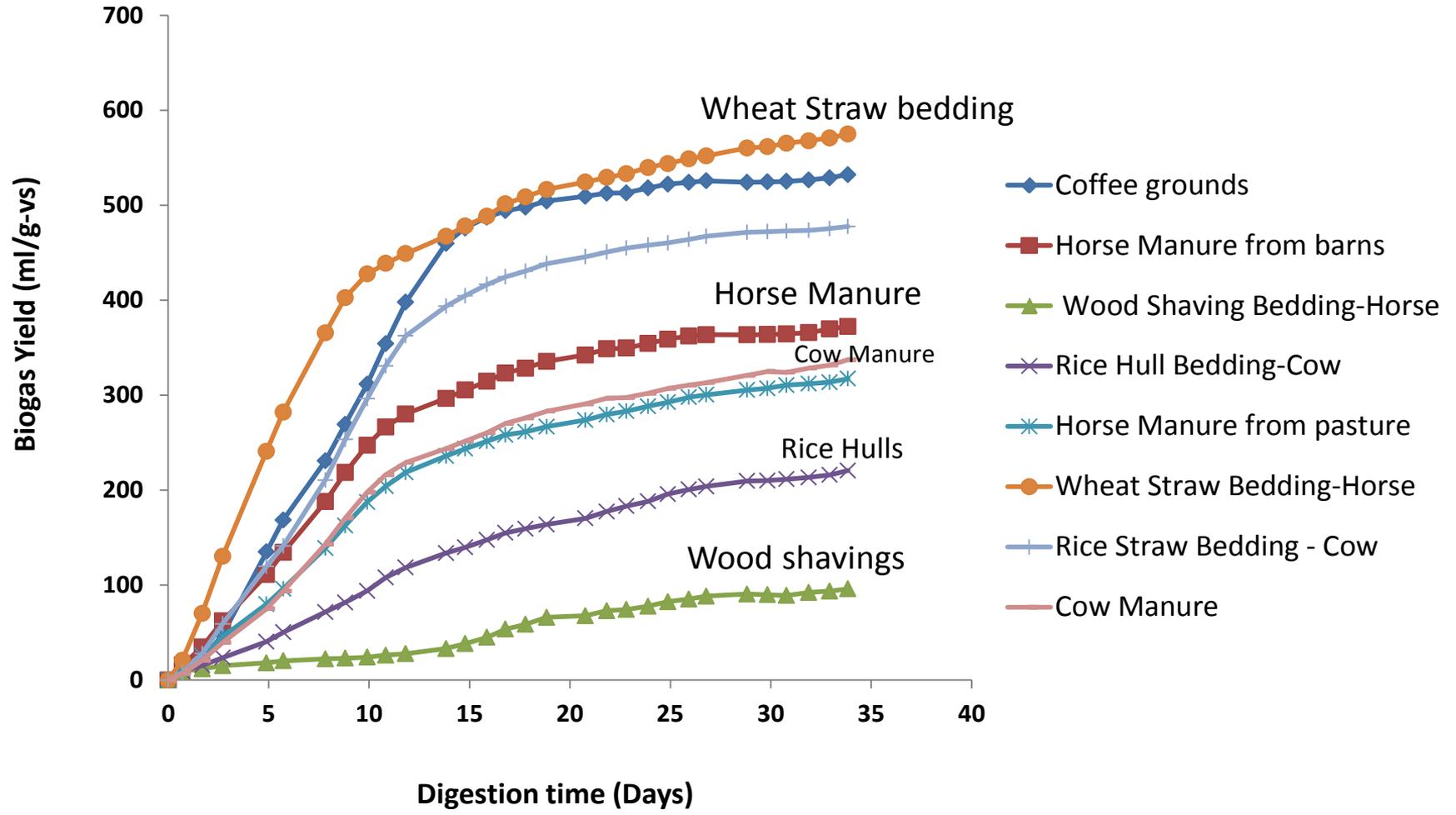
- 1. Segundo Dining Commons
- 2. Tercero Dining Commons
- 3. Cuarto/Oxford Dining Commons
- 4. Coffee House/Memorial Union
- 5. UCD Medical Center
- 6. Dairy
- 7. Feed Lot
- 8. Sheep
- 9. Beef Barn
- 10. Horse (Cole Facility)
- 11. Goat
- 12. Swine
- 13. Poultry
- 14. Center for Equine Health
- 15. Equestrian Center
- 16. Vet Med Center



# UC Davis Campus Biomass Feedstock Biogas Yield



# UC Davis Campus Biomass Feedstock Biogas Yield



# Potential Biomethane Production

- Total Daily Production: 108,595 SCF/day
  - 59,520 SCF/day from source separated organics
  - 49,075 SCF/day from MSW
- Total Electricity Generation: 16,516 kWh/day (assuming 50% efficiency for fuel cells)
  - 9,275 kWh/day from source separated organics
  - 7,241 kWh/day from MSW



Food Waste  
from Dining Commons



Dairy Manure

# UC Davis READ Project



# Successful Technology Development and Commercialization

- Research innovation and technology development
- Public and private investment and partnership
- Competent and effective technical, management, and business development team
- Favorable market environment