

An Approach to Sustainability that Improves Environmental, Safety and Operational Performance

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Kathy Carney - Bio

- **Director of Environmental Protection and Waste Services Division at ORNL**
- **Masters of Science in Environmental Management**
- **Certified Hazardous Materials Manager**
- **Twenty + years experience in delivering effective and efficient environmental and waste management services at a number of DOE and Battelle Operated Facilities**
 - **ORNL, Brookhaven Nat'l Lab, Battelle Memorial Institute, Fernald**
- **Assisted team efforts that lead ORNL and BNL to ISO 14001 and CMA Responsible Care[™] Partnership at BMI**

A Sustainable ORNL

- **The Forces of Sustainability**
 - What is it?
 - How did we get here?
- **Sustainability in the Development**
 - Integrated Management System Approach
 - Sustainable Campus Initiative
- **Sustainable Outcomes**
 - Improvements in Environmental, Safety and Operational Performance
 - Cultural Shifts that Produce Lasting Change in the Work Place and Community
 - Performance that Cultivates Sustained Business Growth

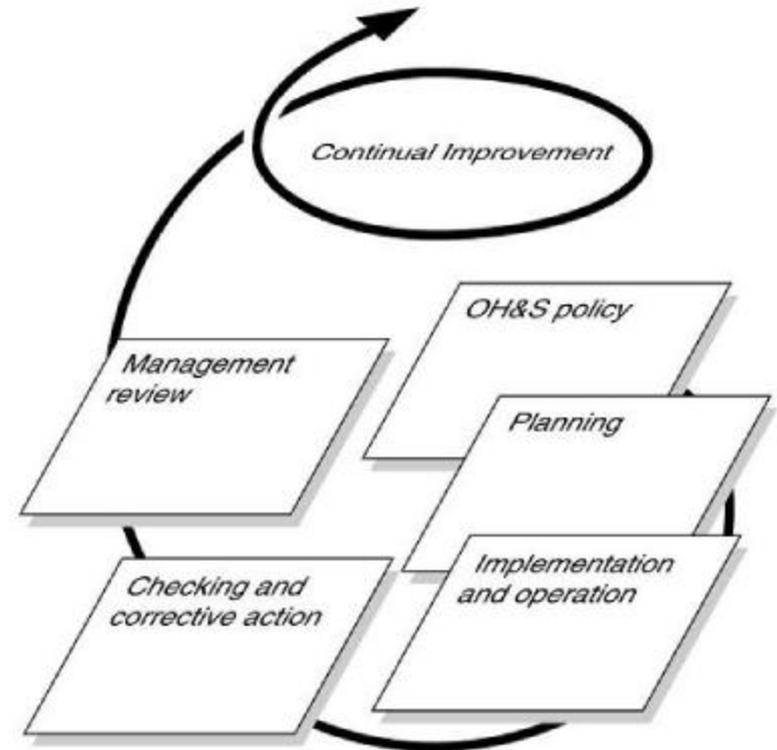
Sustainability

- **What is it anyway?**
- **Definition has changed with time and will continue to change**
- **Emerged from the global awareness of the 21st Century – understanding the impact of human activity on the global environment**
- **Has transcended the “Environmental” bucket to be defined in terms of social and economic dynamics**

Why were EMS's so successful?

ISO 14001 Elements

- Policy
- Requirements management
- Objectives
- Roles and responsibilities
- Training
- Document control
- Operational control
- Monitoring and measurement
- Nonconformity management
- Records
- Management review
- Internal audit



**Comprehensive system focused on
business management and
improvement**

ORNL's Sustainability Success Model: Simultaneous Excellence

Excellence in Science & Technology

Excellence
in Laboratory
Operations/ES&H

Excellence
in Community
Service



The goal of the Laboratory Agenda is to promote simultaneous excellence

**Excellence in
Science and
Technology**

**Excellence in
Laboratory Operations
and ES&H**

**Excellence in
Community
Service**

Critical Outcomes Driven by Leadership

**Deliver scientific
advances ... that sustain
and enhance ORNL's
distinctive capabilities**

**Sustain and improve
ORNLs ability to serve the
needs of DOE and the
nation through
responsible stewardship**

**Be viewed by our
neighbors as a highly
valued partner in the
region**

Build Future Workforce

Enhance Operational Discipline

Revitalize Facilities

Sustainable Campus

Flow down into all management systems to prevent "silo's" of excellence

An integrated approach to ESH&Q promotes the laboratory agenda: eliminates redundancy and “silo’s” of excellence



