



U.S. DEPARTMENT OF
ENERGY

Energy Efficiency &
Renewable Energy



Welcome!

Fiber Reinforced Polymer Composite Manufacturing Workshop

January 13, 2014

Mark Johnson

Director

Advanced Manufacturing Office

manufacturing.energy.gov

Morning Agenda

9:00am – 9:05am	Welcome	Mark Johnson Director, Advanced Manufacturing Office
9:05am – 9:20am	Clean Energy Manufacturing Initiative	David Danielson Assistant Secretary Energy Efficiency and Renewable Energy
9:20am – 9:50am	Advanced Manufacturing Office Overview and Review of RFI Results	Mark Johnson Director, Advanced Manufacturing Office
9:50am – 10:30am	Panel Discussion: DOE Perspectives	Mark Shuart , Advanced Manufacturing Office (Moderator) Jim Ahlgrimm , Wind and Water Office Jerry Gibbs , Vehicles Technology Office Scott McWhorter , on behalf of Fuel Cells Technology Office Dane Boysen , <i>ARPA-E</i>
10:30am – 11:00am	Break – On Your Own	
11:00am – 11:20am	AMP 2.0 and Federal Manufacturing Activities	Frank Gayle Deputy Director Advanced Manufacturing National Program Office
11:20am – 11:50am	Inter-Agency Perspectives	Mick Maher , DARPA Steve McKnight , NSF John Vickers , NASA
11:50am-12:00pm	Breakout Instructions	Mark Johnson

Afternoon Agenda

12:00 pm – 1:30 pm	Lunch – On Your Own	
1:30pm – 3:45pm	Breakout Sessions – 4 Groups Blue Team A (Washington I) – Manufacturing Process Technology Facilitators - Joe Cresko and Sean Xun; Note taker - Lynn Daniels Blue Team B (Washington II & III) – Manufacturing Process Technology Facilitators - Kelly Visconti and Steve Sikirica; Note taker – Theresa Miller Red Team (Madison Room) - Enabling Technologies and Approaches Facilitators - Mark Shuart and Fred Crowson; Note taker – Tony Tubiolo Green Team (Adams Room) - Recycled and Emerging Materials Facilitator - Blake Marshall and Grace Ordaz; Note taker - Katy Christiansen	
3:45pm – 4:00pm	Break – On Your Own	
4:00pm – 4:30pm	Report Outs Closing Remarks	Rapporteurs from Breakouts Mark Johnson

Application Areas and CFC Targets

Application	Current CFC Cost	CFC Cost Reduction (2018) ¹	CFC Ultimate Cost ^{a,b}	CFC Tensile Strength ^c	CFC Stiffness ^c	Production Range/Cycle Time
Vehicles (Body Structures)	\$26-33/kg	35%	<\$11/kg by 2025 ⁶³ ~60%	0.85GPa ^d (123ksi)	96GPa ^d (14Msi)	100,000 units/yr <3min cycle time (carbon) <5min cycle time (glass) ^{63,64}
Wind (Blades)	\$26/kg	>25% ⁶⁴	\$17/kg ~35%	1.903 GPA (276ksi)	134GPa (19.4Msi) ⁶ 7	10,000 units/yr (at >60m length blades using carbon fiber) ⁶⁴
Compressed Gas Storage (700 bar – Type IV)	\$20-25/kg	30% ⁶⁴	\$10-15/kg ~50% ⁶⁸	2.55 Gpa (370ksi)	135 Gpa (20Msi) ⁶⁹	500,000 units/yr (carbon fiber) ⁶⁴