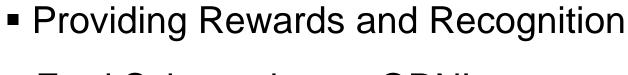
Save Energy Now LEADER Web Conference Project Implementation Seminar Series



Agenda

- Seminar Series Overview
- Recap Seminar #11 "Communicating"



Fred Schoeneborn - ORNL team

Deb Kieper – 3M

Questions/Future Seminars



Project Implementation Series

- 12 One-hour seminars assisting Save Energy Now LEADER Companies
- Conducted every second Wednesday of the month
- Focus on real world examples and solutions
- Practical tools made available
- Peer Save Energy Now LEADER participants

Communicating Accomplishments

- Focus on your audience
- Share successes at company events/meetings
- Involve others including supporters
- Align with Business Units
- Use appropriate financial terms
- Sell your accomplishments
- Give credit away freely





Sharing by Raytheon

- Narrow the scope
- Build internal & external partnerships
- Develop a network of energy champions
- Solicit Energy Citizens
- Change the culture
- Participate in events & awareness celebrations
- Report progress against goals
- Communicate with all stakeholders



Recognition

- Acknowledge the quality of your program
- Celebrate achievements
- Apply for Awards
- Credit teams
- Reward individuals





Reward Criteria

- Make rewards meaningful
- Consider money
- Engage senior management in the presentation
- Link with the achievement
- Publicize the winners
- Be fair





Types of Awards

Internal Awards External Awards



Internal Award Recipients







Individual

Plant Team







Project

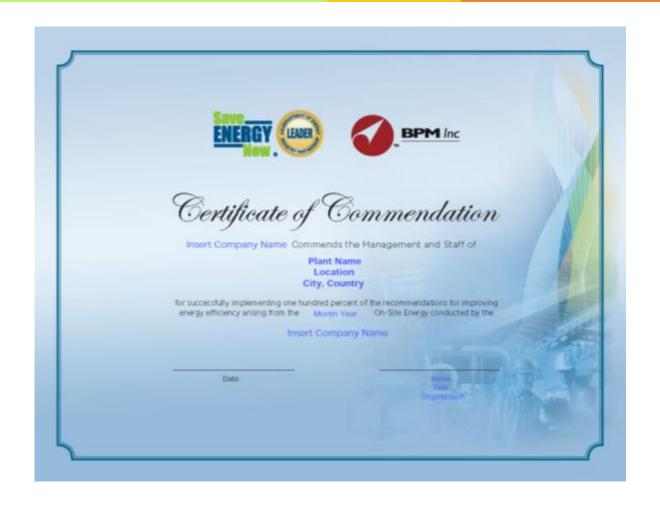


Internal Award Vehicles

- 100% Completion Award
- Scorecard
- Variable Pay Compensation
- Employee Suggestion/Nomination System
- Contest
- Senior Management Support Award



100% Completion Award





External Award Factors

- Raise your program to a new level
- Provide 3rd party credibility
- Ensure that CEO accepts award
- Encourage CEO to celebrate award with the Board
- Commit company to further improvement



External Award Recipients







Plant

Company

Department







Individuals



External Award Vehicles

- Government Programs
- Regional Programs
- Utility Programs
- Associations



Award Publicity

- Turn awards into messages
- Create posters and/or banners
- Develop "hard hat" stickers
- Publish in various Newsletters
- Remember neighbor bulletins
- Include in the Annual Report
- Mention in EHS Sustainability Report





Poster Example

Here stood a x HP compressor

We are now saving X \$/yr

Tell the Energy Team about other opportunities



Publish or Perish

- Use Company Newsletters
- Consider local Newspapers
- Make "T" shirts for the energy team
- Replicate the award for facilities
- Create posters to alert customers





Cascade the Credit

- Draft a letter from the CEO to BU presidents
- Have BU president present award to plant manager
- Facilitate plant managers celebrating Energy Team
- Acknowledge employee contributions
- Display award in a prominent spot lobby



Champion of Implementation

- Deb Kieper
- **-** 3M
- Energy Project Leader
- Focus is on Implementation







3M Energy Recognition Program

- Tier I Locations
- Based on a Point System Using Energy Dashboard Results
- Team Award Entire Plant Energy Team Qualifies
- Annually
- Self Nomination
 - Tier II Locations
 - Maximum Award Gold Level