	ISO 14001 Environmental Management System	Occupational Health and Safety Assessment Series 18001	ISO 9001 Quality Management System
4.1 Systemic Requirements	<ul style="list-style-type: none"> Document your EMS Implement your EMS Maintain your EMS Continually Improve your EMS 	<ul style="list-style-type: none"> Establish and maintain a management system that ensures conformance to the standard 	<ul style="list-style-type: none"> Develop your QMS Implement your QMS Improve your QMS
4.2 Policy Requirements	<ul style="list-style-type: none"> Define your organization’s environmental policy Document your policy Implement your policy Maintain your policy Communicate your policy 	<ul style="list-style-type: none"> Establish an overall sense of direction Define the principles of action Set objectives Identify responsibility Establish targets for performance Demonstrate formal commitment 	<ul style="list-style-type: none"> Develop quality system documents Prepare quality system manual Control quality system documents Maintain quality system records
4.3 Planning Requirements	<ul style="list-style-type: none"> Identify your environmental aspects Clarify legal and other requirements Establish objectives and programs 	<ul style="list-style-type: none"> Planning for Hazard Identification, Risk assessment and risk control Legal and other requirements Objectives OH&S Management Programs 	<p>Management requirements</p> <ul style="list-style-type: none"> Support quality Satisfy your customers Establish a quality policy Carry out quality planning Control your quality system Perform management reviews



ORNL East Campus, March 2002



ORNL East Campus Today

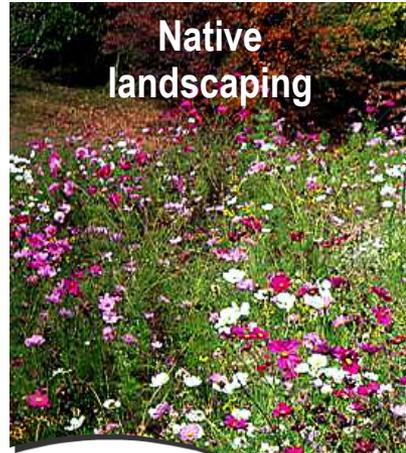
- 1 million ft² LEED-certified campus
- A first for DOE and Tennessee



Sustainable Landscaping



Walking trail



Native landscaping



Pond cleanup and wildlife management



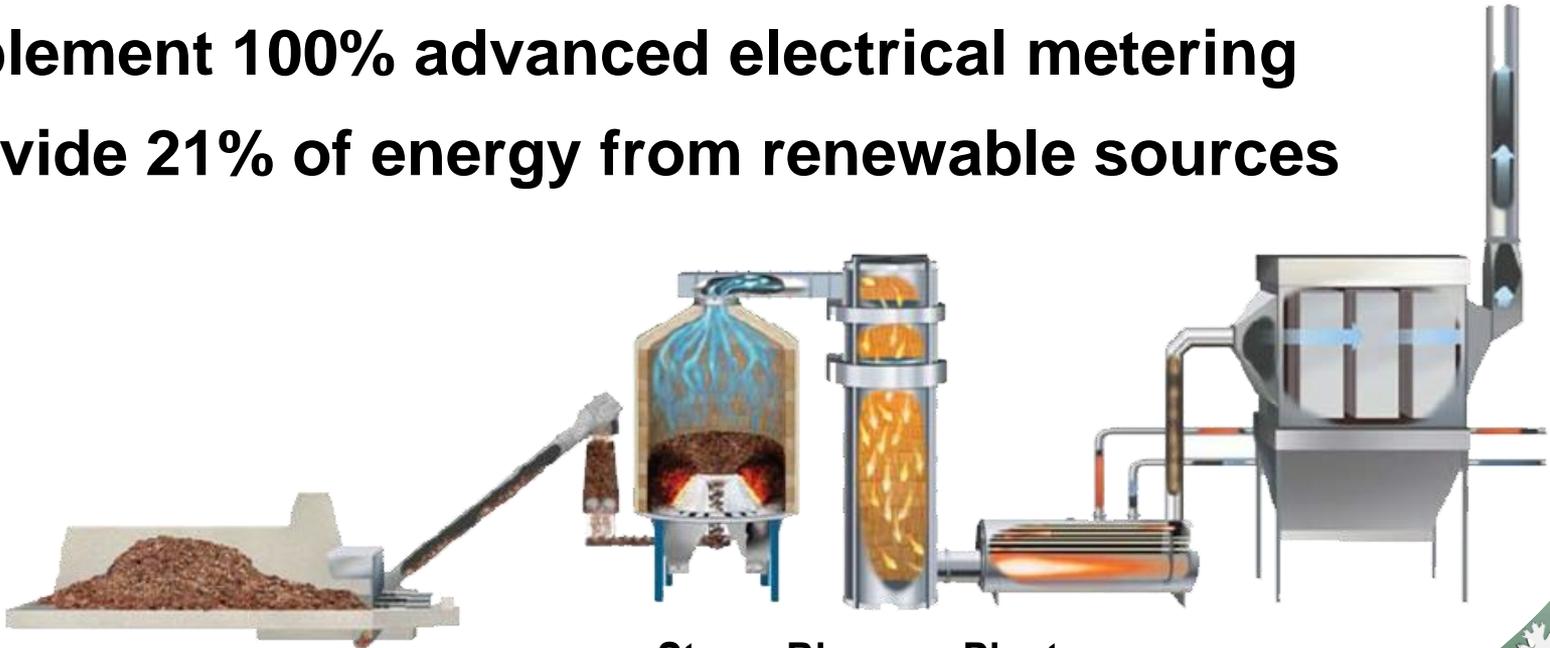
Quadrangle area

Green Transportation



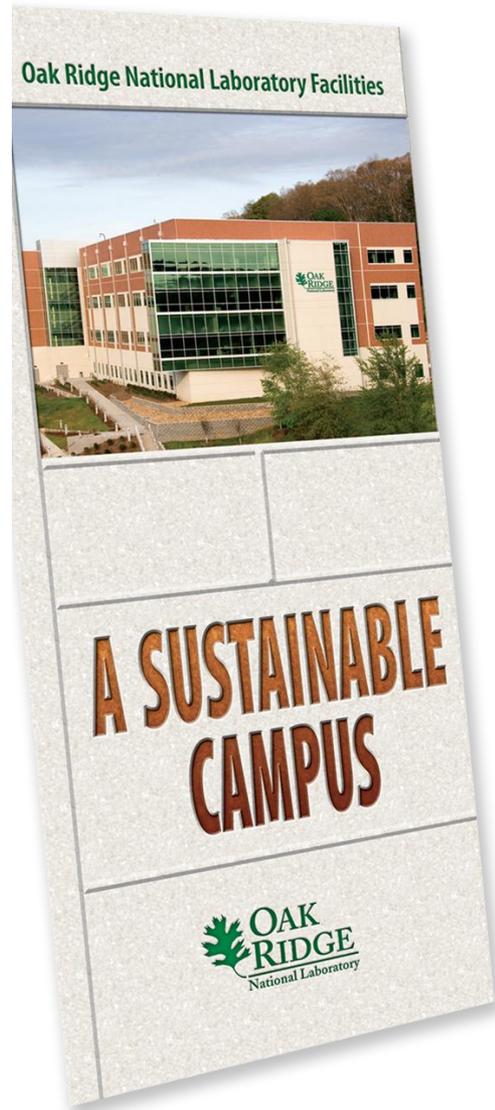
Energy Savings Performance Contract

- Replacement of 60 year old boiler with biomass-fueled boiler system that will reduce fossil fuel use by >85%
- Reduce water use by 170M gallons per year
- Reduce energy intensity by 50%
- Implement 100% advanced electrical metering
- Provide 21% of energy from renewable sources



Steam Biomass Plant

Continue to Build on Sustainable Practices



- To date we have added 33% more area to ORNL with only a 5% energy change
- We now have 1 million square feet of green building space
- Planning on zero-energy buildings



Sustainable Campus Initiative

Components	Examples
Transformational technology	<ul style="list-style-type: none"> • High-impact demonstration projects
Leading-edge technology	<ul style="list-style-type: none"> • Solar applications • Innovative transportation technologies • Advanced building technologies • Biofuel developments
Known technology	<ul style="list-style-type: none"> • Renewable sources • Green buildings • Hybrid vehicles • Demand-side management
Foundational methods	<ul style="list-style-type: none"> • Energy efficiency • Recycling/reuse strategies • Waste management • Heat recovery



Simultaneous Excellence = Sustainability



The Laboratory Agenda – ORNL’s Strategic Planning Process