3M Energy Dashboard

3M											
May 18, 2004	2003 01	02	03	04	2003 Total	2004 Goal	2004 Q1	Q2	03	Q4	
Energy Trend											
Btu/ Pound of Product	5,044	4,272	4,844	4,071	4,475	4,251	4,772	4,772	4,772	4,772	
Change [†]	-0.38%	-8.54%	0.58%	-2.45%	-2.98%	-4%	-5.39%	11.69%	-1,49%	-17.22%	-
Energy Use (MM Btu)	35,174	37,366	39,227	31,988	37,366	136,546	38,622	38,622	38,622	38,622	(
Change	7,34%	19.69%	20.39%	9.12%	14.81%		9.80%	3.36%	-1.54%	20.74%	
Energy Cost	\$427,278	\$499,812	\$512,885	\$415,380	\$1,854,355	\$1,733,822	\$471,602	\$471,602	\$471,602	\$471,602	
Change	9.64%	21.61%	18.57%	7.09%	14.39%		10.37%	-5.64%	-8.05%	13.53%	
Energy Cost per MM Btu	\$12.15	\$13.38	\$13.07	\$12.99	\$12.90		\$12.21	\$12.21	\$12.21	\$12.21	
World Class Rating											
World Class Energy Assessment Score ²	90%	88%	91%	92%	92%	85%	92%	88%	75%	85%	
Projects											
\$ Value of Energy Projects Secured & Delivered	\$6,990	\$165	\$165	\$165	\$7,485	\$74,174	\$12,729	\$12,729	\$12,729	910,700	
\$ Value of Energy Projects Secured as a % of Plant Energy Spend ³	1.6%	0.0%	0.0%	0.0%	0.4%	4%	2.7%	2.7%	2.7%	2.7%) 4
S of Projects Identified, Being Evaluated & Planned	\$0	S0	\$0	\$12,729	\$12,729		\$0	\$0	\$0	30	`

Btu per Pound of Product Reduction	Plant Energy Program Effectiveness Rating	Projects Secured – % Delivered Compared To Plant Spend	Points	
4%	90%	4%	5	
3 - 4%	85%	3 - 4%	4	
2 - 3%	80 - 85%	2 - 3%	3	
1%	70 - 79%	1 - 2%	0	
0 - 1%	69% -	0 - 1%	0	

15 = Platinum 12 - 14 = Gold 9 - 11 = Silver 7 - 8 = Bronze



Award Levels



Certificates signed by Vice President of Engineering and Corporate Energy Manager



Energy Award Winners 2010*

Platinum	Gold	Silver	Bronze
3M Center Cynthiana Brockville Tape Kamen Kitakami Naju Yang-Mei	Brownwood Decatur Menomonie Beauchamp Hilden San Luis Potosi Singapore Woodlands	3M Austin Center Brookings Cordova Corona Cottage Grove Hutchinson Little Rock Nevada New Ulm Pittsboro Prairie du Chien Aycliff Gorseinon Higashine London Oxford St. Ribeirao Preto Seefeld (3M ESPE) Shanghai Xin Qiao Sumare	Aberdeen Knoxville Guin Springfield Hartford City Stanford Springs Tonawanda Atherstone Gendorf Loughborough

^{*} For results achieved in 2009







Energy Excellence Award

The 3M Energy Excellence Award is a global recognition to reward personnel for superior work that goes beyond the energy management program and demonstrates continued significant energy reduction and continuous improvement

Award will be presented at the Engineering Award Ceremony



Individual or Team (up to 6 people) Award

Deadline for Submission January 29, 2011



Energy Excellence Award



63 Nominations

- 39 US
- 24 International
- 10 Individual
- 53 Team







Energy Excellence Award





















U.S Korea

France

Japan

Germany

Canada











Australia

2010* Energy Excellence Winners

One Individual – Energy Leadership

Germany – Team

Nevada Missouri – Team

Industrial Minerals – Team









Innovation



Questions?

Next Seminar Begins a New Series

- January 12, 2011
- **2:00 p.m.** Eastern
- In 2011 the Webinar Series will continue with a focus on Replication of Energy Saving Measures
- Guest Speaker from Alcoa
- Please register

Feedback

- Welcome comments regarding Seminar Series
- Seminars are your sessions
- Make seminars meaningful for you
- Feedback aids continuous improvement
- Send comments to Lindsay Bixby at: lbixby@bcs-hq.com

Your Implementation Case Studies

- Let DOE help you CELEBRATE
- Highlight Accomplishments in Implementation
- Recognize your team's efforts

